



ASTON LOW SILL SERIES COMMERCIAL

Geothermal/Water Source Heat Pumps
0.75-1.5 Tons

Submittal Data
English Language
IP/Metric Units
SD1012CGB 09/15

GEOSTAR

Contractor: _____ P.O.: _____

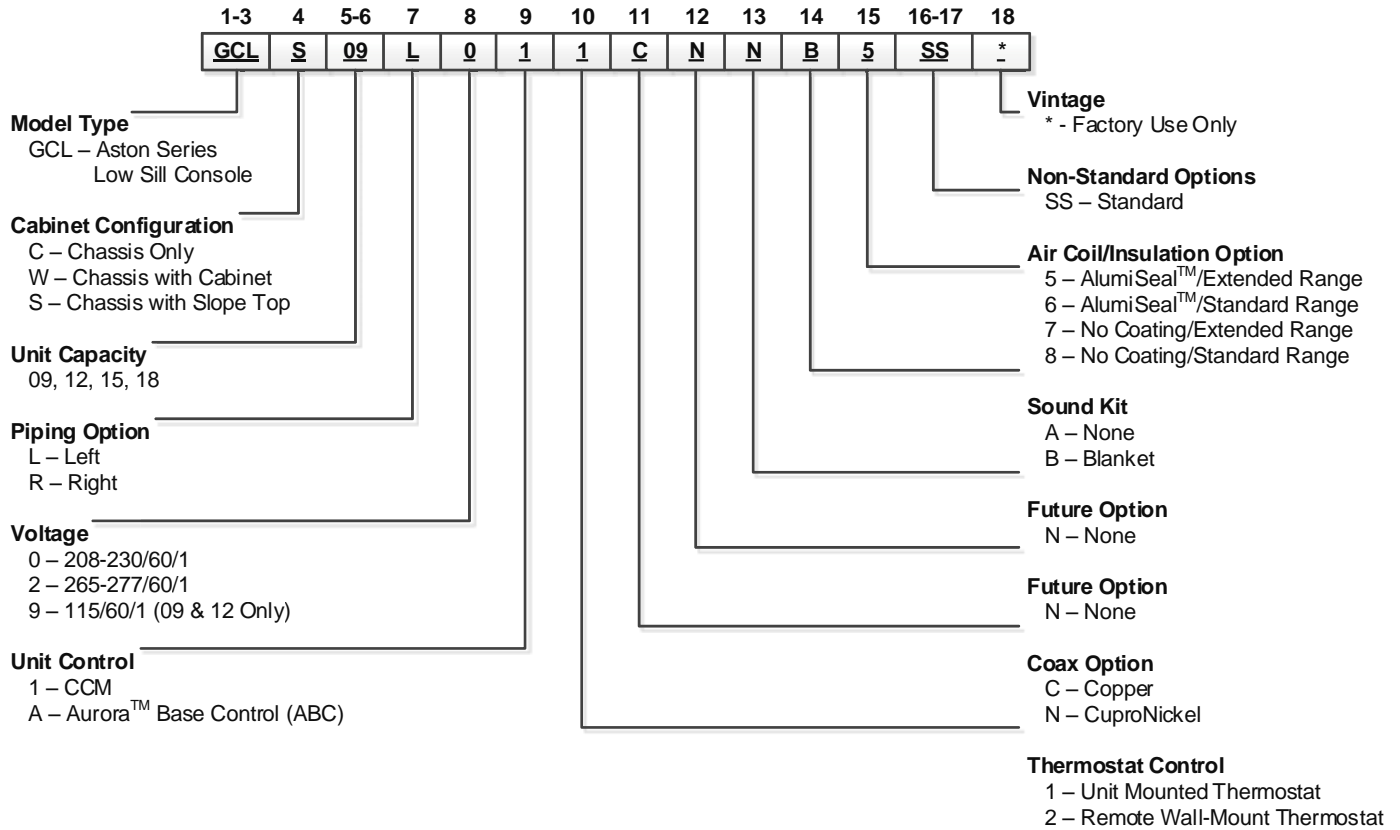
Engineer: _____

Project Name: _____ Unit Tag: _____

**Aston Low Sill Series Commercial
Geothermal/Water Source Heat Pumps
0.75-1.5 Tons, 60Hz**



Model Nomenclature



NOTES: Chassis only available with left piping option.
09-12 only available with PSC blower.
15-18 only available with 3-Speed ECM blower.

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**Aston Low Sill Series Commercial
Geothermal/Water Source Heat Pumps
0.75-1.5 Tons, 60Hz**



AHRI Data

PSC/ECM Motors

AHRI/ASHRAE/ISO 13256-1

English (IP) Units

Model	Flow Rate		Water Loop Heat Pump				Ground Water Heat Pump				Ground Loop Heat Pump			
			Cooling EWT 86°F		Heating EWT 68°F		Cooling EWT 59°F		Heating EWT 50°F		Cooling EWT 77°F		Heating EWT 32°F	
	GPM	CFM	Capacity Btuh	EER Btuh/W	Capacity Btuh	COP	Capacity Btuh	EER Btuh/W	Capacity Btuh	COP	Capacity Btuh	EER Btuh/W	Capacity Btuh	COP
09	2.5	300	8,700	12.2	11,400	4.3	10,000	18.6	9,200	3.7	9,500	14.0	7,200	2.9
12	3.5	340	10,900	12.2	14,700	4.3	12,700	17.9	11,800	3.7	11,500	13.5	9,400	2.9
15	4.5	450	13,300	12.2	17,500	4.4	16,200	19.0	14,300	3.8	14,200	14.3	10,600	3.0
18	5.5	500	16,200	12.2	20,500	4.3	19,000	18.5	17,000	3.7	17,000	13.9	12,700	2.8

Cooling capacities based upon 80.6°F DB, 66.2°F WB entering air temperature

Heating capacities based upon 68°F DB, 59°F WB entering air temperature

All ratings based upon 208V operation.

6/10/13

Voltage Availability

Voltage	Low Sill Console			
	09	12	15	18
115/60/1	•	•		
208-230/60/1	•	•	•	•
265/60/1	•	•	•	•

6/10/13



All Aston Series product is Safety listed under UL1995 thru ETL and performance listed with AHRI in accordance with standard 13256-1.

Definitions

ABBREVIATIONS AND DEFINITIONS:

cfm = airflow, cubic feet/minute	HE = total heat of extraction, MBtu/h
EWT = entering water temperature, Fahrenheit	HWC = hot water generator capacity, MBtu/h
gpm = water flow in gallons/minute	EER = Energy Efficient Ratio = Btu output/Watt input
WPD = water pressure drop, psi and feet of water	COP = Coefficient of Performance = Btu output/Btu input
EAT = entering air temperature, Fahrenheit (dry bulb/wet bulb)	LWT = leaving water temperature, °F
HC = air heating capacity, MBtu/h	LAT = leaving air temperature, °F
TC = total cooling capacity, MBtu/h	TH = total heating capacity, MBtu/h
SC = sensible cooling capacity, MBtu/h	LC = latent cooling capacity, MBtu/h
KW = total power unit input, kilowatts	S/T = sensible to total cooling ratio
HR = total heat of rejection, MBtu/h	

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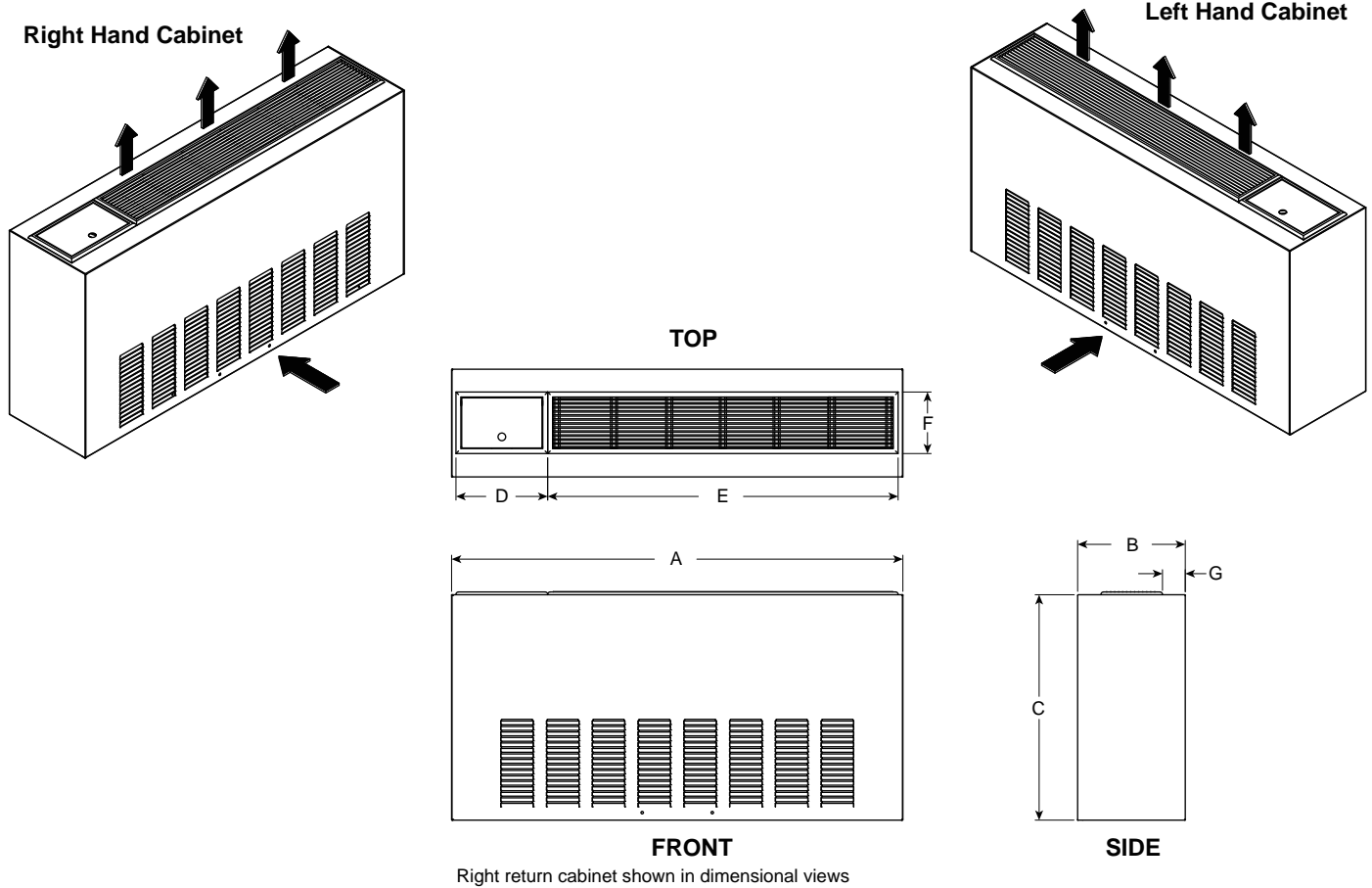
Project Name: _____ Unit Tag: _____

**Aston Low Sill Series Commercial
Geothermal/Water Source Heat Pumps
0.75-1.5 Tons, 60Hz**



Dimensional Data - Flat Top Cabinet

GCLW09-18



Flat Top Configuration		Overall Cabinet			Grille			
		A	B	C	D	E	F	G
		Width	Depth	Height	Grille Lid	Grille Length	Grille Width	
09-12	in.	45.1	10.8	22.5	9.2	35.0	6.1	2.3
	cm.	114.6	27.4	57.2	23.4	88.9	15.6	5.8
15-18	in.	50.0	12.8	22.5	9.2	35.0	6.1	3.3
	cm.	127.0	32.4	57.2	23.4	88.9	15.6	8.3

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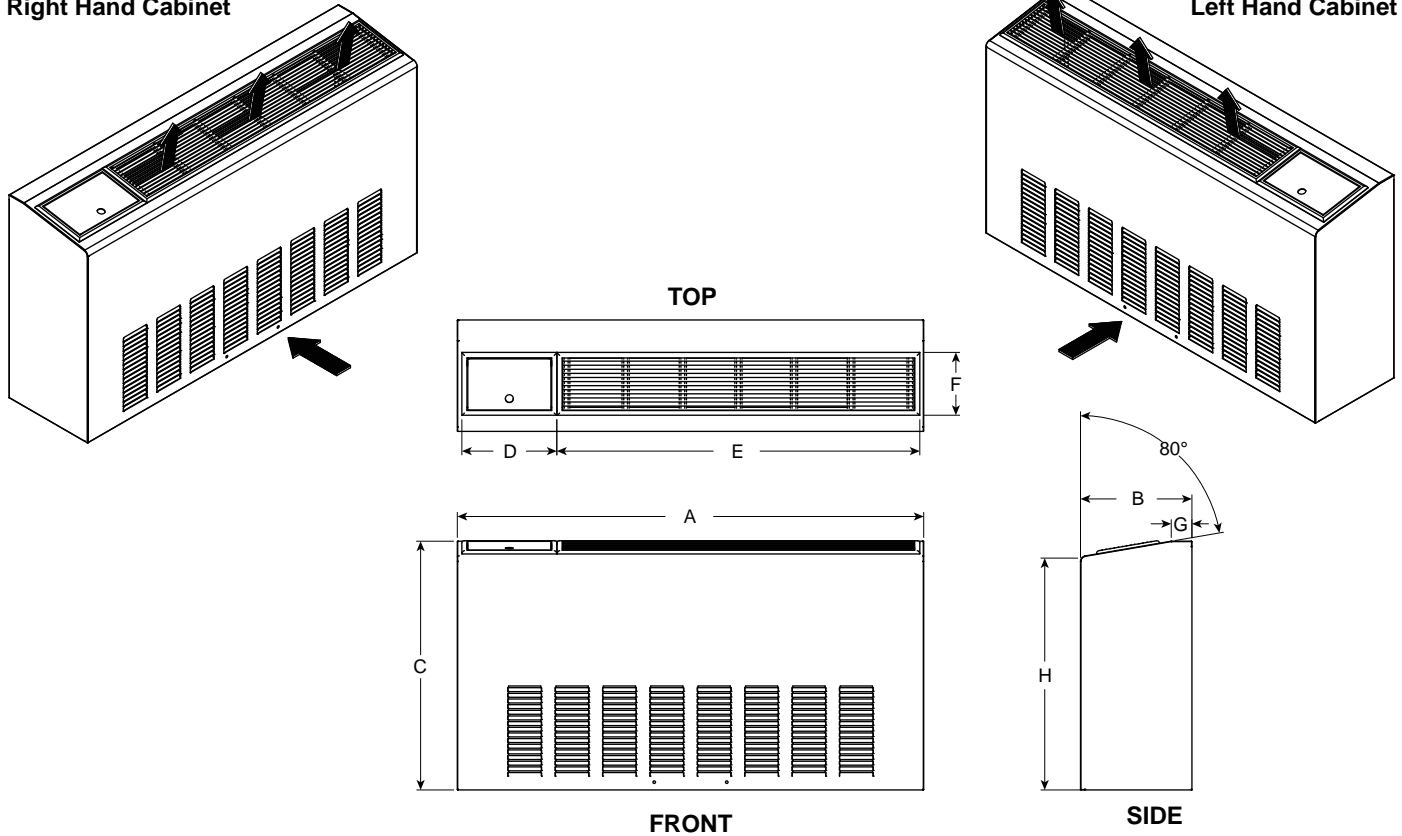


Dimensional Data - Slope Top Cabinet

GCLS09-18

Right Hand Cabinet

Left Hand Cabinet



Right return cabinet shown in dimensional views

Slope Top Configuration		Overall Cabinet			Grille				
		A	B	C	D	E	F	G	H
		Width	Depth	Height	Grille Lid	Grille Length	Grille Width		
09-12	in.	45.1	10.8	24.0	9.2	35.0	6.1	2.0	22.4
	cm.	114.6	27.4	61.0	23.4	88.9	15.6	5.1	56.9
15-18	in.	50.0	12.8	24.0	9.2	35.0	6.1	2.0	22.5
	cm.	127.0	32.4	61.0	23.4	88.9	15.6	5.1	57.2

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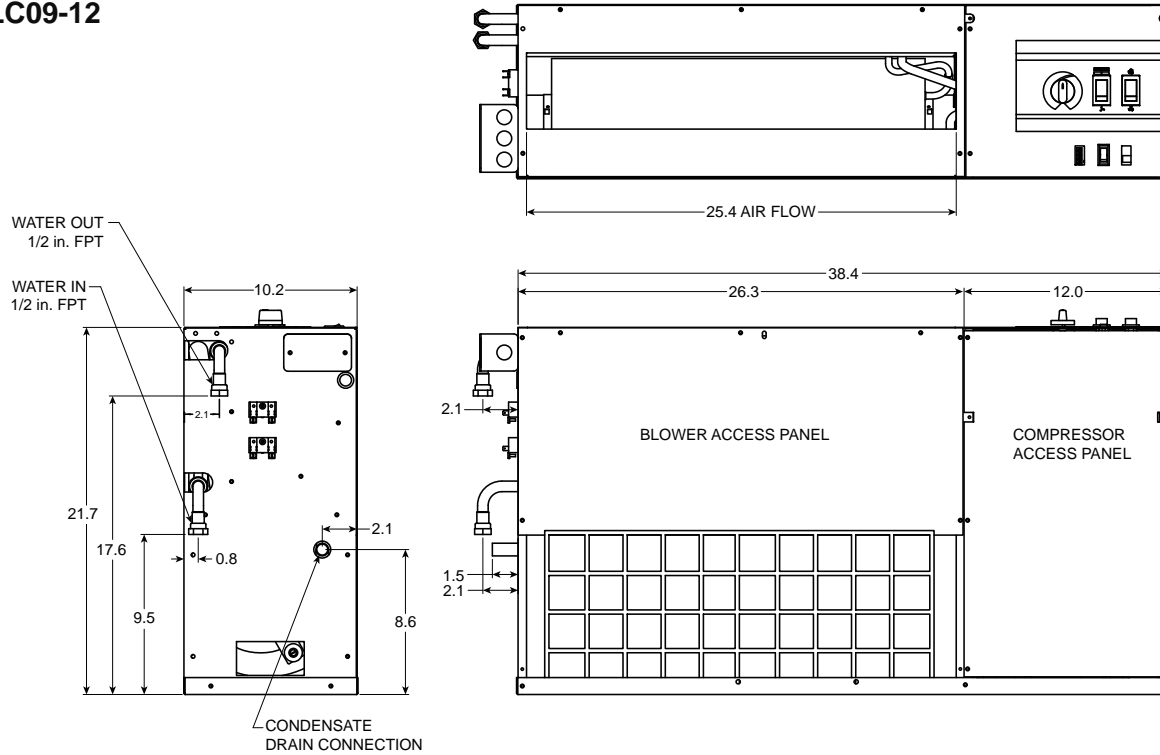
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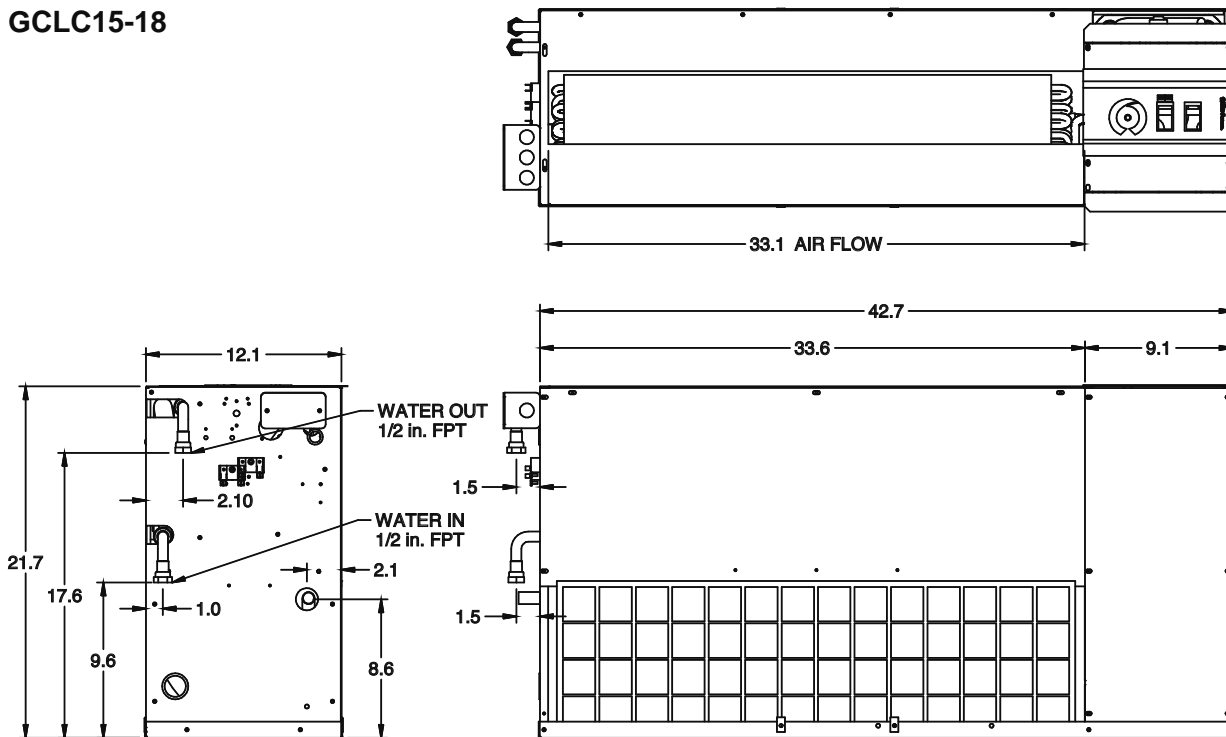


Dimensional Data - Chassis

GCLC09-12



GCLC15-18



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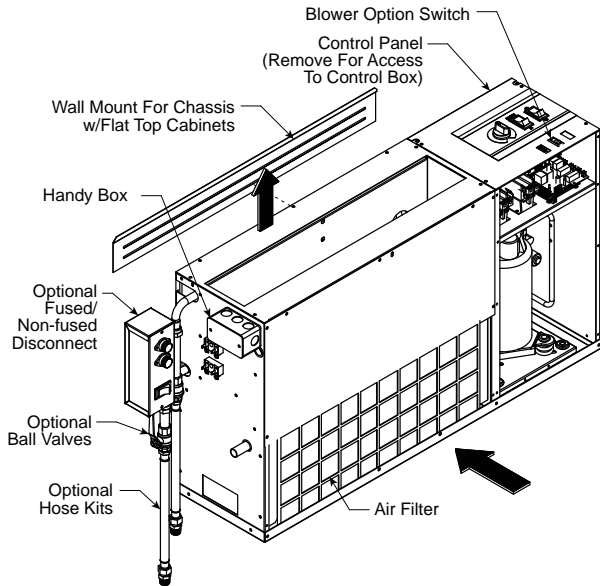
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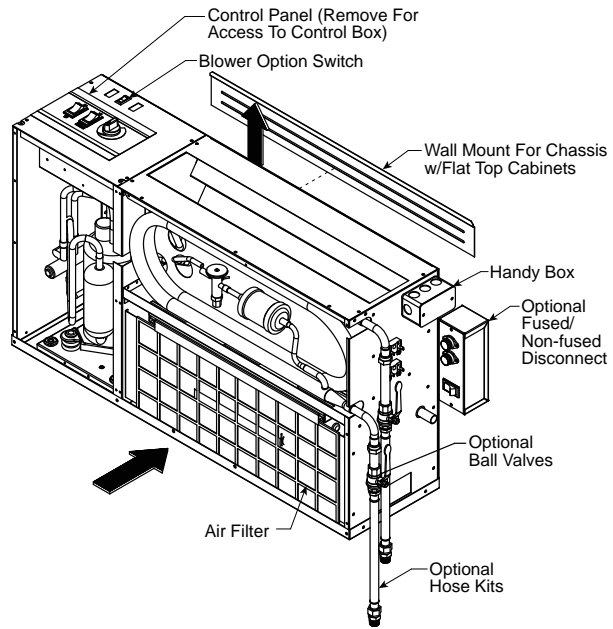


Dimensional Data - Controls Detail: Flat Top Chassis

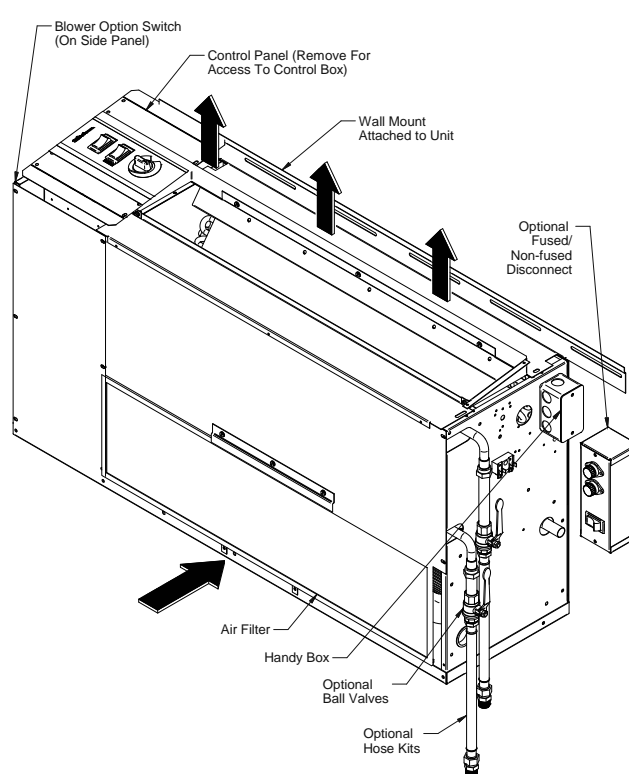
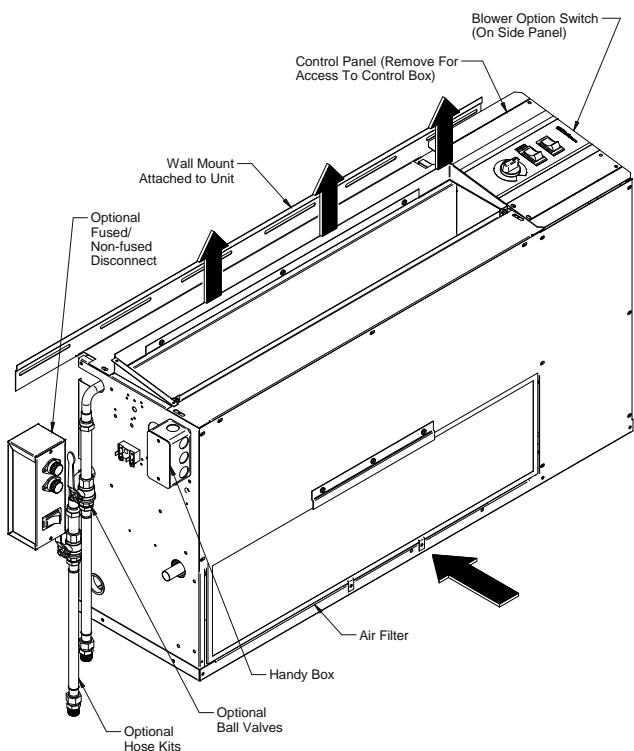
Left Return



Right Return



Dimensional Data - Controls Detail: Slope Top Chassis



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Engineer: _____

Project Name: _____ Unit Tag: _____



Physical Data

Model	Console			
	09	12	15	18
Compressor (1 each)	Rotary			
Factory Charge R-410A, oz [kg]	27 [0.77]	27 [0.77]	36 [1.02]	34 [1.0]
Blower Motor & Blower				
Blower Motor Type/Speeds	3-Spd ECM	N/A		3 Speeds
Blower Motor - hp [W]	3-Spd ECM	N/A		1/4 [186] 1/4 [186]
Blower Wheel Size (Dia x W), in. [mm]	3-Spd ECM	N/A		6.0 x 6.5 [152 x 165] 6.0 x 6.5 [152 x 165]
Blower Motor Type/Speeds	PSC	2 Speeds		N/A
Blower Motor - hp [W]	PSC	1/16 [44.7]	1/16 [44.7]	N/A
Blower Wheel Size (Dia x W), in. [mm]	PSC	5.75 x 5.50 [146 x 140]	5.75 x 5.50 [146 x 140]	N/A
Coax and Water Piping				
Water Connection Size - FPT - in [mm]		1/2 [12.7]	1/2 [12.7]	1/2 [12.7] 1/2 [12.7]
Coax & Piping Water Volume - gal [l]		0.15 [0.6]	0.18 [0.7]	0.15 [0.6] 0.18 [0.7]
Air Coil				
Air Coil Dimensions (H x W), in. [mm]		8 x 22 [203 x 559]	8 x 22 [203 x 559]	8 x 30 [203 x 762] 8 x 30 [203 x 762]
Air Coil Total Face Area, ft ² [m ²]		1.2 [0.114]	1.2 [0.114]	1.7 [0.16] 1.7 [0.16]
Air Coil Tube Size, in [mm]		3/8 [9.5]	3/8 [9.5]	3/8 [9.5] 3/8 [9.5]
Air Coil Number of Rows		3	3	4 4
Filter Standard - Throwaway, in [mm]		23 x 9.6 [584 x 244]	23 x 9.6 [584 x 244]	32 x 9.6 [813 x 244] 32 x 9.6 [813 x 244]
Weight - Packaged, lb [kg]		200 [91]	205 [93]	215 [98] 220 [100]

12/13/13

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Engineer: _____

Project Name: _____ Unit Tag: _____



Blower Performance Data

Model	CFM	
	Low Speed	High Speed
09	260	300
12	300	340
15	375	450
18	450	600

Air flow values are with dry coil and standard filter.
For wet coil performance, first calculate the face velocity of the air coil (face velocity (fpm) = airflow (cfm) / face area (sq ft))

Electrical Data

Model	Rated Voltage	Voltage Min/Max	Compressor			Blower Motor FLA	Total Unit FLA	Min Circ Amp	Max Fuse/HACR
			MCC	RLA	LRA				
09	115/60/1	104/127	12.5	8.0	50.0	1.5	9.5	11.5	15
	208-230/60/1	187/253	6.4	4.1	21.0	0.6	4.7	5.7	10/15
	265/60/1	238/292	6.7	4.3	22.0	0.6	4.9	6.0	10/15
12	115/60/1	104/127	14.8	9.5	50.0	1.5	11.0	13.4	20
	208-230/60/1	187/253	7.7	4.9	25.0	0.6	5.5	6.7	10/15
	265/60/1	238/292	7.0	4.5	22.0	0.6	5.1	6.2	10/15
15	208-230/60/1	187/253	9.2	5.9	29.0	2.6	8.5	10.0	15
	265/60/1	238/292	7.8	5.0	28.0	2.5	7.5	8.7	10/15
18	208-230/60/1	187/253	10.4	6.7	33.5	2.6	9.3	11.0	15
	265/60/1	238/292	8.7	5.6	28.0	2.5	8.1	9.5	15

HACR circuit breaker in USA only

6/10/13

Pressure Drop

Model	GPM	Pressure Drop (psi)				
		30°F	50°F	70°F	90°F	110°F
09	1.2	1.0	0.9	0.8	0.7	0.6
	1.8	2.3	2.2	2.0	1.9	1.8
	2.5	3.8	3.7	3.5	3.3	3.1
12	1.5	0.9	0.8	0.7	0.6	0.5
	2.3	1.7	1.5	1.4	1.3	1.1
	3.5	3.0	2.7	2.5	2.4	2.2
15	2.0	1.7	1.6	1.5	1.4	1.3
	3.0	3.3	3.2	3.0	2.9	2.8
	4.5	5.7	5.5	5.3	5.1	4.9
18	3.0	1.7	1.6	1.5	1.4	1.3
	4.0	4.1	4.0	3.9	3.7	3.6
	5.5	7.9	7.6	7.4	7.2	6.9

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**Aston Low Sill Series Commercial
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0.75-1.5 Tons, 60Hz**



Antifreeze Corrections

Antifreeze Type	Antifreeze % by wt	Cooling Capacity	Heating Capacity	Pressure Drop
EWT - degF [DegC]		90 [32.2]	30 [-1.1]	30 [-1.1]
Water	0	1.000	1.000	1.000
Ethylene Glycol	10	0.991	0.973	1.075
	20	0.979	0.943	1.163
	30	0.965	0.917	1.225
	40	0.955	0.890	1.324
	50	0.943	0.865	1.419
Propylene Glycol	10	0.981	0.958	1.130
	20	0.969	0.913	1.270
	30	0.950	0.854	1.433
	40	0.937	0.813	1.614
	50	0.922	0.770	1.816
Ethanol	10	0.991	0.927	1.242
	20	0.972	0.887	1.343
	30	0.947	0.856	1.383
	40	0.930	0.815	1.523
	50	0.911	0.779	1.639
Methanol	10	0.986	0.957	1.127
	20	0.970	0.924	1.197
	30	0.951	0.895	1.235
	40	0.936	0.863	1.323
	50	0.920	0.833	1.399

Warning: Gray area represents antifreeze concentrations greater than 35% by weight and should be avoided due to the extreme performance penalty they represent.

Correction Factor Tables

Cooling Capacity Corrections

Entering Air WB °F	Total Clg Cap	Sensible Cooling Capacity Multipliers - Entering DB °F										Power Input	Heat of Rejection
		60	65	70	75	80	80.6	85	90	95	100		
55	0.898	0.723	0.866	1.048	1.185	*	*	*	*	*	*	0.985	0.913
60	0.912		0.632	0.880	1.078	1.244	1.260	*	*	*	*	0.994	0.927
65	0.967			0.694	0.881	1.079	1.085	1.270	*	*	*	0.997	0.972
66.2	0.983			0.655	0.842	1.040	1.060	1.232	*	*	*	0.999	0.986
67	1.000			0.616	0.806	1.000	1.023	1.193	1.330	*	*	1.000	1.000
70	1.053				0.693	0.879	0.900	1.075	1.250	1.404	*	1.003	1.044
75	1.168					0.687	0.715	0.875	1.040	1.261	1.476	1.007	1.141

NOTE: * Sensible capacity equals total capacity at conditions shown.

11/10/09

Heating Corrections

Ent Air DB °F	Htg Cap	Power	Heat of Ext
45	1.062	0.739	1.158
50	1.050	0.790	1.130
55	1.037	0.842	1.096
60	1.025	0.893	1.064
65	1.012	0.945	1.030
68	1.005	0.976	1.012
70	1.000	1.000	1.000
75	0.987	1.048	0.970
80	0.975	1.099	0.930

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GCL*09 - Performance Data

Single Speed PSC (300 cfm)

EWT °F	Flow GPM	WPD		HEATING - EAT 70°F					COOLING - EAT 80/67°F					
		PSI	FT	HC Mbtu/h	Power kW	HE Mbtu/h	LAT °F	COP	TC Mbtu/h	SC MBtu/h	S/T Ratio	Power kW	HR MBtu/h	EER
20	1.2	1.1	2.5	Operation not recommended					Operation not recommended					
	1.8	2.4	5.5											
	2.5	3.8	8.8	6.3	0.67	4.0	87.3	2.74						
30	1.2	1.0	2.3	Operation not recommended					Operation not recommended					
	1.8	2.3	5.3	7.5	0.72	5.0	91.0	3.02	12.2	8.1	0.67	0.50	13.9	24.3
	2.5	3.8	8.8	7.4	0.72	5.0	90.9	3.02	12.4	8.3	0.67	0.47	14.0	26.2
40	1.2	1.0	2.3	Operation not recommended					Operation not recommended					
	1.8	2.3	5.3	8.3	0.75	5.7	93.6	3.26	11.6	7.9	0.68	0.56	13.5	20.8
	2.5	3.8	8.8	8.5	0.75	5.9	94.2	3.32	11.9	8.1	0.68	0.52	13.7	22.7
50	1.2	0.9	2.1	8.8	0.76	6.2	95.3	3.41	10.7	7.5	0.70	0.65	12.9	16.5
	1.8	2.2	5.1	9.2	0.77	6.6	96.3	3.50	11.0	7.7	0.70	0.61	13.1	17.9
	2.5	3.7	8.5	9.6	0.78	6.9	97.6	3.60	11.4	7.9	0.69	0.58	13.4	19.8
60	1.2	0.9	2.1	9.9	0.79	7.2	98.4	3.68	10.1	7.2	0.72	0.71	12.5	14.4
	1.8	2.1	4.9	10.3	0.79	7.6	99.7	3.79	10.4	7.4	0.71	0.67	12.7	15.5
	2.5	3.6	8.3	10.7	0.81	8.0	101.1	3.91	10.8	7.6	0.71	0.64	13.0	17.0
70	1.2	0.8	1.8	10.9	0.81	8.1	101.6	3.94	9.5	7.0	0.73	0.76	12.1	12.5
	1.8	2.0	4.6	11.3	0.82	8.5	103.0	4.06	9.9	7.2	0.73	0.73	12.4	13.5
	2.5	3.5	8.1	11.9	0.83	9.0	104.6	4.19	10.3	7.4	0.72	0.70	12.6	14.8
80	1.2	0.8	1.8	12.2	0.82	9.4	105.6	4.33	9.1	6.8	0.75	0.82	11.9	11.0
	1.8	2.0	4.6	12.5	0.83	9.7	106.6	4.39	9.3	6.9	0.74	0.79	12.0	11.9
	2.5	3.4	7.9	12.9	0.85	10.0	107.7	4.47	9.6	7.1	0.74	0.76	12.2	12.6
90	1.2	0.7	1.6	13.5	0.84	10.6	109.5	4.70	8.7	6.7	0.77	0.90	11.8	9.7
	1.8	1.9	4.4	13.7	0.85	10.8	110.2	4.71	8.8	6.7	0.76	0.86	11.7	10.3
	2.5	3.3	7.6	13.9	0.86	10.9	110.8	4.73	9.0	6.8	0.76	0.83	11.8	10.9
100	1.2	0.7	1.6	Operation not recommended					Operation not recommended					
	1.8	1.8	4.2						8.2	6.5	0.79	0.93	11.4	8.8
	2.5	3.2	7.4						8.3	6.6	0.79	0.90	11.4	9.3
110	1.2	0.6	1.4	Operation not recommended					Operation not recommended					
	1.8	1.8	4.2						7.5	6.2	0.83	1.00	10.9	7.5
	2.5	3.1	7.2						7.7	6.3	0.82	0.97	11.0	7.9
120	1.2	0.6	1.4	Operation not recommended					Operation not recommended					
	1.8	1.7	3.9						6.8	5.8	0.86	1.08	10.4	6.2
	2.5	3.0	6.9						6.9	5.9	0.86	1.05	10.5	6.6

6/20/11

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0.75-1.5 Tons, 60Hz**



GCL*12 - Performance Data

Single Speed PSC (340 cfm)

EWT °F	Flow GPM	WPD		HEATING - EAT 70°F					COOLING - EAT 80/67°F											
		PSI	FT	HC Mbtu/h	Power kW	HE Mbtu/h	LAT °F	COP	TC Mbtu/h	SC MBtu/h	S/T Ratio	Power kW	HR MBtu/h	EER						
20	1.5	1.0	2.3	Operation not recommended					Operation not recommended											
	2.3	1.7	3.9	Operation not recommended					Operation not recommended											
	3.5	3.2	7.4	8.1	0.85	5.2	90.1	2.80	Operation not recommended											
30	1.5	0.9	2.1	Operation not recommended					Operation not recommended											
	2.3	1.7	3.9	9.3	0.89	6.3	93.3	3.07	14.2	8.8	0.62	0.62	16.3	22.8						
	3.5	3.0	6.9	9.3	0.91	6.2	93.3	2.99	14.3	9.0	0.63	0.58	16.3	24.6						
40	1.5	0.9	2.1	Operation not recommended					Operation not recommended											
	2.3	1.6	3.7	10.3	0.92	7.1	96.0	3.28	13.5	8.6	0.63	0.68	15.8	19.7						
	3.5	2.9	6.7	10.6	0.94	7.4	96.8	3.30	13.9	8.8	0.63	0.64	16.1	21.7						
50	1.5	0.8	1.8	11.0	0.94	7.8	97.9	3.43	12.5	8.1	0.65	0.78	15.2	15.9						
	2.3	1.5	3.5	11.3	0.95	8.1	98.9	3.49	12.9	8.3	0.65	0.75	15.4	17.2						
	3.5	2.7	6.2	11.9	0.97	8.6	100.3	3.59	13.4	8.6	0.64	0.70	15.8	19.2						
60	1.5	0.8	1.8	12.2	0.98	8.9	101.4	3.68	11.9	7.9	0.66	0.85	14.8	13.9						
	2.3	1.4	3.2	12.6	0.99	9.2	102.3	3.74	12.2	8.0	0.66	0.82	15.0	14.9						
	3.5	2.6	6.0	13.2	1.01	9.7	103.8	3.84	12.7	8.3	0.65	0.77	15.4	16.5						
70	1.5	0.7	1.6	13.5	1.01	10.1	104.8	3.92	11.3	7.6	0.67	0.92	14.4	12.2						
	2.3	1.4	3.2	13.9	1.02	10.4	105.8	3.98	11.6	7.8	0.67	0.89	14.6	13.0						
	3.5	2.5	5.8	14.4	1.04	10.9	107.3	4.07	12.1	8.0	0.67	0.85	14.9	14.2						
80	1.5	0.7	1.6	14.9	1.07	11.2	108.5	4.09	10.7	7.4	0.69	1.00	14.1	10.7						
	2.3	1.3	3.0	15.2	1.08	11.5	109.3	4.12	11.0	7.6	0.69	0.95	14.2	11.5						
	3.5	2.5	5.8	15.6	1.10	11.8	110.4	4.17	11.3	7.7	0.68	0.92	14.5	12.2						
90	1.5	0.6	1.4	16.2	1.12	12.4	112.2	4.24	10.2	7.3	0.72	1.08	13.9	9.4						
	2.3	1.3	3.0	16.5	1.14	12.6	112.8	4.25	10.3	7.4	0.72	1.03	13.9	10.0						
	3.5	2.4	5.5	16.7	1.15	12.8	113.5	4.26	10.6	7.5	0.71	1.00	14.0	10.6						
100	1.5	0.6	1.4	Operation not recommended					Operation not recommended											
	2.3	1.2	2.8						9.6	7.1	0.74	1.12	13.5	8.6						
	3.5	2.3	5.3						9.8	7.1	0.73	1.09	13.5	9.0						
110	1.5	0.5	1.2						Operation not recommended						Operation not recommended					
	2.3	1.1	2.5						8.8	6.7	0.76	1.21	12.9	7.3						
	3.5	2.2	5.1						9.0	6.8	0.76	1.18	13.0	7.7						
120	1.5	0.5	1.2						Operation not recommended						Operation not recommended					
	2.3	1.1	2.5						7.9	6.4	0.80	1.31	12.4	6.0						
	3.5	2.1	4.9						8.1	6.5	0.80	1.27	12.4	6.4						

6/20/11

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Contractor: _____ P.O.: _____

Engineer: _____

Project Name: _____ Unit Tag: _____

**Aston Low Sill Series Commercial
Geothermal/Water Source Heat Pumps
0.75-1.5 Tons, 60Hz**



GCL*15 - Performance Data

3-Speed ECM (450 cfm)

EWT °F	Flow GPM	WPD		HEATING - EAT 70°F					COOLING - EAT 80/67°F					
		PSI	FT	HC Mbtu/h	Power kW	HE Mbtu/h	LAT °F	COP	TC Mbtu/h	SC MBtu/h	S/T Ratio	Power kW	HR MBtu/h	EER
20	2.0	1.5	3.5	Operation not recommended					Operation not recommended					
	3.0	5.1	11.8											
	4.5	6.1	14.2	9.7	1.05	6.2	88.0	2.72						
30	2.0	1.5	3.5	Operation not recommended					Operation not recommended					
	3.0	5.0	11.6	12.5	1.10	8.8	93.8	3.33	17.0	11.9	0.70	0.71	19.4	23.7
	4.5	6.0	13.9	11.1	1.08	7.4	90.8	3.02	17.2	12.2	0.71	0.67	19.5	25.6
40	2.0	1.4	3.2	Operation not recommended					Operation not recommended					
	3.0	4.9	11.3	13.5	1.11	9.7	95.8	3.55	16.9	11.8	0.70	0.78	19.6	21.7
	4.5	5.9	13.6	13.1	1.11	9.4	95.0	3.48	17.2	12.0	0.70	0.73	19.7	23.7
50	2.0	1.4	3.2	14.1	1.12	10.3	97.0	3.70	16.7	11.7	0.70	0.88	19.7	18.9
	3.0	4.8	11.1	14.5	1.12	10.7	97.9	3.79	16.9	11.7	0.69	0.84	19.8	20.1
	4.5	5.8	13.4	15.2	1.13	11.3	99.2	3.92	17.3	11.8	0.69	0.79	19.9	22.0
60	2.0	1.3	3.0	15.2	1.13	11.4	99.3	3.95	15.7	11.5	0.74	0.97	19.0	16.2
	3.0	4.7	10.9	15.7	1.13	11.8	100.3	4.05	15.8	11.6	0.73	0.93	19.0	17.0
	4.5	5.7	13.2	16.4	1.14	12.5	101.7	4.20	16.1	11.7	0.73	0.88	19.1	18.4
70	2.0	1.3	3.0	16.3	1.14	12.4	101.6	4.19	14.6	11.4	0.78	1.05	18.2	13.8
	3.0	4.6	10.6	16.8	1.14	12.9	102.7	4.31	14.7	11.5	0.78	1.02	18.2	14.5
	4.5	5.5	12.7	17.6	1.15	13.7	104.3	4.49	14.9	11.6	0.77	0.97	18.2	15.5
80	2.0	1.2	2.8	18.3	1.14	14.4	105.7	4.71	15.1	10.9	0.72	1.15	19.1	13.2
	3.0	4.5	10.4	18.7	1.15	14.8	106.6	4.77	15.3	11.0	0.72	1.10	19.1	14.0
	4.5	5.4	12.5	19.3	1.16	15.3	107.7	4.87	15.6	11.1	0.71	1.06	19.2	14.7
90	2.0	1.2	2.8	20.3	1.14	16.4	109.8	5.22	15.7	10.4	0.66	1.25	19.9	12.5
	3.0	4.4	10.2	20.6	1.16	16.7	110.5	5.23	15.9	10.5	0.66	1.19	20.0	13.3
	4.5	5.3	12.2	20.9	1.17	17.0	111.1	5.25	16.2	10.6	0.65	1.16	20.2	14.1
100	2.0	1.2	2.8	Operation not recommended					Operation not recommended					
	3.0	4.3	9.9						15.0	10.1	0.68	1.32	19.4	11.4
	4.5	5.2	12.0						15.2	10.2	0.67	1.27	19.5	11.9
110	2.0	1.1	2.5	Operation not recommended					Operation not recommended					
	3.0	4.2	9.7						13.8	9.7	0.70	1.43	18.7	9.7
	4.5	5.1	11.8						14.1	9.8	0.69	1.39	18.9	10.1
120	2.0	1.1	2.5	Operation not recommended					Operation not recommended					
	3.0	4.1	9.5						12.7	9.3	0.73	1.56	18.0	8.1
	4.5	5.0	11.6						13.0	9.4	0.73	1.52	18.2	8.5

6/10/13

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Contractor: _____ P.O.: _____

Engineer: _____

Project Name: _____ Unit Tag: _____

**Aston Low Sill Series Commercial
Geothermal/Water Source Heat Pumps
0.75-1.5 Tons, 60Hz**



GCL*18 - Performance Data

3-Speed ECM (600 cfm)

EWT °F	Flow GPM	WPD		HEATING - EAT 70°F					COOLING - EAT 80/67°F					
		PSI	FT	HC Mbtu/h	Power kW	HE Mbtu/h	LAT °F	COP	TC Mbtu/h	SC MBtu/h	S/T Ratio	Power kW	HR MBtu/h	EER
20	3.0	3.3	7.6	Operation not recommended					Operation not recommended					
	4.0	5.4	12.5	Operation not recommended					Operation not recommended					
	5.5	9.2	21.3	11.5	1.32	7.0	89.2	2.55	Operation not recommended					
30	3.0	3.2	7.4	Operation not recommended					Operation not recommended					
	4.0	5.3	12.2	14.1	1.34	9.5	94.2	3.09	20.2	12.6	0.62	0.93	23.4	21.7
	5.5	9.0	20.8	13.2	1.35	8.5	92.4	2.85	20.5	12.8	0.63	0.88	23.5	23.4
40	3.0	3.1	7.2	Operation not recommended					Operation not recommended					
	4.0	5.1	11.8	15.6	1.39	10.8	96.9	3.28	20.3	13.2	0.65	0.98	23.6	20.6
	5.5	9.1	21.0	15.4	1.41	10.6	96.5	3.20	20.5	13.4	0.65	0.94	23.7	21.9
50	3.0	3.0	6.9	16.9	1.44	12.0	99.3	3.43	20.2	13.8	0.68	1.06	23.8	19.0
	4.0	5.0	11.6	17.2	1.45	12.2	99.8	3.47	20.3	13.9	0.68	1.04	23.9	19.6
	5.5	8.9	20.6	17.6	1.46	12.6	100.5	3.53	20.5	14.0	0.68	1.00	23.9	20.6
60	3.0	2.9	6.7	18.7	1.50	13.6	102.7	3.66	18.9	13.5	0.71	1.18	22.9	16.1
	4.0	4.8	11.1	19.0	1.50	13.9	103.2	3.70	19.0	13.5	0.71	1.15	22.9	16.5
	5.5	8.6	19.9	19.5	1.51	14.3	104.0	3.77	19.1	13.6	0.71	1.11	22.9	17.3
70	3.0	2.8	6.5	20.6	1.56	15.2	106.1	3.87	17.6	13.1	0.75	1.29	22.0	13.6
	4.0	4.7	10.9	20.9	1.56	15.5	106.7	3.92	17.6	13.1	0.75	1.26	21.9	14.0
	5.5	8.3	19.2	21.4	1.57	16.0	107.5	3.99	17.7	13.2	0.74	1.21	21.9	14.6
80	3.0	2.7	6.2	21.8	1.56	16.4	108.3	4.08	16.5	12.7	0.77	1.44	21.4	11.5
	4.0	4.5	10.4	22.1	1.58	16.7	109.0	4.11	16.6	12.8	0.77	1.37	21.3	12.1
	5.5	8.0	18.5	22.5	1.59	17.1	109.7	4.15	16.8	12.8	0.76	1.33	21.4	12.7
90	3.0	2.6	6.0	23.0	1.57	17.6	110.6	4.29	15.4	12.3	0.80	1.56	20.7	9.8
	4.0	4.3	9.9	23.4	1.59	17.9	111.3	4.30	15.6	12.4	0.79	1.49	20.7	10.5
	5.5	7.7	17.8	23.7	1.61	18.2	111.9	4.31	15.9	12.5	0.78	1.44	20.9	11.1
100	3.0	2.5	5.8	Operation not recommended					Operation not recommended					
	4.0	4.2	9.7						14.6	11.8	0.81	1.63	20.1	9.0
	5.5	7.5	17.3						14.8	11.9	0.81	1.58	20.2	9.4
110	3.0	2.4	5.5						Operation not recommended					
	4.0	4.0	9.2						13.4	11.2	0.84	1.76	19.4	7.6
	5.5	7.2	16.6						13.7	11.4	0.83	1.71	19.5	8.0
120	3.0	2.3	5.3						Operation not recommended					
	4.0	3.9	9.0						12.0	10.8	0.90	1.92	18.5	6.2
	5.5	6.9	15.9						12.2	10.9	0.89	1.86	18.6	6.6

6/10/13

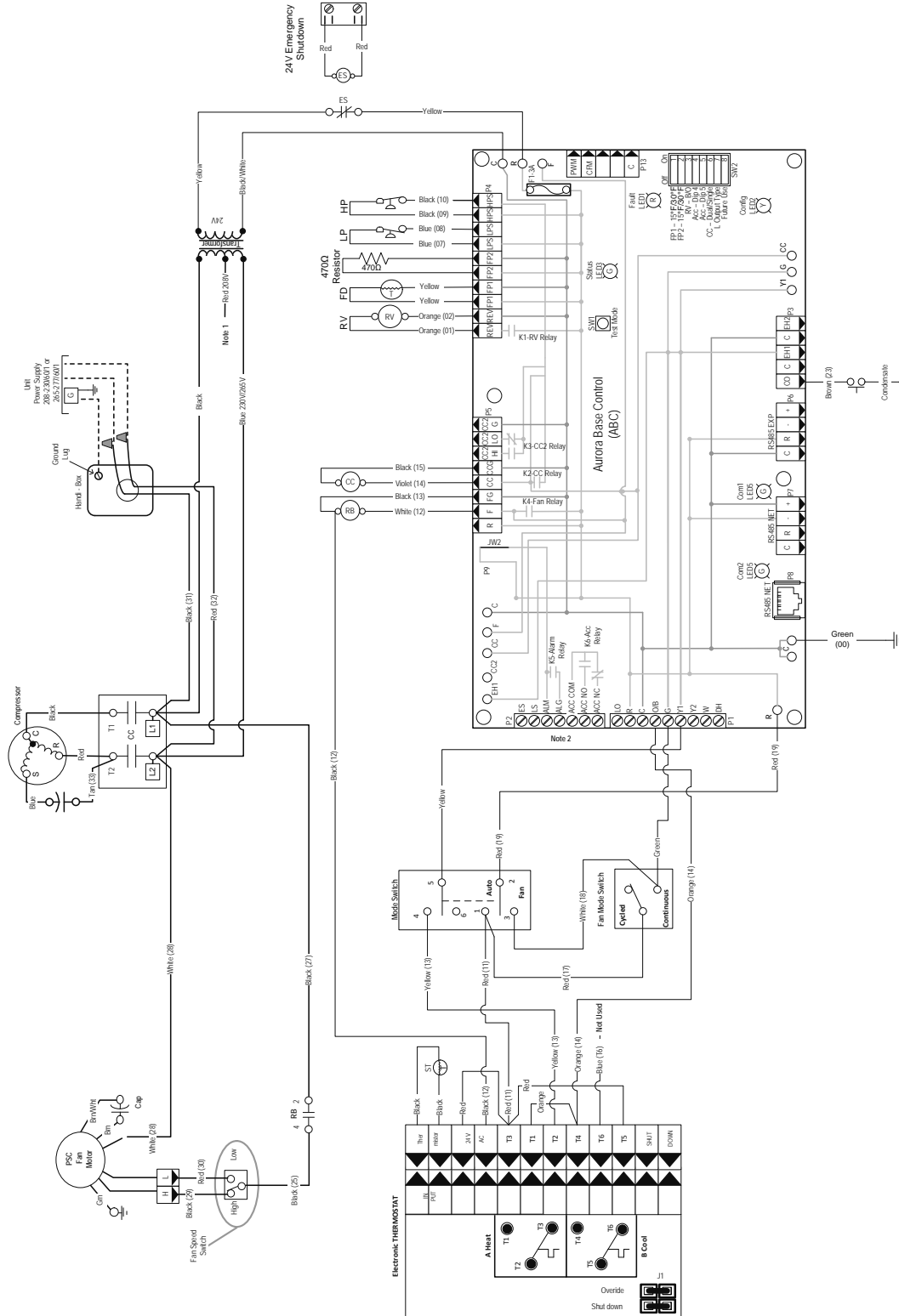
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Contractor: _____ P.O.: _____
 Engineer: _____
 Project Name: _____ Unit Tag: _____



Wiring Schematics

ABC - with PSC Motor and Electronic Stat - 208-230-265/60/1



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Contractor: _____ P.O.: _____
 Engineer: _____
 Project Name: _____ Unit Tag: _____



Wiring Schematics cont.

ABC - with PSC Motor and Electronic Stat - 208-230-265/60/1

Accessory Relay		
Operation	SW2-4	SW2-5
Cycle with Blower	On	On
Cycle with Compressor	Off	Off
Water Valve Slow Open	On	Off
Outdoor Air Damper	Off	On

Aurora Timing Events		
Event	Normal Mode	Test Mode
Random Start Delay	5 to 80 seconds	1 second
Compressor On Delay	5 seconds	< 1 second
Compressor Minimum On Time	2 minutes	5 seconds
Compressor Short Cycle Delay	4 minutes	15 seconds
Blower Off Delay	30 seconds	2 seconds
Fault Recognition Delay - High Pressure	Less than 1 second	Less than 1 second
Start-Up Bypass - Low Pressure	2 minutes	30 seconds
Fault Recognition Delay - Low Pressure	30 seconds	30 seconds
Start-Up Bypass - Low Water/Air Coil Limit	2 minutes	30 seconds
Fault Recognition Delay - Low Water/Air Coil Limit	30 seconds	30 seconds
Fault Recognition Delay - Condensate Overflow	30 seconds	30 seconds
Thermostat Call Recognition Time	2 seconds	2 seconds
Auxiliary Heat Staging Delay	5 minutes	20 seconds
Emergency Heat Staging Delay	2 minutes	7.5 seconds
Water Valve Slow Open Delay	90 seconds	90 seconds
Reheat Delay	30 seconds	30 seconds

Aurora LED Flash Codes			
Slow Flash	1 second on and 1 second off		
Fast Flash	100 milliseconds on and 100 milliseconds off		
Flash Code	100 milliseconds on and 400 milliseconds off with a 2 second pause before repeating		
Random Start Delay			
Status LED (LED1, Green)	Fast Flash		
Configuration LED (LED2, Yellow)	Fast Flash		
Fault LED (LED3, Red)	Fast Flash		
Status LED (LED1, Green)	Configuration LED (LED2, Yellow)	Fault LED (LED3, Red)	
Normal Mode	ON	No Software Override	Flash ECM Setting
Control is Non-Functional	OFF	DIP Switch Override	Slow Flash
Test Mode	Slow Flash	ECM Configure Mode	Fast Flash
Lockout Active	Fast Flash	Reset Configure Mode	Off
Dehumidification Mode	Flash Code 2		Low Air Coil Limit Lockout - FP2
Reserved	Flash Code 3		Low Water Coil Limit Lockout - FP1
Reserved	Flash Code 4		Reserved
Load Shed	Flash Code 5		Condensate Overflow Lockout
ESD	Flash Code 6		Over/Under Voltage Shutdown
Reserved	Flash Code 7		Reserved
			Reserved
			Reserved
			Air/Water Coil Limit Sensor Error

Notes:

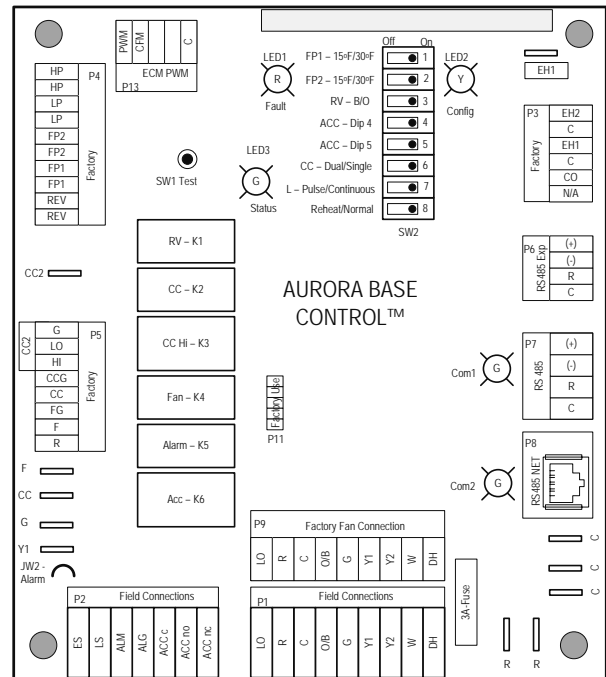
1 - Swap blue and red leads for 208V operation.
 2 - Use ALG Output for 24V lockout.

Legend

	Factory Low Voltage Wiring		Thermistor
	Factory Line Voltage Wiring		Relay Coil
	Field Low Voltage Wiring		Switch - Condensate Overflow
	Field Line Voltage Wiring		Switch - High pressure
	Optional Block		Switch - Low pressure
	DC Voltage PCB Traces		Polarized connector
	Field Zone Sensor Wiring		Light Emitting Diode - Green
	Internal Junction		Light Emitting Diode - Yellow
	Quick Connect Terminal		Light Emitting Diode - Red
	Field Wiring Lug		Wire nut
	Ground		
	Relay Contacts - N.O., N.C.		
	Capacitor		
	Fuse		
	Temperature Switch		

CC - Compressor Contactor
 CO - Condensate Overflow Sensor
 ES - Emergency Shutdown
 HP - High Pressure Switch
 LP - Low Pressure Switch
 FD - Freeze Detection Sensor
 F1 - Fuse

SW1 - Push button
 SW2 - DIP package 8 position
 PB - Power Block
 RB - Blower Relay
 RV - Reversing Valve Coil



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Contractor: _____ P.O.: _____

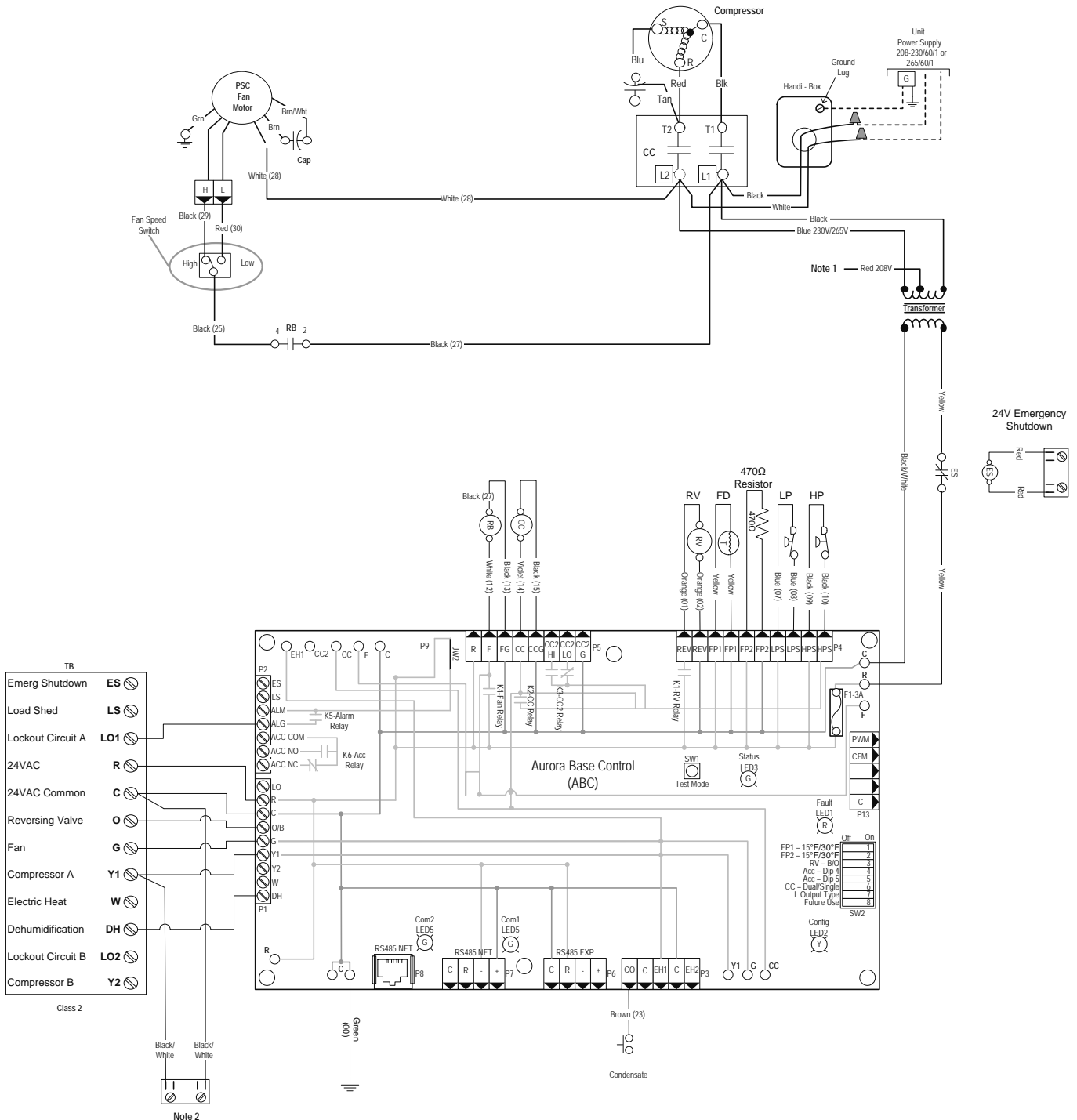
Engineer: _____

Project Name: _____ Unit Tag: _____



Wiring Schematics cont.

ABC - PSC Motor with Remote Stat - 208-230-265/60/1



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Contractor: _____ P.O.: _____
 Engineer: _____
 Project Name: _____ Unit Tag: _____



Wiring Schematics cont.

ABC - PSC Motor with Remote Stat - 208-230-265/60/1

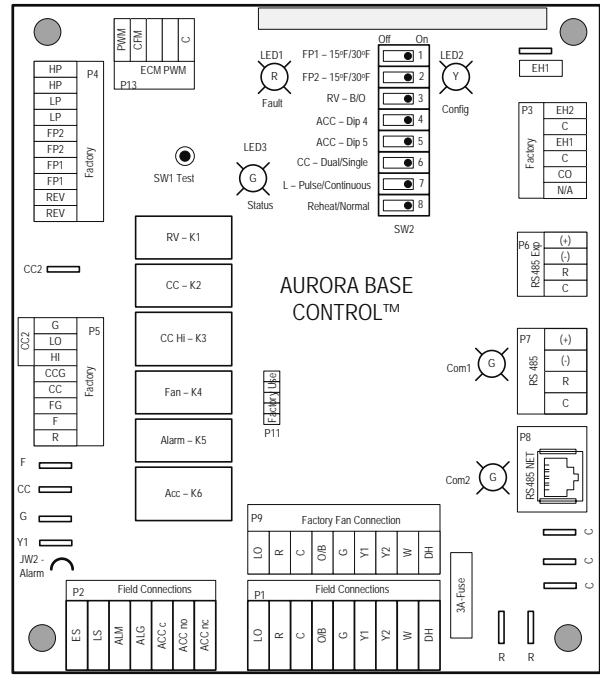
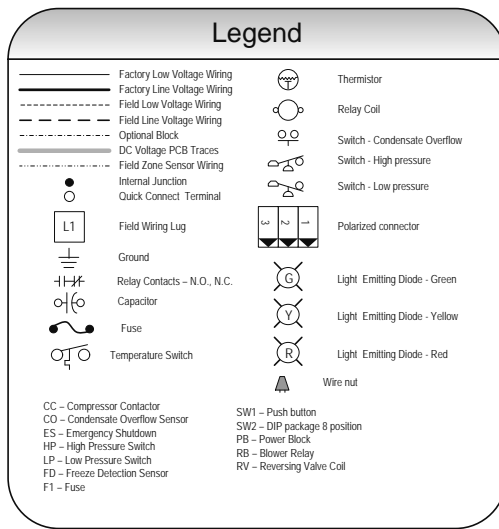
Notes:

1 - Swap blue and red leads for 208V operation.
 2 - When field installed 24VAC motorized valve is used, connect to C and Y.

Accessory Relay		
Operation	SW2-4	SW2-5
Cycle with Blower	On	On
Cycle with Compressor	Off	Off
Water Valve Slow Open	On	Off
Outdoor Air Damper	Off	On

Aurora Timing Events		
Event	Normal Mode	Test Mode
Random Start Delay	5 to 80 seconds	1 second
Compressor On Delay	5 seconds	< 1 second
Compressor Minimum On Time	2 minutes	5 seconds
Compressor Short Cycle Delay	4 minutes	15 seconds
Blower Off Delay	30 seconds	2 seconds
Fault Recognition Delay - High Pressure	Less than 1 second	Less than 1 second
Start Up Bypass - Low Pressure	2 minutes	30 seconds
Fault Recognition Delay - Low Pressure	30 seconds	30 seconds
Start Up Bypass - Low Water/Air Coil Limit	2 minutes	30 seconds
Fault Recognition Delay - Low Water/Air Coil Limit	30 seconds	30 seconds
Fault Recognition Delay - Condensate Overflow	30 seconds	30 seconds
Thermostat Call Recognition Time	2 seconds	2 seconds
Auxiliary Heat Staging Delay	5 minutes	20 seconds
Emergency Heat Staging Delay	2 minutes	7.5 seconds
Water Valve Slow Open Delay	90 seconds	90 seconds
Reheat Delay	30 seconds	30 seconds

Aurora LED Flash Codes			
Slow Flash	1 second on and 1 second off		
Fast Flash	100 milliseconds on and 100 milliseconds off		
Flash Code	100 milliseconds on and 400 milliseconds off with a 2 second pause before repeating		
Random Start Delay			
Status LED (LED1, Green)	Fast Flash		
Configuration LED (LED2, Yellow)	Fast Flash		
Fault LED (LED3, Red)	Fast Flash		
Status LED (LED1, Green)	Configuration LED (LED2, Yellow)	Fault LED (LED3, Red)	
Normal Mode	ON	No Software Override	Flash ECM Setting
Control is Non-Functional	OFF	DIP Switch Override	Slow Flash
Test Mode	Slow Flash	ECM Configure Mode	Fast Flash
Lockout Active	Fast Flash	Reset Configure Mode	Off
Dehumidification Mode	Flash Code 2		
Reserved	Flash Code 3		
Reserved	Flash Code 4		
Load Shed	Flash Code 5		
ESD	Flash Code 6		
Reserved	Flash Code 7		
		Normal Mode	OFF
		Input Fault Lockout	Flash Code 1
		High Pressure Lockout	Flash Code 2
		Low Pressure Lockout	Flash Code 3
		Low Air Coil Limit Lockout - FP2	Flash Code 4
		Low Water Coil Limit Lockout - FP1	Flash Code 5
		Reserved	Flash Code 6
		Condensate Overflow Lockout	Flash Code 7
		Over/Under Voltage Shutdown	Flash Code 8
		Reserved	Flash Code 9
		Reserved	Flash Code 10
		Air/Water Coil Limit Sensor Error	Flash Code 11



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Contractor: _____ P.O.: _____

Engineer: _____

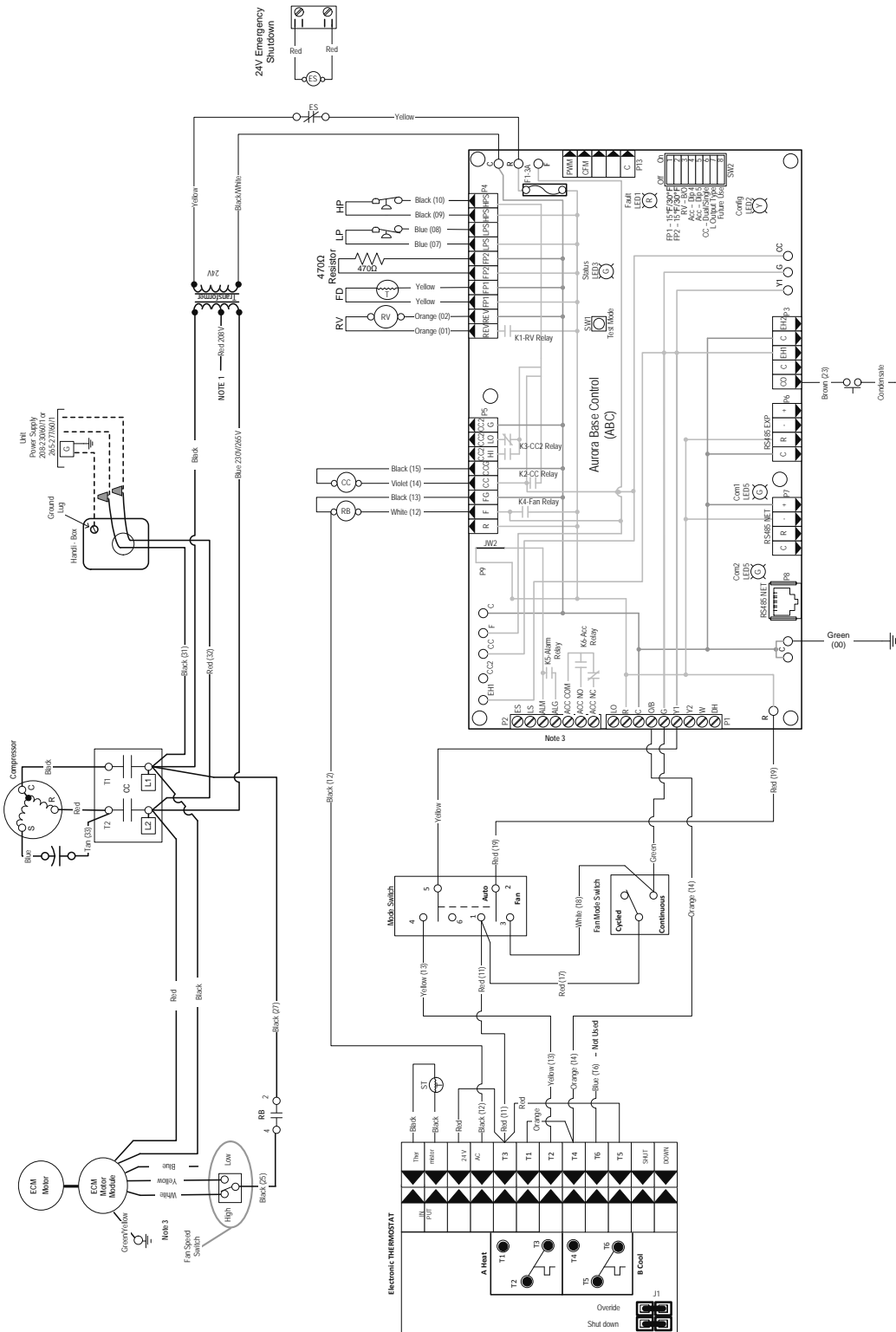
Project Name: _____ Unit Tag: _____

Aston Low Sill Series Commercial
Geothermal/Water Source Heat Pumps
0.75-1.5 Tons, 60Hz



Wiring Schematics cont.

ABC - with ECM Motor and Electronic Stat - 208-230-265/60/1



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Wiring Schematics cont.

ABC - with ECM Motor and Electronic Stat - 208-230-265/60/1

Accessory Relay		
Operation	SW2-4	SW2-5
Cycle with Blower	On	On
Cycle with Compressor	Off	Off
Water Valve Slow Open	On	Off
Outdoor Air Damper	Off	On

Aurora Timing Events		
Event	Normal Mode	Test Mode
Random Start Delay	5 to 80 seconds	1 second
Compressor On Delay	5 seconds	< 1 second
Compressor Minimum On Time	2 minutes	5 seconds
Compressor Short Cycle Delay	4 minutes	15 seconds
Blower Off Delay	30 seconds	2 seconds
Fault Recognition Delay - High Pressure	Less than 1 second	Less than 1 second
Start-Up Bypass - Low Pressure	2 minutes	30 seconds
Fault Recognition Delay - Low Pressure	30 seconds	30 seconds
Start-Up Bypass - Low Water/Air Coil Limit	2 minutes	30 seconds
Fault Recognition Delay - Low Water/Air Coil Limit	30 seconds	30 seconds
Fault Recognition Delay - Condensate Overflow	30 seconds	30 seconds
Thermostat Call Recognition Time	2 seconds	2 seconds
Auxiliary Heat Staging Delay	5 minutes	20 seconds
Emergency Heat Staging Delay	2 minutes	7.5 seconds
Water Valve Slow Open Delay	90 seconds	90 seconds
Reheat Delay	30 seconds	30 seconds

Aurora LED Flash Codes			
Slow Flash	1 second on and 1 second off		
Fast Flash	100 milliseconds on and 100 milliseconds off		
Flash Code	100 milliseconds on and 400 milliseconds off with a 2 second pause before repeating		
Random Start Delay			
Status LED (LED1, Green)	Fast Flash		
Configuration LED (LED2, Yellow)	Fast Flash		
Fault LED (LED3, Red)	Fast Flash		
Status LED (LED1, Green)	Configuration LED (LED2, Yellow)	Fault LED (LED3, Red)	
Normal Mode	ON	No Software Override	Flash ECM Setting
Control is Non-Functional	OFF	DIP Switch Override	Slow Flash
Test Mode	Slow Flash	ECM Configure Mode	Fast Flash
Lockout Active	Fast Flash	Reset Configure Mode	Off
Dehumidification Mode	Flash Code 2	Low Air Coil Limit Lockout - FP2	Flash Code 4
Reserved	Flash Code 3	Low Water Coil Limit Lockout - FP1	Flash Code 5
Reserved	Flash Code 4	Reserved	Flash Code 6
Load Shed	Flash Code 5	Condensate Overflow Lockout	Flash Code 7
ESD	Flash Code 6	Over/Under Voltage Shutdown	Flash Code 8
Reserved	Flash Code 7	Reserved	Flash Code 9
		Reserved	Flash Code 10
		Air/Water Coil Limit Sensor Error	Flash Code 11

Blower Settings		
	High	Low
LC*15	Yellow	White
LC*18	Blue	Yellow

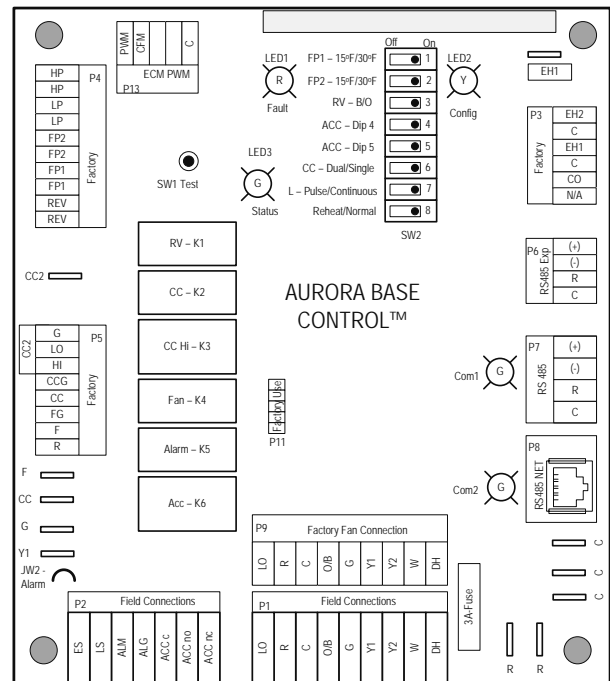
Notes:

- 1 - Swap blue and red leads for 208V operation.
- 2 - Use ALG Output for 24V lockout.
- 3 - Factory wired. Refer to blower table settings.

Legend

	Factory Low Voltage Wiring		Thermistor
	Field Line Voltage Wiring		Relay Coil
	Field Line Voltage Wiring		Switch - Condensate Overflow
	Optional Block		Switch - High pressure
	DC Voltage PCB Traces		Switch - Low pressure
	Field Zone Sensor Wiring		Polarized connector
	Internal Junction		Light Emitting Diode - Green
	Quick Connect Terminal		Light Emitting Diode - Yellow
	Field Wiring Lug		Light Emitting Diode - Red
	Ground		Wire nut
	Relay Contacts - N.O., N.C.		
	Capacitor		
	Fuse		
	Temperature Switch		

CC - Compressor Contactor
 CO - Condensate Overflow Sensor
 ES - Emergency Shutdown
 HP - High Pressure Switch
 LP - Low Pressure Switch
 FD - Freeze Detection Sensor
 F1 - Fuse
 SW1 - Push button
 SW2 - DIP package 8 position
 PB - Power Block
 RB - Blower Relay
 RV - Reversing Valve Coil



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Engineering Guide Specifications

General

Furnish and install GeoStar Water Source Heat Pumps, as indicated on the plans. Equipment shall be completely assembled, piped and internally wired. Chassis shall be installed with factory built cabinet or other custom cabinet approved by the manufacturer's engineering department. Chassis SHALL NOT be installed without an approved cabinet enclosure. Capacities and characteristics as listed in the schedule and the specifications that follow. The reverse cycle heating/cooling units shall be floor mounted console type with horizontal air inlet and up-flow air discharge. Units shall be AHRI/ISO 13256-1 certified and listed by a nationally recognized safety-testing laboratory or agency, such as ETL Testing Laboratory. Each unit shall be computer run-tested at the factory with conditioned water and operation verified to catalog data. Each unit shall be mounted on a pallet and shipped in a corrugated box or stretch-wrapped. The units shall be designed to operate with entering liquid temperature between 20°F and 120°F [-6.7°C and 48.9°C].

Chassis and Cabinet

The cabinet shall be fabricated from heavy-gauge galvanized steel and finished with a beige textured epoxy powder coating on both sides for added protection. This corrosion protection system shall meet the stringent 1000 hour salt spray test per ASTM B117.

The cabinet shall be easily removable to allow for ease of service to the controls compartment, chassis, and piping. The top of the cabinet and grille is a horizontally flat (optional sloped) surface with a hinged control door cover. The return air filter shall be disposable type media.

The return and supply air sections are insulated with a 1/4 in. (6.4 mm) thick, dual density, 2 lb/ft³ (32 kg/m³) coated mat glass fiber with edges sealed or tucked under flanges to prevent the introduction of glass fibers into the discharge supply air through the aluminum grille. Standard cabinet panel insulation must meet NFPA 90A requirements, air erosion and mold growth limits of UL-181, stringent fungal resistance test per ASTM-C1071 and ASTM G21, and shall meet zero level bacteria growth per ASTM G22. Unit insulation must meet these stringent requirements or unit(s) will not be accepted.

Option: A Super Quiet Sound package shall include multi-density full coverage compressor blanket.

The drain pan shall be of stainless steel construction to inhibit corrosion and bacterial growth. Drain outlet shall be located on pan as to allow complete and unobstructed drainage of condensate. The unit as standard will be supplied with solid-state electronic condensate overflow protection with Aurora Base Control. Mechanical float switches WILL NOT be accepted. Condensate tube shall be constructed of stainless steel and have an internal factory installed condensate trap.

Refrigerant Circuit

All units shall utilize the non-ozone depleting and low global warming potential refrigerant R-410A. All units shall contain a sealed refrigerant circuit including a hermetic motor-compressor, bi-directional thermostatic expansion valve, finned tube air-to-refrigerant heat exchanger, reversing valve, coaxial tube water-to-refrigerant heat exchanger, and service ports.

Compressors shall be high-efficiency single speed rotary type designed for heat pump duty and mounted on durometer grommets to provide vibration free compressor mounting. Compressor motors shall be single-phase PSC with external overload protection.

The air coil shall be sized for low-face velocity and constructed of lanced aluminum fins bonded to rifled aluminum tubes in a staggered pattern not less than three rows deep for enhanced performance.

Option: AlumiSeal electro-coated air coil.

The coaxial water-to-refrigerant heat exchanger shall be designed for low water pressure drop and constructed of a convoluted copper (cupronickel option) inner tube and a steel outer tube. Refrigerant to air heat exchangers shall utilize enhanced corrugated lanced aluminum fins and rifled aluminum tube construction rated to withstand 600 psig (4135 kPa) refrigerant working pressure. Refrigerant-to-water heat exchangers shall be of copper inner water tube and steel refrigerant outer tube design, rated to withstand 600 psig (4135 kPa) working refrigerant pressure and 450 psig (3101 kPa) working water pressure. The thermostatic expansion valve shall provide proper superheat over the entire liquid temperature range with minimal "hunting." The valve shall operate bi-directionally without the use of check valves.

Option: Cupronickel refrigerant to water heat exchanger shall be of copper-nickel inner water tube and steel refrigerant outer tube design, rated to withstand 600 psig (4135 kPa) working refrigerant pressure and 450 psig (3101 kPa) working water pressure. Water lines shall also be of cupronickel construction.

Option: ThermaShield coated water-to-refrigerant heat exchanger, water lines and refrigerant suction lines shall be insulated to prevent condensation at low liquid temperatures below 50°F.

Blower Motor and Assembly

The blower shall be a direct drive centrifugal type with a dynamically balanced wheel. The housing and wheel shall be designed for quiet, low outlet velocity operation. The blower housing shall be constructed of galvanized steel and shall be removable from the unit for servicing of the blower motor. The blower motor shall be a two-speed PSC or three-speed ECM type and shall be isolated from the housing by rubber grommets. The motor shall be permanently lubricated and have thermal overload protection.

Electrical

A control box shall be located within the unit compressor compartment and shall contain a 50VA transformer, 24 Volt activated, 2 pole compressor contactor, and solid-state controller for complete unit operation. Units shall be name-plated for use with time delay fuses or HACR circuit breakers. Unit controls shall be 24 Volt and provide heating or cooling as required by the remote thermostat/sensor.

Unit mounted controls shall consist of switches for "OFF", "FAN", and "AUTO" or "HEAT/COOL". An additional switch is provided for blower speed setting of "HI" or "LO". The unit shall be equipped with a blower switch on the side of the control to provide "CONTINUOUS" or "CYCLED" blower operation. "CYCLED" blower will turn the blower on with the compressor. A unit-mounted

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Engineering Guide Specifications cont.

electronic thermostat with a remote electronic thermistor located in the return air will control compressor operation in heating and cooling modes. Unit mounted thermostat shall be the standard thermostat option. All unit mounted thermostats shall be auto changeover. Manual changeover WILL NOT be accepted. Electromechanical operation WILL NOT be accepted.

Controls

Standard: A compressor control module (CCM) shall be included to disable compressor operation in the event of a trip of any of the safety switches and to send a signal to activate a fault indicator light at the thermostat. The CCM shall be capable of being reset from the thermostat or from the unit main disconnect switch. A terminal block with screw terminals shall be provided for field connection of all low-voltage wiring.

An Aurora microprocessor-based controller that interfaces with a multi-stage electronic thermostat to monitor and control unit operation shall be provided. The control shall provide operational sequencing, blower speed control, high and low pressure switch monitoring, freeze detection, condensate overflow sensing, lockout mode control, LED status and fault indicators, fault memory, field selectable options and accessory output. The control shall provide fault retry three times before locking out to limit nuisance trips.

A detachable terminal block with screw terminals will be provided for field control wiring. All units shall have knockouts for entrance of low and line voltage wiring. The blower motor and control box shall be harness plug wired for easy removal.

Option: Remote mounted thermostat is available for CCM and Aurora Base Control. A terminal block with screw terminals will be provided for field control wiring.

Piping

Supply and return water connections shall be 1/2 in. [12.7 mm] FPT copper threaded fittings. All water piping shall be insulated to prevent condensation at low liquid temperatures.

A stainless steel tube stubbed out from the chassis is provided for condensate drain attachment. A short piece of polyvinyl hose is supplied to assist in adapting to drain.

Accessories

Hose Kits – Ball Valves (field-installed)

A flexible steel braid hose featuring Kevlar® reinforced EPDM core with ANSI 302/304 stainless steel outer braid and fire rated materials per ASTM E 84-00 (NFPA 255, ANSI/UL 723 & UBC 8-1). Ball valve at one end; swivel connector with adapter at the other end (swivel to adapter connection via fiber or EPDM gasket). Swivel connection provides union between heat pump and piping system. The hoses feature brass fittings, stainless steel ferrules. A full port ball valve shall be provided with integral P/T (pressure/temperature) port on supply hose. Specifications: Temperature range of 35°F [2°C] to 180°F [82°C]. Max. working pressure of 400 psi [2757 kPa] for 1/2 in. and 3/4 in. hose kits; max. working pressure of 350 psi [kPa] for 1 in. and 1-1/4 in. hose kits.

Hose Kits – Automatic Balancing and Ball Valves

(field-installed)

A flexible steel braid hose featuring Kevlar® reinforced EPDM core with ANSI 302/304 stainless steel outer braid and fire rated materials per ASTM E 84-00 (NFPA 255, ANSI/UL 723 & UBC 8-1). Ball valve at one end; swivel connector with adapter at the other end (swivel to adapter connection via fiber or EPDM gasket). Swivel connection provides union between heat pump and piping system. The hoses feature brass fittings, stainless steel ferrules. A full port ball valve shall be provided with integral P/T (pressure/temperature) port on supply hose and automatic balancing valve with integral P/T ports and full port ball valve on return hose.

Specifications:

- Temperature range of 35°F [2°C] to 180°F [82°C].
- Max. working pressure of 400 psi [2757 kPa] for 1/2 in. and 3/4 in. hose kits; max. working pressure of 350 psi [2413 kPa] for 1 in. and 1-1/4 in. hose kits.
- Minimum burst pressure of four times working pressure.

Hose Kits – Automatic Balancing and Ball Valves with

'Y' strainer (field-installed)

A flexible steel braid hose featuring Kevlar® reinforced EPDM core with ANSI 302/304 stainless steel outer braid and fire rated materials per ASTM E 84-00 (NFPA 255, ANSI/UL 723 & UBC 8-1). Ball valve at one end; swivel connector with adapter at the other end (swivel to adapter connection via fiber or EPDM gasket). Swivel connection provides union between heat pump and piping system. The hoses feature brass fittings, stainless steel ferrules. A "y" strainer is provided on one end for fluid straining and integral "blowdown" valve. A full port ball valve shall be provided with integral P/T (pressure/temperature) port on supply hose and automatic balancing valve with integral P/T ports and full port ball valve on return hose.

Specifications:

- Temperature range of 35°F [2°C] to 180°F [82°C].
- Max. working pressure of 400 psi [2757 kPa] for 1/2 in. and 3/4 in. hose kits; max. working pressure of 350 psi [2413 kPa] for 1 in. and 1-1/4 in. hose kits.
- Minimum burst pressure of four times working pressure.

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Project Name: _____ Unit Tag: _____



Revision Guide

Pages:	Description:	Date:	By:
All	Released ABC Control Option	01 Sept 2015	MA
19-20	Updated Wiring Schematics	11 May 2015	MA
All	First Published	10 Mar 2014	DS
All	First Published	11 Oct 2013	DS