

ASTON SERIES COMMERCIAL

Water Source/Geothermal Hydronic Heat Pump

- R-410A Refrigerant
- Commercial 1.5-6 Ton

Installation Information

Water Piping Connections

Hot Water Connections

Electrical

Startup Procedures

Troubleshooting

Preventive Maintenance

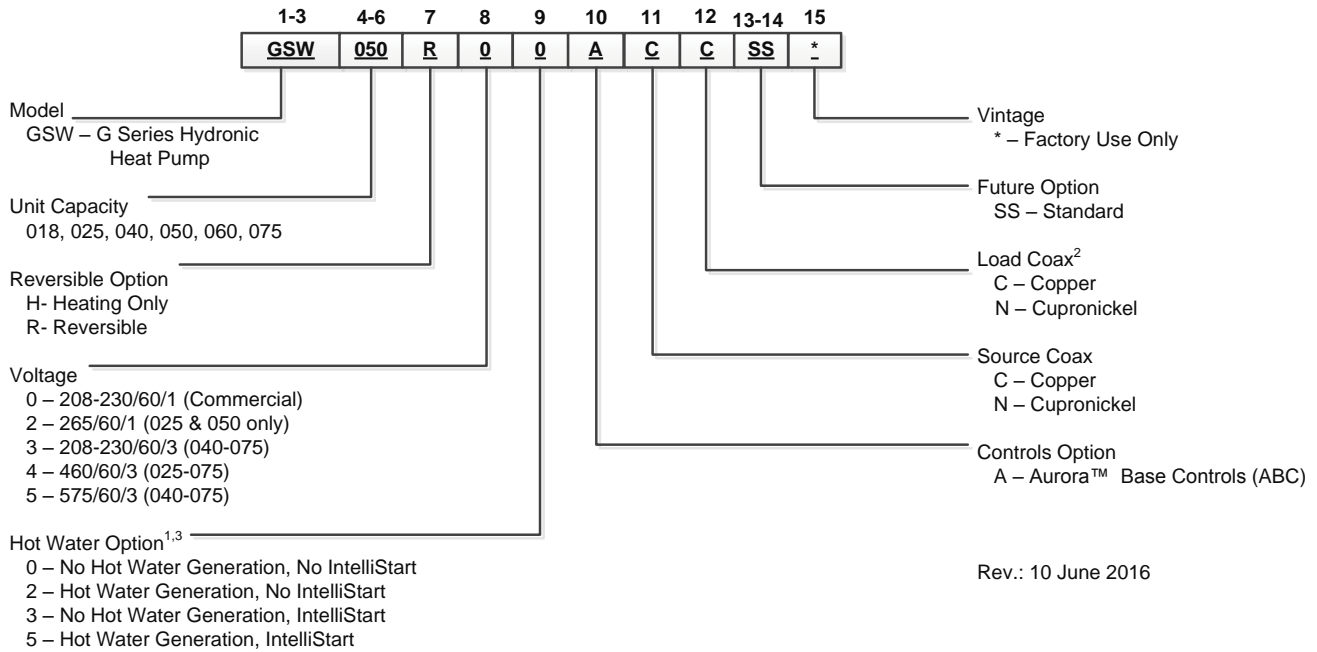


GEOSTAR

Table of Contents

| | |
|---------------------------------------------------------|-------|
| Model Nomenclature | 4 |
| General Installation Information | 5 |
| Water Quality | 6 |
| Field Connected Water Piping | 7-9 |
| Potable Water Systems | 10-11 |
| Hydronic Section | 12-13 |
| Accessories and Options | 14-15 |
| Electrical Data | 16-17 |
| Wiring Schematics | 18-23 |
| External Control | 24 |
| Converting to a Dedicated Cooling Unit | 25 |
| Unit Startup | 25 |
| The Aurora Base Control System | 26-29 |
| Reference Calculations | 30 |
| Legend and Notes | 30 |
| Pressure Drop | 31 |
| Operating Limits | 31 |
| Physical Data | 32 |
| Flow Rates | 32 |
| Thermistor and Compressor Resistance | 32 |
| Operating Parameters | 33 |
| Antifreeze Correction | 34 |
| Troubleshooting Guideline for Refrigerant Circuit | 35 |
| HR Data | 36-37 |
| HE Data | 38-39 |
| DHW HE Data | 40 |
| Heating and Cooling Cycle Analysis | 41 |
| Troubleshooting Form | 42 |
| Troubleshooting | 43 |
| Preventive Maintenance | 44 |
| Service Parts | 45 |
| Revision Guide | 47 |

Model Nomenclature



Rev.: 10 June 2016

NOTES: 1 – Available on 040, 050, 060, and 075 only. Hot water generator requires field installed external pump kit.
 2 – 018 and 025 heating only models are available only with copper double wall vented load coax for potable water, and are not designed to be converted to dedicated cooling units.
 3 – IntelliStart not available on 265/60/1 and 575/60/3 voltages..



G Series hydronic units are Safety listed under UL1995 thru ETL and performance tested in accordance with standard AHRI/ISO 13256-2. AHRI does not currently certify water-to-water products under AHRI/ISO 13256-2.

General Installation Information

Safety Considerations

Installing and servicing air conditioning and heating equipment can be hazardous due to system pressure and electrical components. Only trained and qualified service personnel should install, repair or service heating and air conditioning equipment. When working on heating and air conditioning equipment, observe precautions in the literature, tags and labels attached to the unit and other safety precautions that may apply.

Follow all safety codes. Wear safety glasses and work gloves. Use quenching cloth for brazing operations. Have fire extinguisher available for all brazing operations.

NOTE: Before installing, check voltage of unit(s) to ensure proper voltage.



WARNING: Before performing service or maintenance operations on the system, turn off main power switches to the unit. Electrical shock could cause serious personal injury.

Process Water Applications

For process water applications, it is recommended that a secondary load heat exchanger be installed to prevent corrosion to the unit's primary coaxial coil. In situations where scaling could be heavy or where biological growth such as iron bacteria will be present, a closed loop system is recommended. Over a period of time, ground water unit heat exchanger coils may lose heat exchange capability due to a buildup of mineral deposits. These can be cleaned only by a qualified service mechanic as special pumping equipment and solutions are required. Never use flexible hoses with a smaller inside diameter than that of water connections.

Moving and Storage

Move units in the normal "Up" orientation as indicated by the labels on the unit packaging. When the equipment is received, all items should be carefully checked against the bill of lading to ensure that all crates and cartons have been received in good condition. Examine units for shipping damage, removing unit packaging if necessary to properly inspect unit. Units in question should also be internally inspected. If any damage is observed, the carrier should make the proper notation on delivery receipt acknowledging the damage. Units are to be stored in a location that provides adequate protection from dirt, debris and moisture.



WARNING: To avoid equipment damage, do not leave the system filled in a building without heat during cold weather, unless adequate freeze protection levels of antifreeze are used. Heat exchangers do not fully drain and will freeze unless protected, causing permanent damage.

Unit Location

Provide sufficient room to make water and electrical connections. If the unit is located in a confined space, provisions must be made for unit servicing. Locate the unit in an indoor area that allows easy removal of the access panels and has enough space for service personnel to perform maintenance or repair. These units are not approved for outdoor installation and, therefore, must be installed inside the structure being conditioned. Do not locate units in areas subject to freezing conditions.

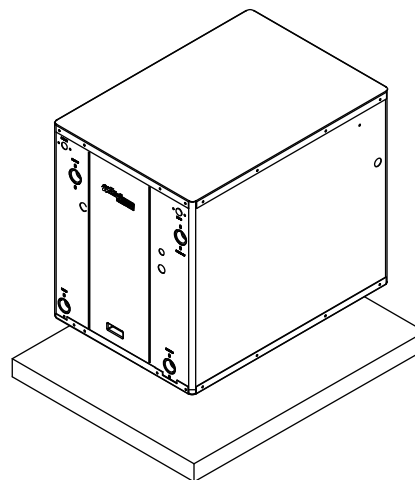


WARNING: Do not store or install units in corrosive environments or in locations subject to temperature or humidity extremes (e.g. attics, garages, rooftops, etc.). Corrosive conditions and high temperature or humidity can significantly reduce performance, reliability, and service life.

Mounting Units

Prior to setting the unit in place, remove and discard the compressor hold down shipping bolt located at the front of the compressor mounting bracket.

Units should be mounted level on a vibration absorbing pad slightly larger than the base to provide isolation between the unit and the floor. It is not necessary to anchor the unit to the floor. Allow access to the front, back, and side access panels for servicing.



Vibration Pad Mounting

Water Quality

General

Water-to-water heat pumps may be successfully applied in a wide range of residential and light commercial applications. It is the responsibility of the system designer and installing contractor to ensure that acceptable water quality is present and that all applicable codes have been met in these installations. Failure to adhere to the guidelines in the water quality table could result in loss of warranty.

Application

These heat pumps are not intended for direct coupling to swimming pools and spas. If used for this type of application, a secondary heat exchanger must be used. Failure to supply a secondary heat exchanger for this application will result in warranty exclusion for primary heat exchanger corrosion or failure.

Water Treatment

Do not use untreated or improperly treated water. Equipment damage may occur. The use of improperly treated or untreated water in this equipment may result in scaling, erosion, corrosion, algae or slime. The services of a qualified water treatment specialist should be engaged to determine what treatment, if any, is required. The product warranty specifically excludes liability for corrosion, erosion or deterioration of equipment.

The heat exchangers and water lines in the units are copper or cupronickel tube. There may be other materials in the building's piping system that the designer may need to take into consideration when deciding the parameters of the water quality.

If an antifreeze or water treatment solution is to be used, the designer should confirm it does not have a detrimental effect on the materials in the system.

Contaminated Water

In applications where the water quality cannot be held to prescribed limits, the use of a secondary or intermediate heat exchanger is recommended to separate the unit from the contaminated water.

The following table outlines the water quality guidelines for unit heat exchangers. If these conditions are exceeded, a secondary heat exchanger is required. Failure to supply a secondary heat exchanger where needed will result in a warranty exclusion for primary heat exchanger corrosion or failure.



WARNING: Must have intermediate heat exchanger when used in pool and spa applications.

Water Quality Guidelines

| Material | | Copper | 90/10 Cupronickel | 316 Stainless Steel |
|----------------------------------|-----------------------------------------------------------|-----------------------------------------------------------|-----------------------------------------------------------|-----------------------------------------------------------|
| pH | Acidity/Alkalinity | 7 - 9 | 7 - 9 | 7 - 9 |
| Scaling | Calcium and Magnesium Carbonate | (Total Hardness) less than 350 ppm | (Total Hardness) less than 350 ppm | (Total Hardness) less than 350 ppm |
| Corrosion | Hydrogen Sulfide | Less than 0.5 ppm (rotten egg smell appears at 0.5 ppm) | 10 - 50 ppm | Less than 1 ppm |
| | Sulfates | Less than 125 ppm | Less than 125 ppm | Less than 200 ppm |
| | Chlorine | Less than 0.5 ppm | Less than 0.5 ppm | Less than 0.5 ppm |
| | Chlorides | Less than 20 ppm | Less than 125 ppm | Less than 300 ppm |
| | Carbon Dioxide | Less than 50 ppm | 10 - 50 ppm | 10 - 50 ppm |
| | Ammonia | Less than 2 ppm | Less than 2 ppm | Less than 20 ppm |
| | Ammonia Chloride | Less than 0.5 ppm | Less than 0.5 ppm | Less than 0.5 ppm |
| | Ammonia Nitrate | Less than 0.5 ppm | Less than 0.5 ppm | Less than 0.5 ppm |
| | Ammonia Hydroxide | Less than 0.5 ppm | Less than 0.5 ppm | Less than 0.5 ppm |
| | Ammonia Sulfate | Less than 0.5 ppm | Less than 0.5 ppm | Less than 0.5 ppm |
| | Total Dissolved Solids (TDS) | Less than 1000 ppm | 1000 - 1500 ppm | 1000 - 1500 ppm |
| | LSI Index | +0.5 to -0.5 | +0.5 to -0.5 | +0.5 to -0.5 |
| Iron Fouling (Biological Growth) | Iron, FE ²⁺ (Ferrous) Bacterial Iron Potential | < 0.2 ppm | < 0.2 ppm | < 0.2 ppm |
| | Iron Oxide | Less than 1 ppm, above this level deposition will occur | Less than 1 ppm, above this level deposition will occur | Less than 1 ppm, above this level deposition will occur |
| Erosion | Suspended Solids | Less than 10 ppm and filtered for max. of 600 micron size | Less than 10 ppm and filtered for max. of 600 micron size | Less than 10 ppm and filtered for max. of 600 micron size |
| | Threshold Velocity (Fresh Water) | < 6 ft/sec | < 6 ft/sec | < 6 ft/sec |

NOTES: Grains = ppm divided by 17
mg/L is equivalent to ppm

2/22/12

Field Connected Water Piping

General

Each unit is equipped with captive FPT water connections to eliminate 'egg-shaping' from use of a backup wrench. For making the water connections to the unit, a Teflon tape thread sealant is recommended to minimize internal fouling of the piping. Do not over tighten connections. All supply and return water piping should be insulated to prevent excess condensation from forming on the water lines.

NOTE: Units are factory run-tested using propylene glycol. Prior to connecting piping to unit, thoroughly flush heat exchangers.

The piping installation should provide service personnel with the ability to measure water temperatures and pressures. The water lines should be routed so as not to interfere with access to the unit. The use of a short length of high pressure hose with a swivel type fitting may simplify the connections and prevent vibration. Optional stainless steel hose kits are available as an accessory item.

Before final connection to the unit, the supply and return hose kits must be connected, and the system flushed to remove dirt, piping chips and other foreign material. Normally, a combination balancing and close-off (ball) valve is installed at the return, and a rated gate or ball valve is installed at the supply. The return valve can be adjusted to obtain the proper water flow. The valves allow the unit to be removed for servicing.

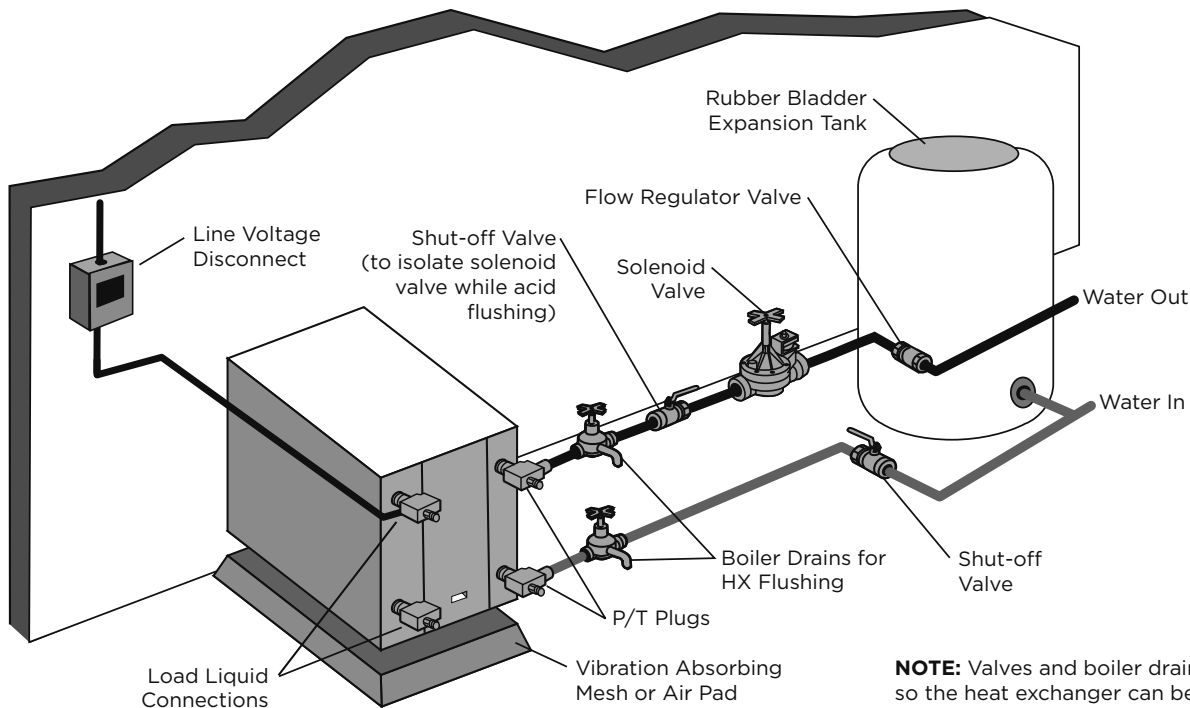
The proper water flow must be delivered to each unit whenever the unit heats or cools. To assure proper flow, the use of pressure/temperature ports is recommended to determine the flow rate. These ports should be located adjacent to the supply and return connections on the unit. The proper flow rate cannot be accurately set without measuring the water pressure drop through the refrigerant-to-water heat exchanger (See Pressure Drop Table for water flow and pressure drop information). Normally about 3 GPM flow rate per ton of cooling capacity (2.25 GPM per ton minimum) is needed. Both source as well as load fluid piping must be at least as large as the unit connections on the heat pump (larger on long runs).

Never use flexible hoses of a smaller inside diameter than that of the water connection on the unit and limit hose length to 10 ft. per connection. Check carefully for water leaks.



CAUTION: Water piping exposed to outside temperature may be subject to freezing.

Typical Open Loop Installation



Field Connected Water Piping cont.

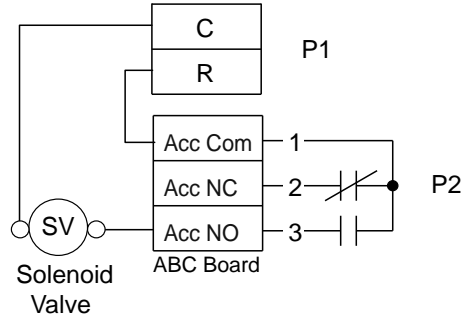
Open Loop Well Water Systems

Always maintain water pressure in the heat exchanger by placing water control valves at the outlet of the unit. Use a closed bladder type expansion tank to minimize mineral deposits. Ensure proper water flow through the unit by checking pressure drop across the heat exchanger and comparing it to the figures in the pressure drop table. Normally, about 2 GPM flow rate per ton of cooling capacity is needed in open loop systems, (1.5 GPM per ton minimum if entering source temperature is above 50°F [10°C]).

Some water control valves draw their power directly from the unit's 24V transformer and can overload and possibly burn out the transformer. Check total VA draw of the water valve(s) and ensure it is under 40 VA.

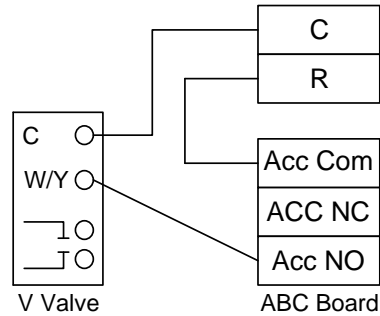
Discharge water from a heat pump can be disposed of in various ways depending on local building codes (i.e. recharge well, storm sewer, drain field, adjacent stream or pond, etc.). Most local codes restrict the use of sanitary sewer for disposal. Consult your local building and zoning departments to ensure compliance in your area.

Figure 9a: Open Loop Solenoid Valve Connection Option
 Typical quick operating external 24V water solenoid valve (type PPV100 or BPV100) wiring.



NOTE: SW2-4 and SW2-5 should be “OFF” to cycle with the compressor.

Figure 9b: Open Loop Solenoid Valve Connection Option
 Typical slow operating external 24V water solenoid valve (type V100FPT) wiring.



NOTE: SW2-4 should be “ON” and SW2-5 should be “OFF” when using a slow opening (V100FPT) water valve.

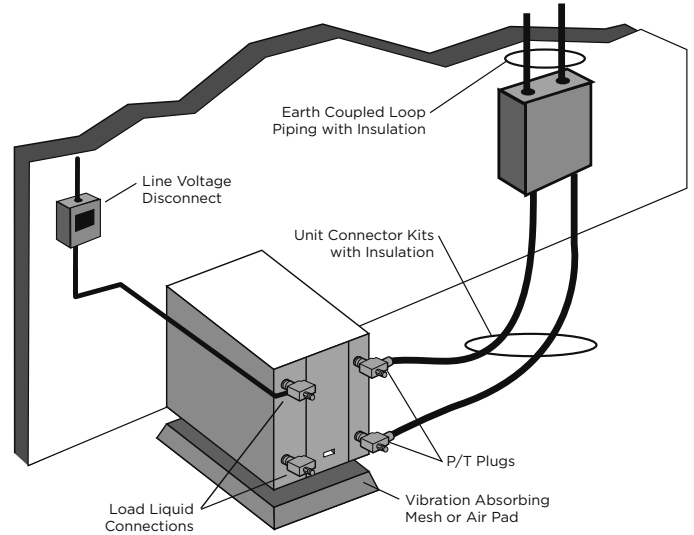
Field Connected Water Piping cont.

Earth Coupled Systems with Flow Center

Once piping is completed between the unit, flow center and the earth loop, final purging and charging of the loop is needed. A flush cart (at least a 1.5 HP or 1.12 kW pump) is needed to achieve adequate flow velocity in the loop to purge air and dirt particles from the loop itself. Antifreeze solution is used in most areas to prevent freezing. Maintain the pH in the 7.6-8.2 range for final charging.

Flush the system adequately to remove as much air as possible. Then, pressurize the loop to a static pressure of 50-75 psi [345-517 kPa]. This is normally adequate for good system operation. Ensure that the flow center provides adequate flow through the unit by checking pressure drop across the heat exchanger and by comparing it to the figures shown in the Pressure Drop tables. Usually, 3 GPM/ton [0.054 L/s/kW] L/s/kW or minimum 2.25 GPM/ton [0.04 L/s/kW] of cooling capacity is needed in closed loop earth-coupled applications

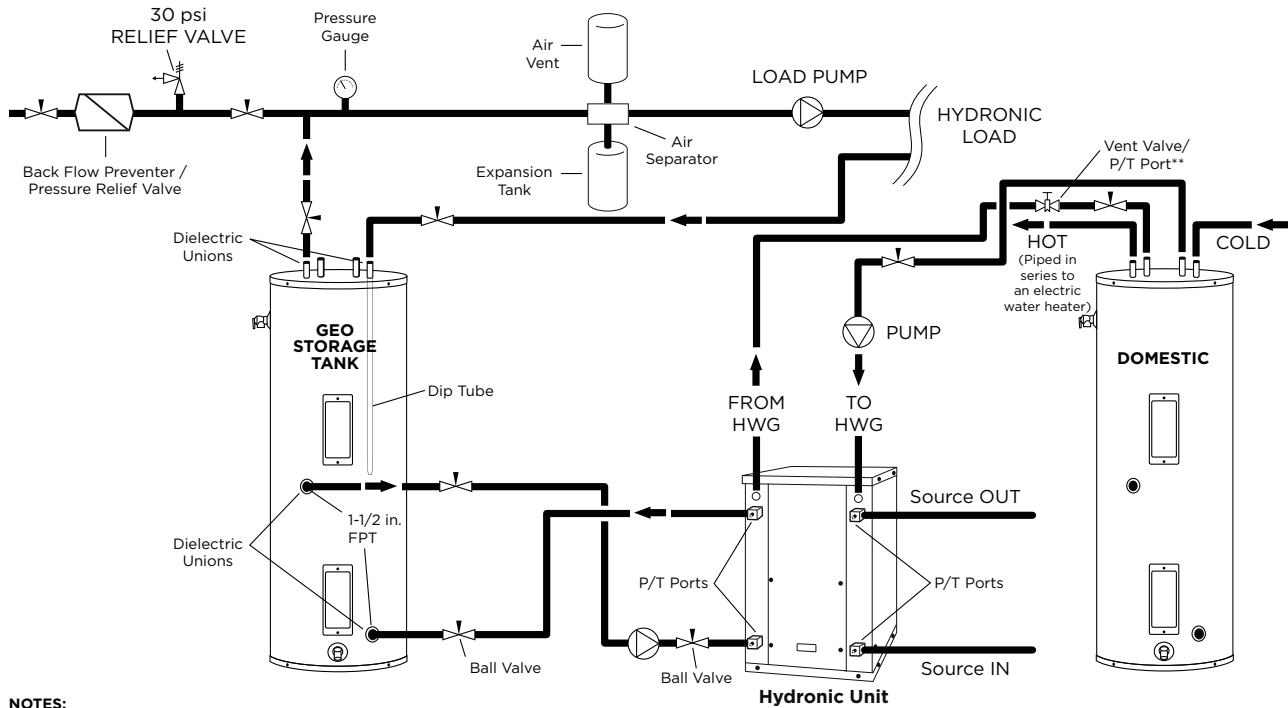
Typical Closed Loop Earth Coupled Installation



Potable Water Systems

The 018 and 025 models can be equipped to provide domestic hot water generation. An optional factory-installed hot water generator coil may be provided with the 040, 050, 060, and 075 to assist with this process.

Suggested Domestic Water Heater Hookup



NOTES:

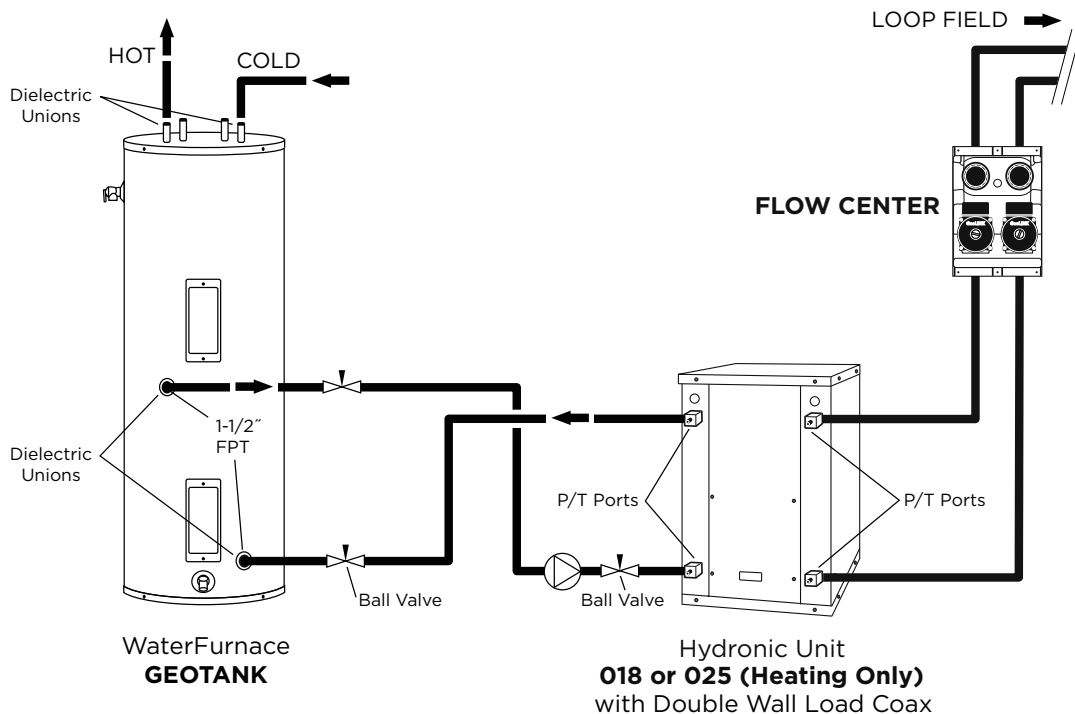
- * A 30 psi pressure relief valve (Part No: SRV30) should be used in hydronic applications.
- ** Vent valve or P/T port at highest point in return line prior to ball valve.

Potable Water Systems cont.

Hot Water Generator Connections

The heat reclaiming hot water generator coil is vented double-wall copper construction and is suitable for potable water. To maximize the benefits of the hot water generator a minimum 50-gallon water heater is recommended. For higher demand applications, use an 80-gallon water heater as shown below or two 50-gallon water heaters connected in a series. A geo storage tank should not be used in this application unless it is plumbed in a series with an electric water heater. The geo storage tank is equipped with a single 4500 Watt element and will not be able to provide adequate water heating if used as a standalone water heater. Electric water heaters are recommended. Make sure all local electrical and plumbing codes are met for installing a hot water generator. The unit is not supplied with an internal circulator. A DPK5 kit will need to be purchased to connect to the hot water generator. The DPK5 kit is supplied with installation instructions, circulator, tank adaptor and temperature limit switch. Be sure to burp (vent) the pump. Open the screw 2 turns only in the end of the pump motor (if Grundfos® pumps are used) to allow trapped air to be discharged and to ensure the motor housing has been flooded.

Alternate Hot Water Installation with Direct Coupling to a Double Wall Unit



NOTES:

- 1) Unions and valves must be installed so that acid flushing of the heat exchanger is possible.
- 2) Make sure there is not a check valve in the diptube of the tank.

Hydronic Section

General guidelines are shown below for component selection and design/installation criteria for the piping system. Local codes supersede any recommendations in this manual.

Shut Off/Flow Regulation Valves

Use full port ball valves or gate valves for component isolation. If valves are going to be used frequently, ball valves are recommended. Globe valves are designed for flow regulation. Always install globe valves in the correct direction (fluid should enter through the lower body chamber).

Check valves

Swing check valves must be installed in the horizontal position with the bonnet of the valve upright. Spring check valves can be mounted in any position. A flow check valve is required to prevent thermo-siphoning (or gravity flow) when the circulator pump is off or when there are two circulators on the same system.

Storage (Buffer) Tank

A buffer tank is required for all hydronic heating systems using water to water heat pumps. The tank should be sized to provide 2 gallons of storage capacity for every one thousand Btuh's of nominal heat pump capacity.

Pressure Relief Valve

Most codes require the use of a pressure relief valve if a closed loop heat source can be isolated by valves. Even if local code does not require this device, the product manufacturer recommends its installation. If the pressure relief valve in the buffer tank is not already rated at 30 psi (207 kPa) maximum pressure, one must be installed. The pressure relief valve should be tested at start up for operation. Note that the waste pipe must be at least the same diameter as the valve outlet (never reduce), and valves may not be added to this pipe. The bottom of the pipe must terminate at least 6" (15 cm) above the floor. If the piping is connected to a drain, there must be an air gap.

Backflow Prevention Check Valves

Most codes require backflow prevention check valves. Note that a single check valve is not equal to a backflow prevention check valve. Even if local code does not require this device, the product manufacturer recommends its installation. This is particularly important if the system will use antifreeze.

Pressure Reducing Valves or Feed Water Valves

This valve lowers the pressure from the make-up water line to the system. Most are adjustable and directional. A "fast fill" valve is required for initial filling of the system. Some have screens, which must be cleaned after the initial filling.

If there is a restriction in the screen, the system could go to 0 psi (0 kPa), potentially causing pumps(s) failure. A valve should be installed on each side of the pressure reducing valve for servicing. Both valves should have tags reading "Do not shut this valve under normal operation - service valve only."

Expansion Tanks

Expansion tanks are required on hydronic systems to help absorb the pressure swings as the temperature in the system fluctuates.

Elbows/Tees

Long radius elbows or two 45° elbows will lower pressure drop. Standard tees have a greater restriction on the "T" portion than tees designed with angled outlet ports.

Antifreeze

Antifreeze is required if any of the piping system is located in areas subject to freezing.

Dielectric Unions

Dielectric unions are recommended whenever connecting two dissimilar metals to one and other to prevent electro-galvanic corrosion.

When using the various types of hydronic heat distribution systems, the temperature limits of the geothermal system must be a major consideration. In new construction, the distribution system can easily be designed with the temperature limits in mind. In retrofits, care must be taken to address the operating temperature limits of the existing distribution system. The maximum storage tank temperature for the Hydronic Unit is 130°F (54.4°C). Typical in floor radiant systems require much lower temperatures, typically 100°-115°F, which is ideal for the water to water unit.

Hydronic Section cont.

If using a Geothermal Storage tank there will be two red wires exiting out of the top of the tank. These red wires extend internally down to the thermistor/tank thermostat section of the tank. Remove the bottom tank cover to expose the red wires as well as the yellow tank thermistor wires.

HydroZone

If using HydroZone control, connect the two red wires to the two yellow wires using wire nuts. Next, connect the two red wires from the top of the Geothermal Storage tank to "TS" and "GND" on the HydroZone. The "OAT" and "GND" terminals on the HydroZone are used for an outdoor air sensor.

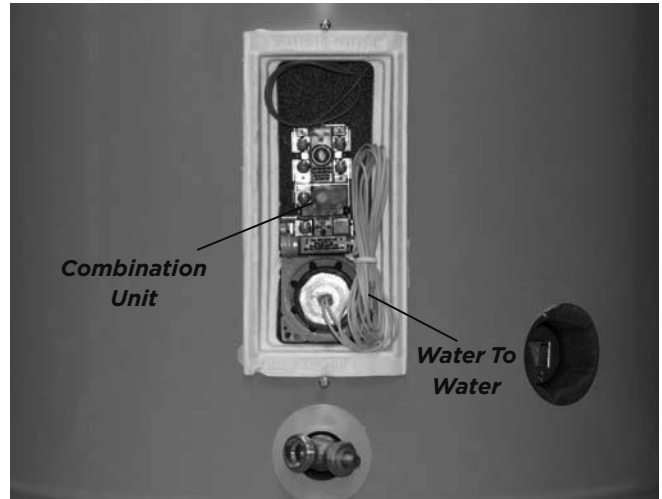
HydroStat

If using HydroStat control, connect the two red wires to the yellow wires using wire nuts. Next, connect the two red wires from the top of the Geothermal Storage tank to "TS" and "GND" on the HydroStat. The "OAT" and "GND" terminals on the HydroStat are used to connect the controller to the ELWT (Entering Load Water Temperature) well point sensor. This sensor is located on the load side entering water line inside the unit.

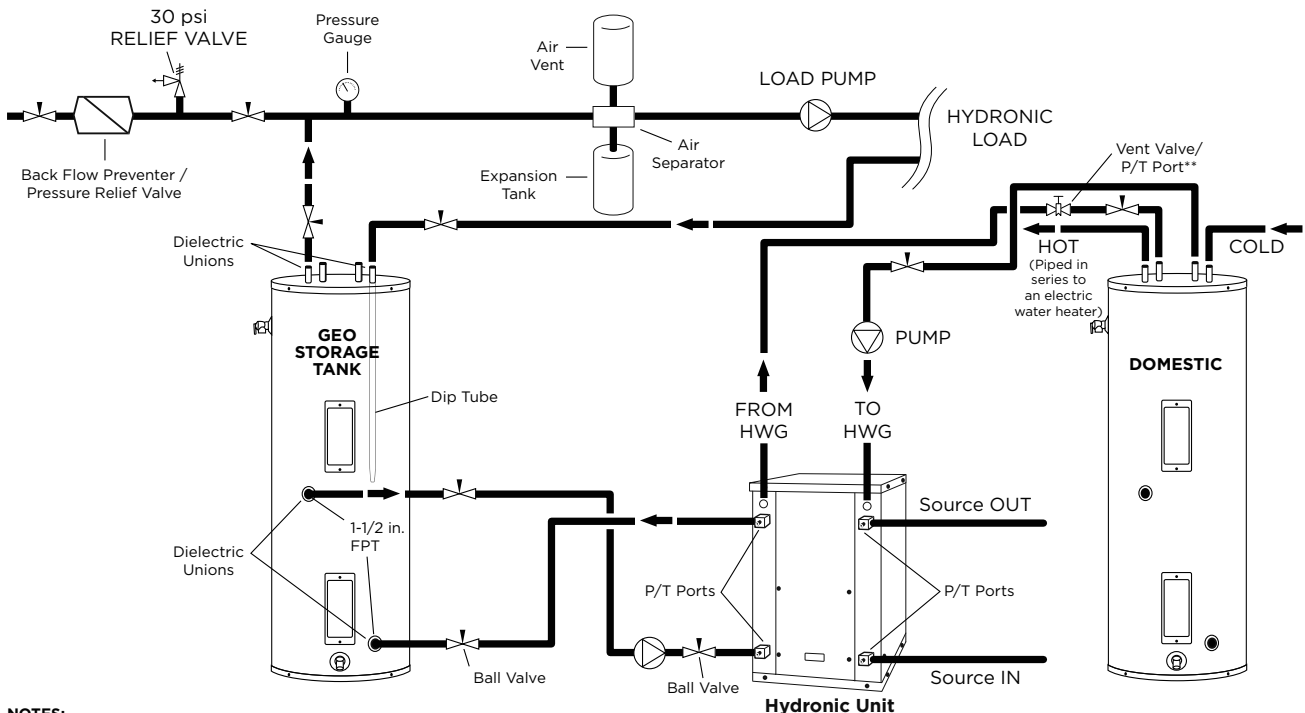
For other field installed controllers, these two red wires will need wired to the appropriate sensor input terminals. Another option for connection is to connect the thermostat on the Geothermal Storage tank directly to "R" and "Y1" on the ABC board.

Adequate rate of flow (GPM) is very important to system performance and long term reliability. Follow the guidelines for recommended flow in the recommendations table.

Geothermal Storage Tank Thermostat and Thermistor



Thermistor Wires Connected to TS and GND on HydroZone Controller.



NOTES:
 * A 30 psi pressure relief valve (Part No: SRV30) should be used in hydronic applications.
 ** Vent valve or P/T port at highest point in return line prior to ball valve.

Accessories and Options

Earth Loop Pump Kit (Field Installed)

A specially designed one or two-pump module provides all liquid flow, fill and connection requirements for independent single unit systems (230/60/1 only). The one-pump module is capable of 20 feet of head at 16.0 GPM, while the two-pump module is capable of 40 feet of head at 16.0 GPM.

Hot Water Generator (Factory Installed, 040, 050, 060, and 075 Only)

An optional heat reclaiming hot water generator coil constructed of vented double-wall copper construction suitable for potable water is available. The coil is factory mounted inside the cabinet. A DPK5 pump kit is required (field installed), which includes a HWG tank connection and a temperature limit pump shutoff.

Load-side Pump Kit (Field Installed)

Four (4) load pump kits are available to provide all liquid flow requirements for independent single unit systems (230/60/1 only). Product part number **24S516-10** (Grundfos UPS15-42RU) is a composite body pump. **EWPK2** (Grundfos UP26-64BF) is a bronze body pump. Bronze or composite body pumps should be used when water conditions exist that are not compatible with cast iron or for applications such as domestic water heating. Product part number EWPK1 (1" FPT flange) and EWPK3 (1 1/4" FPT flange) come with a cast iron body pump (Grundfos UP26-99F) that can be used for hydronic heating applications.

Calculate the system pressure drop then refer to the pump curves to select the proper pump. All four of the manufacturer pump kits can be used for hydronic heating applications as long as they meet the flow requirements. If the flow requirements are outside the pump curve, an alternate pump will need to be obtained to maintain the necessary flow.

IntelliStart®

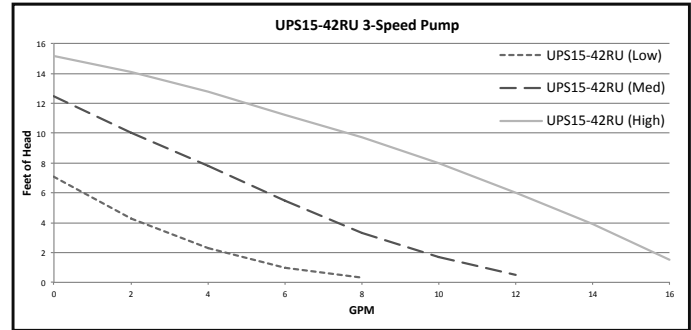
The optional IntelliStart single phase soft starter will reduce the normal start current (LRA) by 60-70%. This allows the heat pump to go off-grid. Using IntelliStart also provides a substantial reduction in light flicker, reduces start-up noise, and improves the compressor's start behavior. IntelliStart is available in a field retrofit kit (Product manufacturer part number **IS60RKL** or **IS60RKS**) or as a factory installed option.

Water Connection Kits (Field Installed)

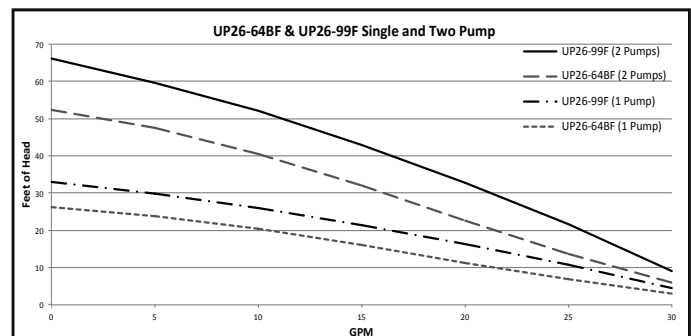
Water connection kits are available to facilitate loop side and load side water connections.

- **MA4FPT** - Forged brass 1" MPT x 1" FPT square street elbow with P/T plug for 018-040 water side connections
- **MA5FPT** - Forged brass 1.25" MPT x 1.25" FPT square street elbow with P/T plug for 050-075 water side connections
- **WFI-HKM-125-24-MO** - 1 inch x 24 inch stainless steel braided hose kit
- **WFI-HKM-100-24-MO** - 1 1/4 inch x 24 inch stainless steel braided hose kit

UPS15-42RU Three-Speed Pump Curve



UP26-64BF and UP26-99F Single and Two Pump Curve



NOTE: Never use piping smaller than 1 inch. Limit length of pipe to 50 feet or less.

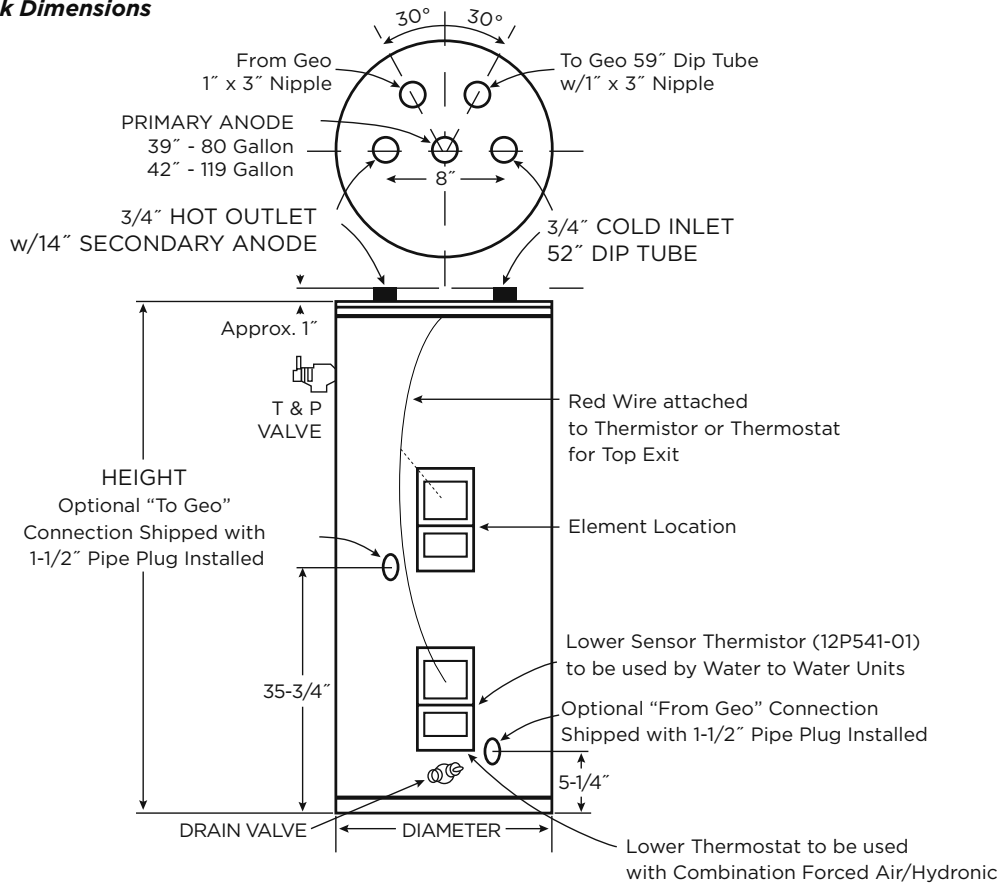
Type L Copper Pressure Loss Ft of Hd per 100 ft

| GPM | Type L Copper Tube | | | | |
|-----|--------------------|-----|-------|-------|-----|
| | 3/4 | 1 | 1-1/4 | 1-1/2 | 2 |
| 2 | 1.5 | | | | |
| 3 | 3.2 | | | | |
| 4 | 5.5 | 1.4 | | | |
| 5 | 8.5 | 2.1 | | | |
| 6 | | 2.9 | 1.1 | | |
| 7 | | 3.9 | 1.4 | | |
| 8 | | 5.0 | 1.8 | | |
| 9 | | 6.1 | 2.3 | 0.9 | |
| 10 | | 7.5 | 2.8 | 1.1 | |
| 12 | | | 3.9 | 1.6 | |
| 14 | | | 5.2 | 2.1 | |
| 16 | | | 6.6 | 2.7 | |
| 18 | | | 8.2 | 3.4 | |
| 20 | | | 10.0 | 4.1 | 1.1 |
| 22 | | | | 5.0 | 1.3 |
| 25 | | | | 6.3 | 1.6 |
| 30 | | | | | 2.2 |
| 35 | | | | | 2.9 |
| 40 | | | | | 3.8 |
| 45 | | | | | 4.7 |
| 50 | | | | | 5.7 |

NOTE: Standard piping practice limits pressure drop to 4 feet of hd per 100 feet in 2 inch and larger pipe.

Accessories and Options cont.

Geo Storage Tank Dimensions



| MODEL NUMBER | GALLON CAPACITY | ELEMENT WATTAGE (240 VOLT) | NUMBER OF ELEMENTS | R VALUE | DIMENSIONS IN INCHES | | APPROX. SHIPPING WEIGHT (lbs.) |
|-----------------|-----------------|----------------------------|--------------------|---------|----------------------|----------|--------------------------------|
| | | | | | HEIGHT | DIAMETER | |
| GEO-STORAGE-80 | 80 | 4500 | 1 | 16 | 63-1/4 | 24 | 204 |
| GEO-STORAGE-120 | 119 | 4500 | 1 | 16 | 63-1/4 | 28 | 311 |

Electrical Data

| Unit Model | Rated Voltage | Voltage Min/Max | Compressor | | | Load Pump | Source Pump | Total Unit FLA | Min Ckt Amp | Maximum Fuse/HACR |
|------------|---------------|-----------------|------------|-------|-------|-----------|-------------|----------------|-------------|-------------------|
| | | | RLA | LRA | LRA* | | | | | |
| 018 | 208-230/60/1 | 187/253 | 9.0 | 48.0 | 17.0 | 1.8 | 5.4 | 16.2 | 18.5 | 25 |
| 025 | 208-230/60/1 | 187/253 | 14.1 | 73.0 | 21.4 | 1.8 | 5.4 | 21.3 | 24.8 | 35 |
| | 265/60/1 | 239/292 | 11.2 | 60.0 | n/a | - | - | 11.2 | 14.0 | 25 |
| | 460/60/3 | 414/506 | 4.2 | 28.0 | 16.8 | - | - | 4.2 | 5.3 | 6 |
| 040 | 208-230/60/1 | 187/253 | 20.0 | 115.0 | 40.3 | 1.8 | 5.4 | 27.2 | 32.2 | 50 |
| | 208-230/60/3 | 187/253 | 12.8 | 95.0 | 57.0 | - | - | 12.8 | 16.0 | 25 |
| | 460/60/3 | 414/506 | 6.4 | 45.0 | 27.0 | - | - | 6.4 | 8.0 | 10 |
| | 575/60/3 | 518/632 | 5.4 | 38.0 | n/a | - | - | 5.4 | 6.8 | 10 |
| 050 | 208-230/60/1 | 187/253 | 26.4 | 134.0 | 46.9 | 1.8 | 5.4 | 33.6 | 40.2 | 60 |
| | 265/60/1 | 239/292 | 19.9 | 130.0 | n/a | - | - | 19.9 | 24.9 | 40 |
| | 208-230/60/3 | 187/253 | 16.0 | 110.0 | 66.0 | - | - | 16.0 | 20.0 | 35 |
| | 460/60/3 | 414/506 | 7.8 | 52.0 | 31.2 | - | - | 7.8 | 9.8 | 15 |
| | 575/60/3 | 518/632 | 5.7 | 38.9 | n/a | - | - | 5.7 | 7.1 | 10 |
| 060 | 208-230/60/1 | 187/253 | 30.1 | 145.0 | 50.8 | 1.8 | 5.4 | 37.3 | 44.8 | 70 |
| | 208-230/60/3 | 187/253 | 17.3 | 120.0 | 72.0 | - | - | 17.3 | 21.6 | 35 |
| | 460/60/3 | 414/506 | 9.6 | 70.0 | 42.0 | - | - | 9.6 | 12.0 | 20 |
| | 575/60/3 | 518/632 | 8.0 | 53.0 | n/a | - | - | 8.0 | 10.0 | 15 |
| 075 | 208-230/60/1 | 187/253 | 26.9 | 145.0 | 50.8 | 1.8 | 5.4 | 34.1 | 40.8 | 60 |
| | 208-230/60/3 | 187/253 | 22.4 | 190.0 | 114.0 | - | - | 22.4 | 28.0 | 50 |
| | 460/60/3 | 414/506 | 12.2 | 87.0 | 52.2 | - | - | 12.2 | 15.3 | 25 |
| | 575/60/3 | 518/632 | 9.6 | 62.0 | n/a | - | - | 9.6 | 12.0 | 20 |

Notes: All fuses type "D" time delay (or HACR circuit breaker in USA).

1/15/2015

Source pump amps shown are for up to a 1/2 HP pump

Load pump amps shown are for small circulators.

*LRA with IntelliStart installed.

208 Volt Operation

All 208-230 volt units are factory wired for 230 volt operation. To convert the unit from a 230V unit to a 208V unit follow these steps:

1. Remove the blue transformer wire from terminal L2 on the compressor contactor and secure the wire taking care to insulate the end with electrical tape.
2. Locate the red transformer wire and connect it to the L2 terminal of the compressor contactor.

Flow Center Pump Connection (208-230/60/1)

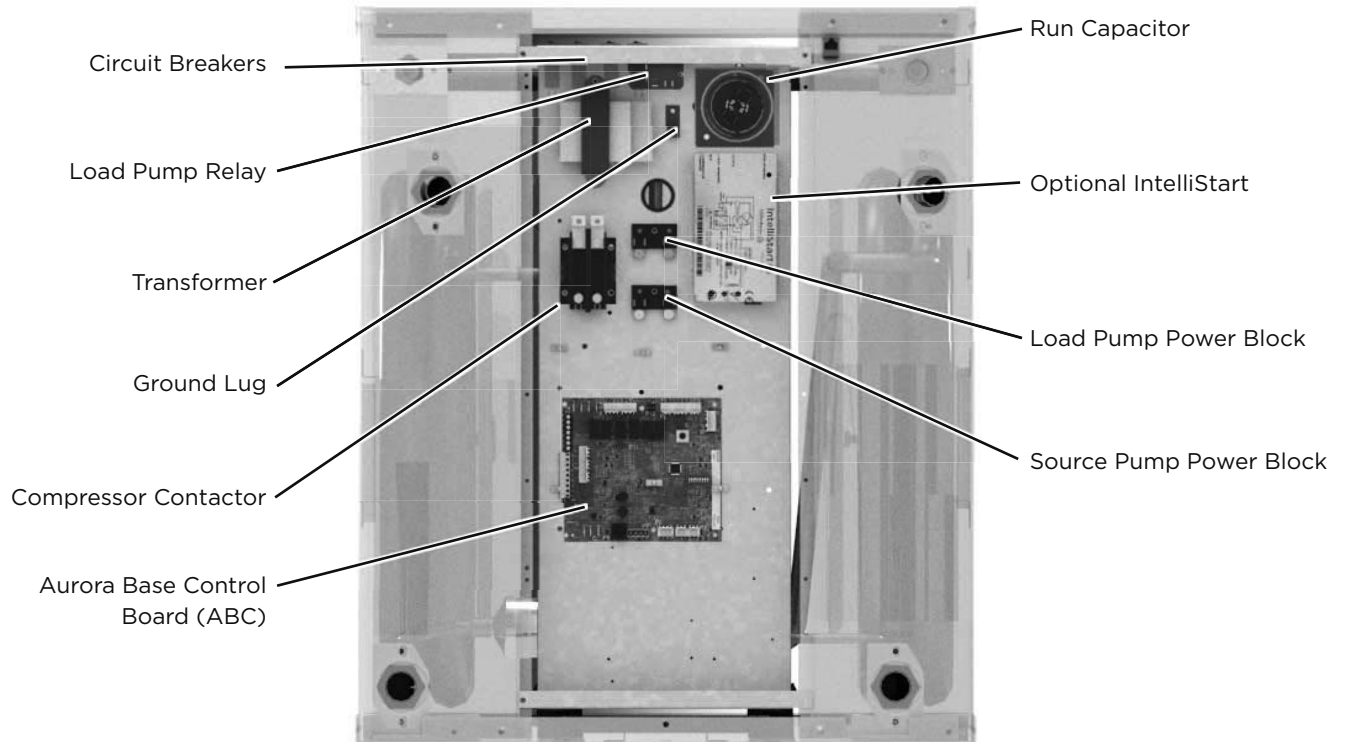
Two circuit breaker protected internal terminal block connections with 1/4-inch spade connectors are provided; one for the load pump and one for the source pump. The source pump directly connects to the PB2 terminal block for the source pump. The load pump directly connects to the PB1 terminal block for the load pump.

Electrical

Be sure the available power is the same voltage and phase as that shown on the unit serial plate. Line and low voltage wiring must be done in accordance with local codes or the National Electric Code, whichever is applicable. Refer to the Electrical Data table for wire and fuse or circuit breaker sizing information.

Electrical Data cont.

Control Box



Accessory Relay

A set of “dry” contacts has been provided to control accessory devices, such as water solenoid valves on open loop installations, electronic air cleaners, humidifiers, etc. This relay contact should be used only with 24 volt signals and not line voltage power. The relay has both normally open and normally closed contacts and can operate with either the fan or the compressor. Use DIP switch SW2-4 and 5 to cycle the relay with blower, compressor, or control a slow opening water valve. The relay contacts are available on terminals #1 and #3 for normally closed, and #2 and #3 for normally open on P2.

When powering high VA draw components, or V type open loop water valves, R should be taken ‘pre-fuse’ from the ‘R’ quick connect on the ABC board and not the ‘post-fuse’ ‘R’ terminal on the thermostat connection. If not, blown ABC fuses might result.

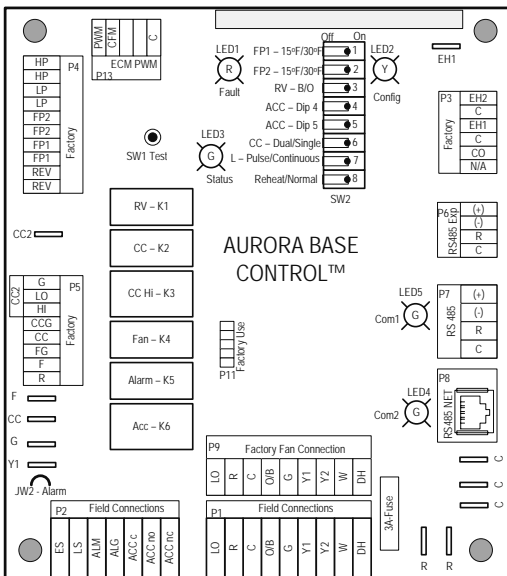
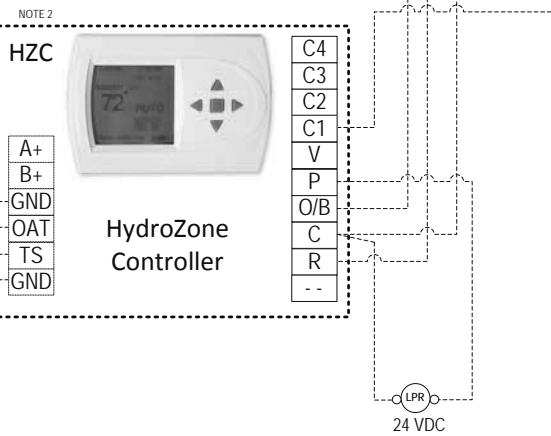
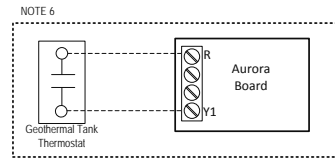
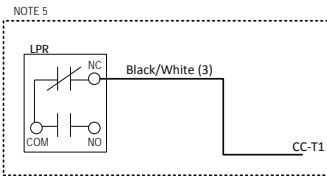
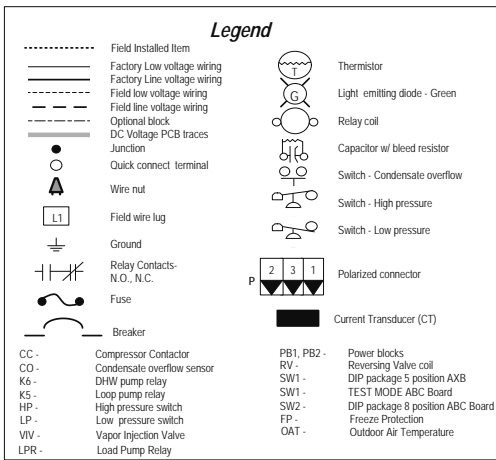
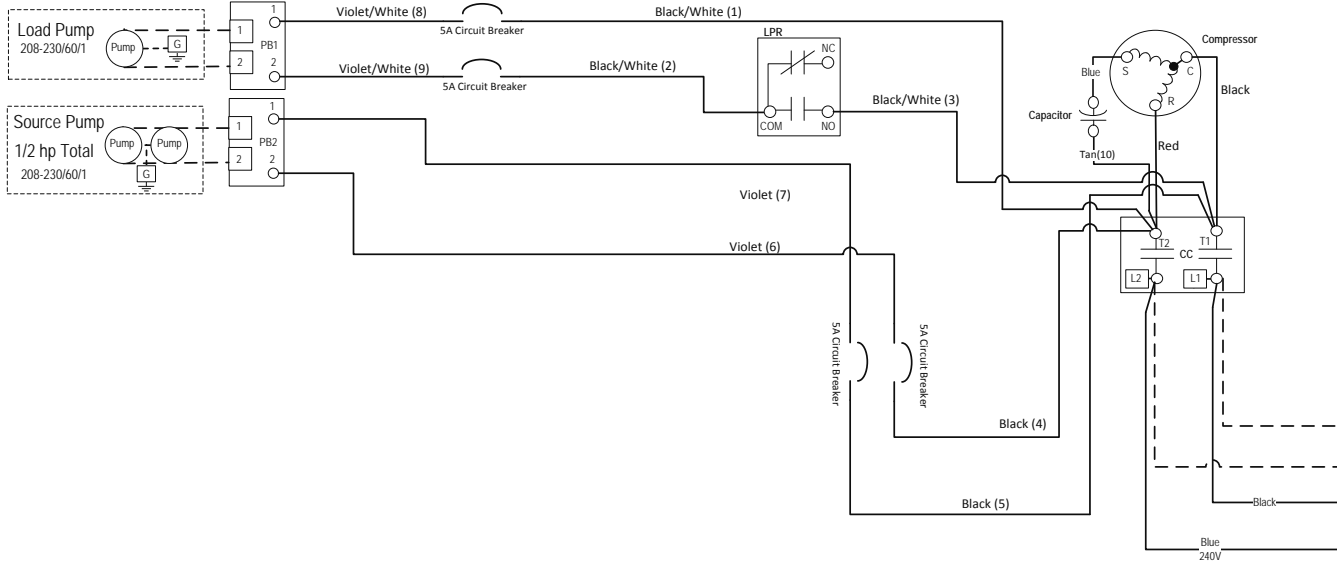
Control Box Relocation

The control box can be installed on the rear of the unit. To relocate the control box, follow the procedures below.

1. Remove all power sources to the unit.
2. Remove the unit’s top panel.
3. Cut all plastic wire ties to the following:
 - a) High pressure switch (black wires)
 - b) Low pressure switch (blue wires)
 - c) Freeze sensing and Thermistors
 - d) Compressor wires
4. Remove the four screws from the control box.
5. Relocate the control box to opposite end of the unit.
6. Using the screws removed in step 4 above, reattach the control box.
7. Move the RS485 Keystone Coupler to the opening on the back side of the unit.
8. Secure all wires so they do not come in contact with refrigerant lines.
9. Replace the top of the unit.
10. Replace both access panels.
11. Reapply power sources.

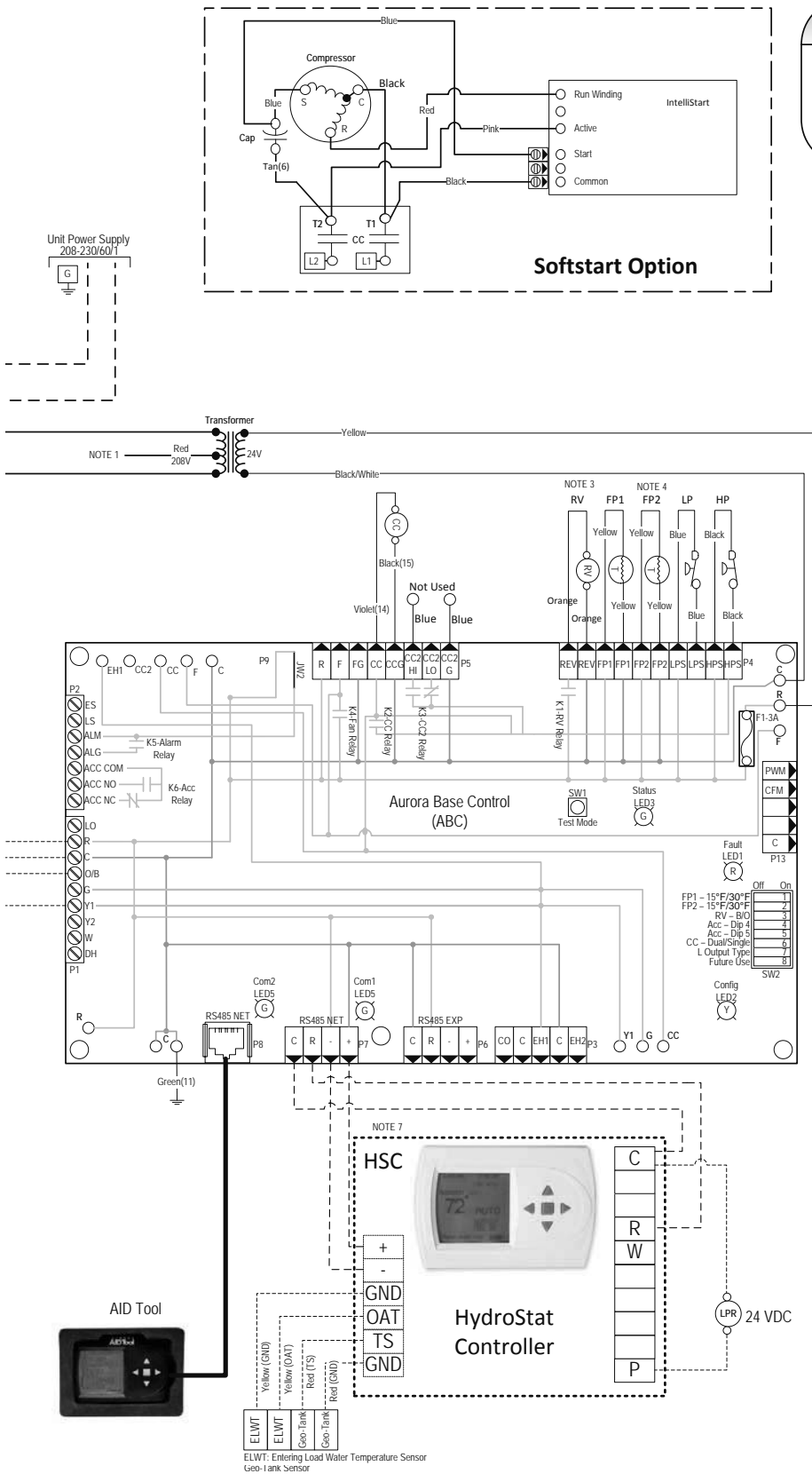
Wiring Schematics

Aurora Control - 208-230/60/1



Wiring Schematics cont.

Aurora Control - 208-230/60/1



Notes

- 1 - Switch blue and red wires for 208V operation.
- 2 - HydroZone controller is an optional field installed accessory.
- 3 - Reversing Valve wires not installed on heating only option
- 4 - FP2 is replaced with a resistor on heating only option
- 5 - Move black/white(3) wire when HydroZone or HydroStat is not used for pump control connect wire to LPR-NC and CC-T1
- 6 - When Geothermal Storage Tank is wired directly to the Aurora Board
- 7 - HydroStat Communicating Controller is an optional field installed accessory.

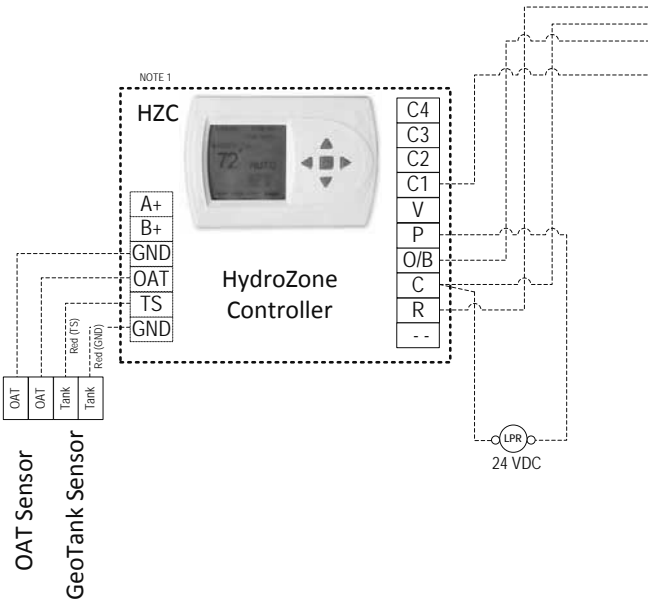
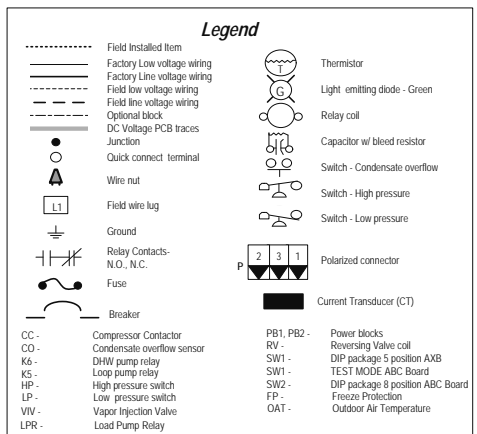
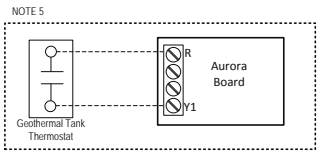
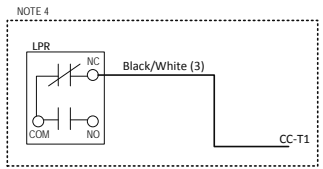
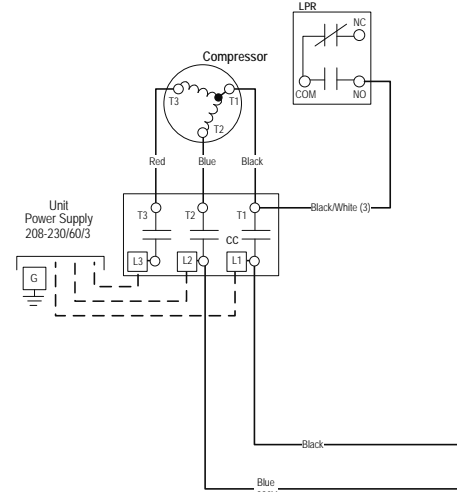
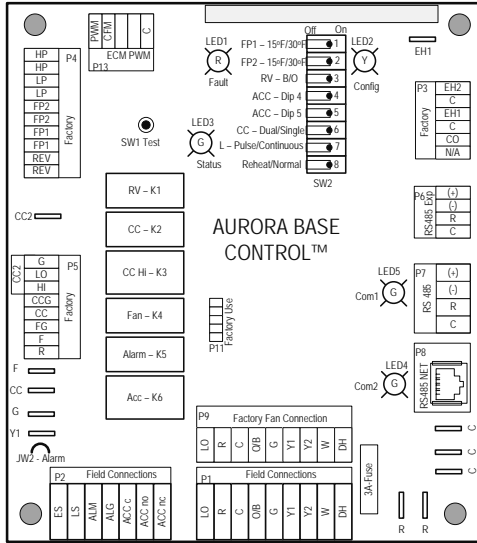
| DESCRIPTION | SW2-4 | SW2-5 |
|---------------------------------|-------|-------|
| Cycle with Blower | ON | ON |
| Cycle with Compressor | OFF | OFF |
| Water Valve Slow Opening | ON | OFF |
| Cycle with Comm. T-stat Hum Cmd | OFF | ON |

| Event | Normal Mode | Test Mode |
|------------------------------------------------|--------------------|--------------------|
| Random Start Delay | 5 to 80 seconds | 1 second |
| Compressor On Delay | 5 seconds | < 1 second |
| Compressor Minimum On Time | 2 minutes | 5 seconds |
| Compressor Short Cycle Delay | 4 minutes | 15 seconds |
| Fault Recognition Delay - High Pressure | Less than 1 second | Less than 1 second |
| Start-Up Bypass - Low Pressure | 2 minutes | 30 seconds |
| Fault Recognition Delay - Low Pressure | 30 seconds | 30 seconds |
| Start-Up Bypass - Low Water Coil Limit | 2 minutes | 30 seconds |
| Fault Recognition Delay - Low Water Coil Limit | 30 seconds | 30 seconds |
| Fault Recognition Delay - Condensate Overflow | 30 seconds | 30 seconds |
| HydroZone Call Recognition Time | 2 seconds | 2 seconds |
| Water Valve Slow Open Delay | 90 seconds | 90 seconds |

| Flash Code | Description | Configuration LED (LED2, Yellow) | Configuration LED (LED3, Green) |
|----------------------------------|----------------------------------------------|----------------------------------|---------------------------------|
| Slow Flash | 1 second on and 1 second off | | |
| Fast Flash | 100 milliseconds on and 100 milliseconds off | | |
| Flash Code 1 | Random Start Delay (Alternating Colors) | Control is Non-Functional | OFF |
| Flash Code 2 | Random Start Delay (Alternating Colors) | Control is Non-Functional | OFF |
| Status LED (LED1, Green) | Fast Flash | No Software Override | OFF |
| Configuration LED (LED2, Yellow) | Fast Flash | DIP Switch Override | Slow Flash |
| Fault LED (LED3, Red) | Fast Flash | | |
| Fault LED (LED1, Red) | | Status LED (LED3, Green) | |
| Normal Mode | OFF | Normal Mode | ON |
| Input Fault Lockout | Flash Code 1 | Control is Non-Functional | OFF |
| High Pressure Lockout | Flash Code 2 | Test Mode | Slow Flash |
| Low Pressure Lockout | Flash Code 3 | Lockout Active | Fast Flash |
| Future Use | Flash Code 4 | Dehumidification Mode | Flash Code 2 |
| Freeze Detection - FP1 | Flash Code 5 | Future Use | Flash Code 3 |
| Reserved | Flash Code 6 | Future Use | Flash Code 4 |
| Condensate Overflow Lockout | Flash Code 7 | Load Shed | Flash Code 5 |
| Over/Under Voltage Shutdown | Flash Code 8 | ESD | Flash Code 6 |
| Future Use | Flash Code 9 | Future Use | Flash Code 7 |
| Future Use | Flash Code 10 | | |
| FP1 and FP2 Sensor Error | Flash Code 11 | | |

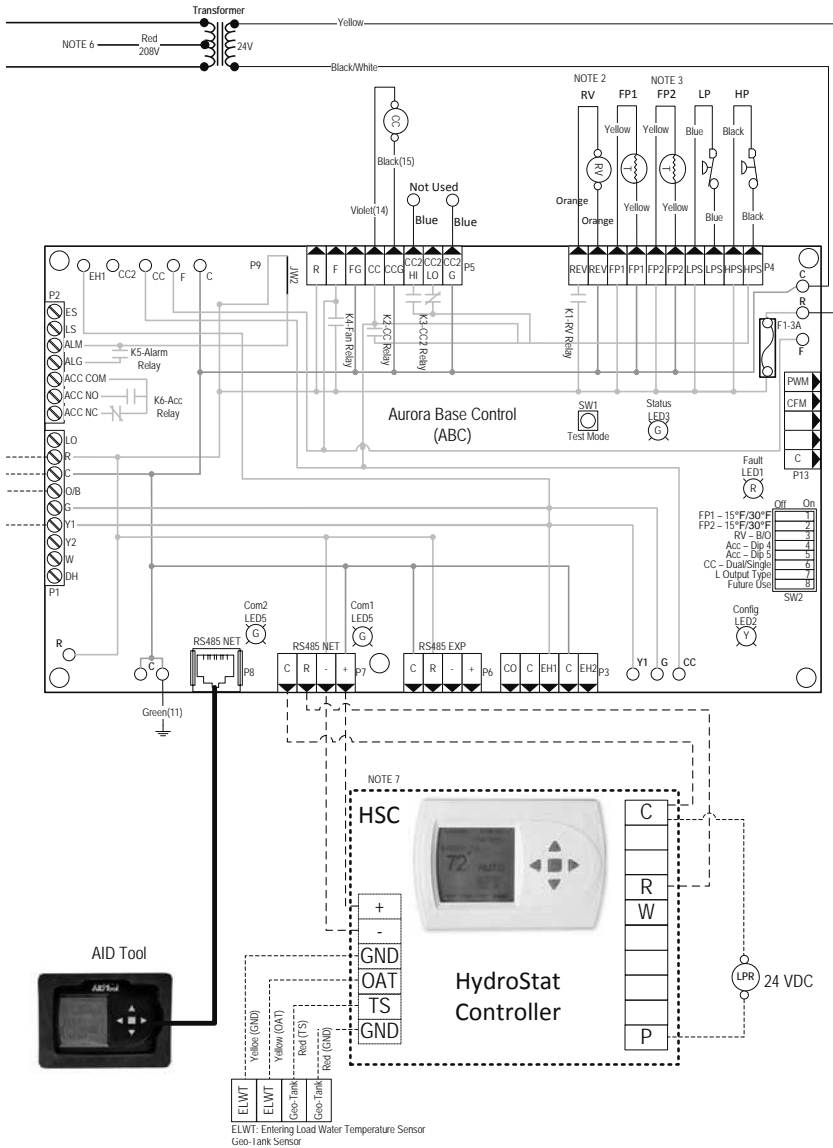
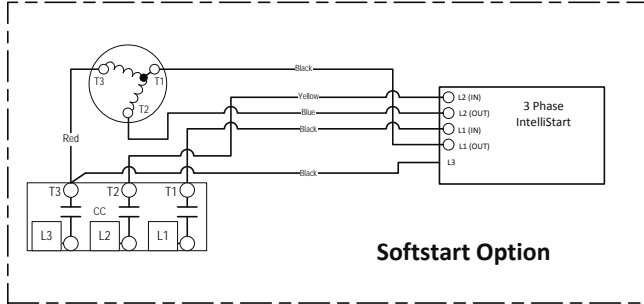
Wiring Schematics - Commercial

Aurora Water-Water - 208-230/60/3



Wiring Schematics - Commercial cont.

Aurora Water-Water - 208-230/60/3



| Aurora LED Flash Codes | | | |
|-----------------------------------------|-------------------------------------------------------------------------------------|---------------------------|--------------|
| Slow Flash | 1 second on and 1 second off | | |
| Fast Flash | 100 milliseconds on and 100 milliseconds off | | |
| Flash Code | 100 milliseconds on and 400 milliseconds off with a 2 second pause before repeating | | |
| Random Start Delay (Alternating Colors) | | | |
| Status LED (LED1, Green) | Fast Flash | No Software Override | OFF |
| Configuration LED (LED2, Yellow) | Fast Flash | DIP Switch Override | Slow Flash |
| Fault LED (LED3, Red) | Fast Flash | | |
| Fault LED (LED1, Red) | | Status LED (LED3, Green) | |
| Normal Mode | OFF | Normal Mode | ON |
| Input Fault Lockout | Flash Code 1 | Control is Non-Functional | OFF |
| High Pressure Lockout | Flash Code 2 | Test Mode | Slow Flash |
| Low Pressure Lockout | Flash Code 3 | Lockout Active | Fast Flash |
| Future Use | Flash Code 4 | Dehumidification Mode | Flash Code 2 |
| Freeze Detection - FP1 | Flash Code 5 | Future Use | Flash Code 3 |
| Reserved | Flash Code 6 | Future Use | Flash Code 4 |
| Condensate Overflow Lockout | Flash Code 7 | Load Shed | Flash Code 5 |
| Over/Under Voltage Shutdown | Flash Code 8 | ESD | Flash Code 6 |
| Future Use | Flash Code 9 | Future Use | Flash Code 7 |
| Future Use | Flash Code 10 | | |
| FP1 and FP2 Sensor Error | Flash Code 11 | | |

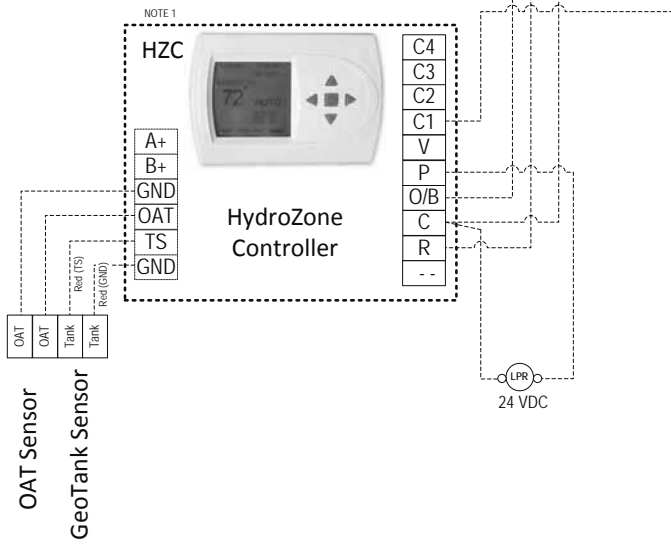
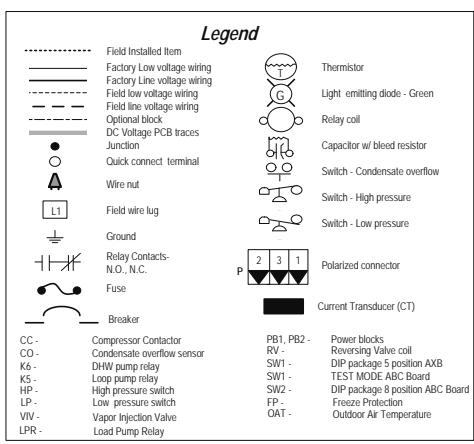
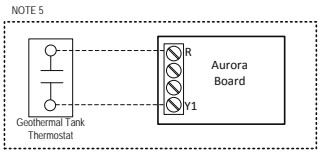
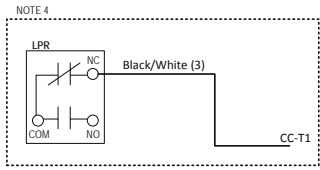
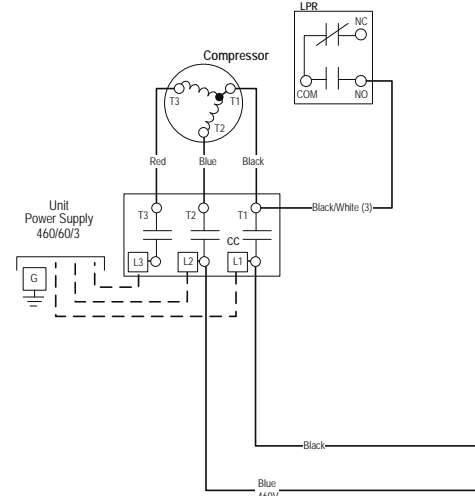
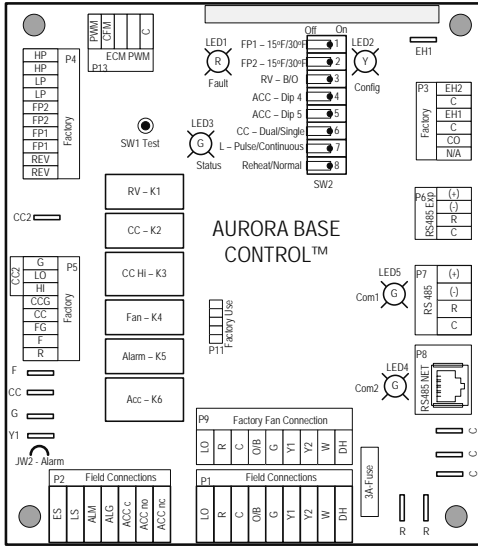
| ABC SW2 Accessory Relay | | |
|---------------------------------|-------|-------|
| DESCRIPTION | SW2-4 | SW2-5 |
| Cycle with Blower | ON | ON |
| Cycle with Compressor | OFF | OFF |
| Water Valve Slow Opening | ON | OFF |
| Cycle with Comm. T-stat Hum Cmd | OFF | ON |

| Aurora Timing Events | | | |
|------------------------------------------------|--------------------|--------------------|--|
| Event | Normal Mode | Test Mode | |
| Random Start Delay | 5 to 80 seconds | 1 second | |
| Compressor On Delay | 5 seconds | < 1 second | |
| Compressor Minimum On Time | 2 minutes | 5 seconds | |
| Compressor Short Cycle Delay | 4 minutes | 15 seconds | |
| Fault Recognition Delay - High Pressure | Less than 1 second | Less than 1 second | |
| Start-Up Bypass - Low Pressure | 2 minutes | 30 seconds | |
| Fault Recognition Delay - Low Pressure | 30 seconds | 30 seconds | |
| Start-Up Bypass - Low Water Coil Limit | 2 minutes | 30 seconds | |
| Fault Recognition Delay - Low Water Coil Limit | 30 seconds | 30 seconds | |
| Fault Recognition Delay - Condensate Overflow | 30 seconds | 30 seconds | |
| HydroZone Call Recognition Time | 2 seconds | 2 seconds | |
| Water Valve Slow Open Delay | 80 seconds | 80 seconds | |

- ### Notes
- HydroZone controller is an optional field installed accessory.
 - Reversing Valve wires not installed on heating only option.
 - FP2 is replaced with a resistor on heating only option.
 - Move black/white(3) wire when HydroZone or HydroStat is not used for pump control connect wire to LPR-NC and CC-T1.
 - When Geothermal Storage Tank is wired directly to the Aurora Board.
 - Switch blue and red wires for 208V operation.
 - HydroStat Communicating controller is an optional field installed accessory.

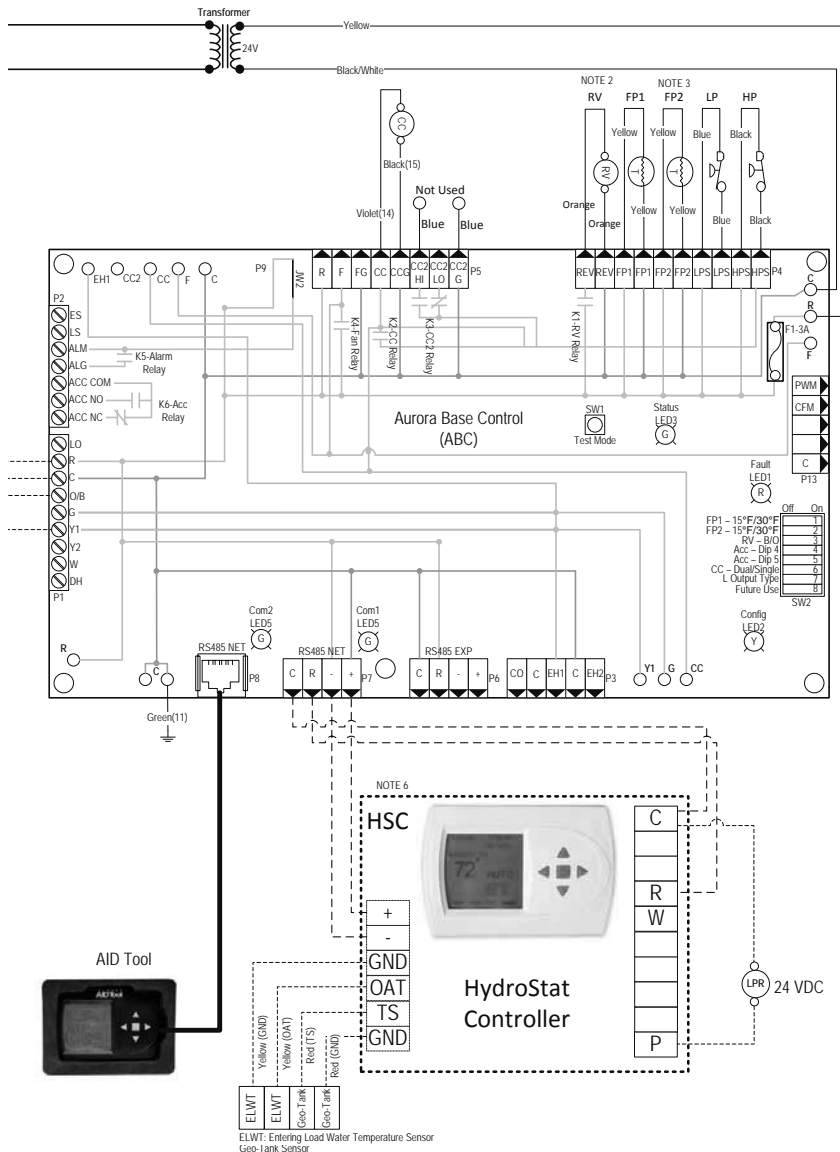
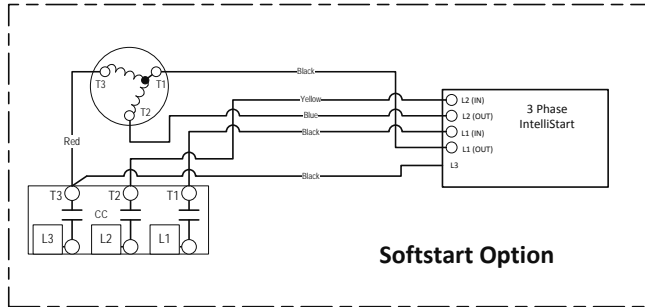
Wiring Schematics - Commercial

Aurora Water-Water - 460/60/3



Wiring Schematics - Commercial cont.

Aurora Water-Water - 460/60/3



| Aurora LED Flash Codes | | | |
|------------------------------------------------|-------------------------------------------------------------------------------------|-----------------------------------------|--------------|
| Slow Flash | 1 second on and 1 second off | | |
| Fast Flash | 100 milliseconds on and 100 milliseconds off | | |
| Flash Code 1 | 100 milliseconds on and 400 milliseconds off with a 2 second pause before repeating | | |
| Random Start Delay (Alternating Colors) | | Configuration LED (LED2, Yellow) | |
| Status LED (LED1, Green) | Fast Flash | No Software Override | OFF |
| Configuration LED (LED2, Yellow) | Fast Flash | DIP-Switch Override | Slow Flash |
| Fault LED (LED3, Red) | Fast Flash | | |
| Fault LED (LED1, Red) | | Status LED (LED3, Green) | |
| Normal Mode | OFF | Normal Mode | ON |
| Input Fault Lockout | Flash Code 1 | Control is Non-Functional | OFF |
| High Pressure Lockout | Flash Code 2 | Test Mode | Slow Flash |
| Low Pressure Lockout | Flash Code 3 | Lockout Active | Fast Flash |
| Future Use | Flash Code 4 | Dehumidification Mode | Flash Code 2 |
| Freeze Detection - FP1 | Flash Code 5 | Future Use | Flash Code 3 |
| Reserved | Flash Code 6 | Future Use | Flash Code 4 |
| Condensate Overflow Lockout | Flash Code 7 | Load Shed | Flash Code 5 |
| Over/Under Voltage Shutdown | Flash Code 8 | ESD | Flash Code 6 |
| Future Use | Flash Code 9 | Future Use | Flash Code 7 |
| Future Use | Flash Code 10 | | Flash Code 8 |
| Future Use | Flash Code 11 | | Flash Code 9 |

| ABC SW2 Accessory Relay | | |
|---------------------------------|-------|-------|
| DESCRIPTION | SW2-4 | SW2-5 |
| Cycle with Blower | ON | ON |
| Cycle with Compressor | OFF | OFF |
| Water Valve Slow Opening | ON | OFF |
| Cycle with Comm. T-stat Hum Cmd | OFF | ON |

| Aurora Timing Events | | |
|------------------------------------------------|--------------------|--------------------|
| Event | Normal Mode | Test Mode |
| Random Start Delay | 5 to 80 seconds | 1 second |
| Compressor On Delay | 5 seconds | < 1 second |
| Compressor Minimum On Time | 2 minutes | 5 seconds |
| Compressor Short Cycle Delay | 4 minutes | 15 seconds |
| Fault Recognition Delay - High Pressure | Less than 1 second | Less than 1 second |
| Start-Up Bypass - Low Pressure | 2 minutes | 30 seconds |
| Fault Recognition Delay - Low Pressure | 30 seconds | 30 seconds |
| Start-Up Bypass - Low Water Coil Limit | 2 minutes | 30 seconds |
| Fault Recognition Delay - Low Water Coil Limit | 30 seconds | 30 seconds |
| Fault Recognition Delay - Condensate Overflow | 30 seconds | 30 seconds |
| HydroZone Call Recognition Time | 2 seconds | 2 seconds |
| Water Valve Slow Open Delay | 0 seconds | 0 seconds |

- ### Notes
- HydroZone controller is an optional field installed accessory.
 - Reversing Valve wires not installed on heating only option
 - FP2 is replaced with a resistor on heating only option
 - Move black/white(3) wire when HydroZone or HydroStat is not used for pump control connect wire to LPR-NC and CC-T1
 - When Geothermal Storage Tank is wired directly to the Aurora Board
 - HydroStat communicating controller is an optional field installed accessory.

External Control

An external controller is necessary for operation. For water storage tank set point control the HydroStat HZC, and HZO may be used. A field supplied aquastat may also be used as the external control to the heat pump. If zoning is required, the Hydrologic Zone Panels and Control system can provide up to eight zones of closed loop hydronic heating and cooling.

HydroStat features:

- Communicating Controller
- Pump Sampling
- 2 1/2" x 2 1/2" LCD display and five push buttons serve as the human interface
- Controls and regulates water tank temperature
- Fahrenheit or Celsius
- Single Stage

HydroZone HZC features:

- 2 1/2" x 2 1/2" LCD display and five push buttons serve as the human interface
- Controls and regulates water tank temperature
- Fahrenheit or Celsius
- Outdoor reset
- Warm weather shutdown
- Single Stage

HydroZone HZO features:

- HZC mounted on 7.5" x 7.5" x 3.25" electrical box
- HydroZone relay board
- 2 1/2" x 2 1/2" LCD display and five push buttons serve as the human interface
- Controls and regulates water tank temperature
- Fahrenheit or Celsius
- Outdoor reset
- Warm weather shutdown
- Staging (up to 4 stages)
- Lead/Lag (when staging)

HydroLogic features:

- Operates radiant floor heating
- Operates hydronic fan coil heating and cooling
- 4 zones expandable to 8 zones
- Communicating 2 wire controls
- Controls 2 stages of compressors with rotation
- Controls backup heat source
- Intelligent heat/cool switchover
- Fahrenheit or Celsius
- Outdoor reset
- Indoor temperature feedback
- Warm weather shutdown

Converting to a Dedicated Cooling Unit

Procedure to Convert a Heating Only Unit to a Cooling Only Unit

All non-reversible units are built at the factory as dedicated heating units. Follow the procedures below to make the unit a dedicated cooling unit.

1. Shut off all power to the unit.
2. Remove the top and front access panel.
3. Refer to the labels on the unit for the location of ports and lines.
4. Connect the "Source Water-In" line to the port marked "Load Water-In." Then, connect the "Source Water-Out" line to the port marked "Load Water-Out."
5. Connect the "Load Water-In" line to the port marked "Source Water-In." Then, connect the "Load Water-Out" line to the port marked "Source Water-Out."
6. Flip flop locations for "FP1" and "FP2" thermistors. FP1 gets installed where FP2 is and FP2 installs where FP1 was.
7. Replace the top and front access panel.
8. Make sure all screws have been re-installed.
9. Turn on the power.

NOTE: A reversible unit **can not** be configured to heating only.

Unit Startup

Before Powering Unit, Check the Following:

NOTE: Remove and discard the compressor hold down shipping bolt located at the front of the compressor mounting bracket.

- **High voltage wiring is correct and matches the nameplate.**
- **Fuses, breakers and wire size are correct.**
- Piping is completed and water system has been cleaned and flushed.
- Air is purged from the closed loop system.
- Isolation valves are open and loop water control valves or loop pumps are wired.
- Service/access panels are in place.

Powering The Controls

Initial Configuration of the Unit

Before operating the unit, apply power and complete the following Aurora Startup procedure for the controls configuration. An AID Tool is recommended for setup, configuration and troubleshooting. AID Tool version 2.05 or greater is preferred.

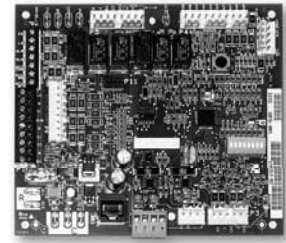
1. Configure Aurora Screen

- a. If HydroStat is installed, add 'TST' and ensure communication is present.

The Aurora Base Control System


Aurora 'Base' Control

The Aurora 'Base' Control (ABC) System is a complete residential and commercial comfort system that brings all aspects of the HVAC system into one cohesive module network. The ABC features microprocessor control and HP, LP, condensate and freeze detection, over/under voltage faults, along with communicating thermostat capability for complete fault detection text at the thermostat.



Aurora uses the Modbus communication protocol to communicate between modules. Each module contains the logic to control all features that are connected to the module. The Aurora 'Base' Control (ABC) has two Modbus channels. The first channel is configured as a master for connecting to devices such as a communicating thermostat, expansion board, or other slave devices. The second channel is configured as a slave for connecting the Aurora Interface Diagnostics Tool (AID Tool).

| Aurora Control Features | Description | Aurora 'Base' |
|-------------------------------------------|--------------------------------------------------------------------------------------------------------|---------------|
| Microprocessor Compressor Control | Microprocessor control of compressor for timings with FPI, HP, LP, Condensate, assignable Acc relay | • |
| Base Hot Water Generator Operation | Compressor Contactor powers Hot Water Generator Pump with inline circuit breaker and thermostat limit. | • |
| Base Loop Pump Control | Compressor Contactor powers Loop Pump with inline circuit breaker and no loop pump linking capability. | • |

| Service Device | Description | Aurora 'Base' |
|----------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------|
|  <p>Aurora Interface and Diagnostics (AID) Tool</p> | <p>Allows setup, monitoring and troubleshooting of any Aurora Control.</p> <p>NOTE: Although the ABC has basic compatibility with all Aurora, new product features may not be available on older AID Tools. To simplify the basic compatibility ensure the version of AID is at least the same or greater than the ABC software version.</p> | <p>For Service (Ver. 1.xx or greater)</p> |

| Add On Thermostats and Zoning | Description | Aurora 'Base' |
|-------------------------------|---------------------------------------------------------|---------------|
| HydroStat | Communicating controller for one hydronic heat pump. | Optional |
| HZO | Non-communicating controller for up to four heat pumps. | Optional |
| HZC | Non-communicating controller for one hydronic heat pump | Optional |

The Aurora Base Control System cont.

Aurora 'Base' Control



NOTE: Refer to the Aurora Base Control Application and Troubleshooting Guide and the Instruction Guide: Aurora Interface and Diagnostics (AID) Tool for additional information.

Control Features

- Random start at power up
- Anti-short cycle protection
- High and low pressure cutouts
- Loss of charge
- Water coil freeze detection
- Over/under voltage protection
- Load shed
- Emergency shutdown
- Diagnostic LED
- Test mode push button switch
- Alarm output
- Accessory output with N.O. and N.C.
- Modbus communication (master)
- Modbus communication (slave)

Field Selectable Options via Hardware

DIP Switch (SW1) – Test/Configuration Button (See SW1 Operation Table)

Test Mode

The control is placed in the test mode by holding the push button switch SW1 for 2 - 5 seconds. In test mode most of the control timings will be shortened by a factor of sixteen (16). LED3 (green) will flash at 1 second on and 1 second off. Additionally, when entering test mode LED1 (red) will flash the last lockout one time. Test mode will automatically time out after 30 minutes. Test mode can be exited by pressing and holding the SW1 button for 2 to 5 seconds or by cycling the power. **NOTE:** Test mode will automatically be exited after 30 minutes.

Reset Configuration Mode

The control is placed in reset configuration mode by holding the push button switch SW1 for 50 to 60 seconds. This will reset all configuration settings and the EEPROM back to the factory default settings. LED3 (green) will turn off when entering reset configuration mode. Once LED3 (green) turns off, release SW1 and the control will reset.

DIP Switch (SW2)

SW2-1 (Source) FP1 Selection – Low water coil temperature limit setting for freeze detection. On = 30°F; Off = 15°F.

SW2-2 (Load) FP2 Selection – On = 30°F; Off = 15°F

SW2-3 RV – O/B - thermostat type. Heat pump thermostats with “O” output in cooling or “B” output in Heating can be selected. On = O; Off = B.

SW2-4 Access Relay Operation (P2)
and 2-5

| Access Relay Operation | SW2-4 | SW2-5 |
|---------------------------------|-------|-------|
| Cycle with Blower | n/a | |
| Cycle with Compressor | OFF | OFF |
| Water Valve Slow Opening | ON | OFF |
| Cycle with Comm. T-stat Hum Cmd | n/a | |

Cycle with Blower - (Not used on water-to-water)

Cycle with Compressor - The accessory relay will cycle with the compressor output.

Water Valve Slow Opening - The accessory relay will cycle and delay both the blower and compressor output for 90 seconds.

SW2-6 CC Operation – selection of single or dual capacity compressor. On = Single Stage; Off = Dual Capacity

SW2-7 Lockout and Alarm Outputs (P2) – selection of a continuous or pulsed output for both the LO and ALM Outputs. On = Continuous; Off = Pulsed

SW2-8 *Future Use*

Alarm Jumper Clip Selection

From the factory, ALM is connected to 24 VAC via JW2. By cutting JW2, ALM becomes a dry contact connected to ALG.

Field Selectable Options via Software

(Selectable via the Aurora AID Tool)

Safety Features

The following safety features are provided to protect the compressor, heat exchangers, wiring and other components from damage caused by operation outside of design conditions.

Fuse – a 3 amp automotive type plug-in fuse provides protection against short circuit or overload conditions.

Anti-Short Cycle Protection – 4 minute anti-short cycle protection for the compressor.

Random Start – 5 to 80 second random start upon power up.

The Aurora Base Control System cont.

Fault Retry - in the fault condition, the control will stage off the outputs and then “try again” to satisfy the thermostat Y input call. Once the thermostat input calls are satisfied, the control will continue on as if no fault occurred. If 3 consecutive faults occur without satisfying the thermostat Y input call, then the control will go to Lockout mode.

Lockout - The Alarm output (ALM) and Lockout output (L) will be turned on. The fault type identification display LED1 (Red) shall flash the fault code. To reset lockout conditions with SW2-8 On, thermostat inputs “Y1”, “Y2”, and “W” must be removed for at least 3 seconds. To reset lockout conditions with SW2-8 Off, thermostat inputs “Y1”, “Y2”, “W”, and “DH” must be removed for at least 3 seconds. Lockout may also be reset by turning power off for at least 30 seconds or by enabling the emergency shutdown input for at least 3 seconds.

High Pressure - fault is recognized when the Normally Closed High Pressure Switch, P4-9/10 opens, no matter how momentarily. The High Pressure Switch is electrically in series with the Compressor Contactor and serves as a hard-wired limit switch if an overpressure condition should occur.

Low Pressure - fault is recognized when the Normally Closed Low Pressure Switch, P4-7/8 is continuously open for 30 seconds. Closure of the LPS any time during the 30 second recognition time restarts the 30 second continuous open requirement. A continuously open LPS shall not be recognized during the 2 minute startup bypass time.

Loss of Charge - fault is recognized when the Normally Closed Low Pressure Switch, P4-7/8 is open prior to the compressor starting.

Freeze Detection (Source Coax) - set points shall be either 30°F or 15°F. When the thermistor temperature drops below the selected set point, the control shall begin counting down the 30 seconds delay. If the thermistor value rises above the selected set point, then the count should reset. The resistance value must remain below the selected set point for the entire length of the appropriate delay to be recognized as a fault. This fault will be ignored for the initial 2 minutes of the compressor run time.

Freeze Detection (Load Coax) - uses the FP2 input to protect against ice formation on the coax. The FP2 input will operate exactly like FP1.

Over/Under Voltage Shutdown - An over/under voltage condition exists when the control voltage is outside the range of 18 VAC to 30 VAC. If the over/under voltage shutdown lasts for 15 minutes, the lockout and alarm relay will be energized. Over/under voltage shutdown is self-resetting in that if the voltage comes back within range of 18 VAC to 30 VAC for at least 0.5 seconds, then normal operation is restored.

Operation Description

Power Up - The unit will not operate until all the inputs and safety controls are checked for normal conditions. The unit has a 5 to 80 second random start delay at power up. Then the compressor has a 4 minute anti-short cycle delay after the random start delay.

Standby In standby mode, Y1, Y2, W, DH, and G are not active. Input O may be active. The blower and compressor will be off.

Heating Operation

Heating, 1st Stage (Y1) - The compressor is energized 10 seconds after the Y1 input is received.

Cooling Operation

In all cooling operations, the reversing valve directly tracks the O input. Thus, anytime the O input is present, the reversing valve will be energized.

Cooling, 1st Stage (Y1, O) - The compressor is energized 10 seconds after the Y1 input is received.

Emergency Shutdown - Four (4) seconds after a valid ES input, P2-7 is present, all control outputs will be turned off and remain off until the emergency shutdown input is no longer present. The first time that the compressor is started after the control exits the emergency shutdown mode, there will be an anti-short cycle delay followed by a random start delay. Input must be tied to common to activate.

Load Shed - The LS input disables all outputs with the exception of the blower output. When the LS input has been cleared, the anti-short cycle timer and random start timer will be initiated. Input must be tied to common to activate.

The Aurora Base Control System cont.

Aurora 'Base' Control LED Displays

These three LEDs display the status, configuration, and fault codes for the control. These can also be read in plain English via the Aurora AID Tool.

Status LED (LED3, Green)

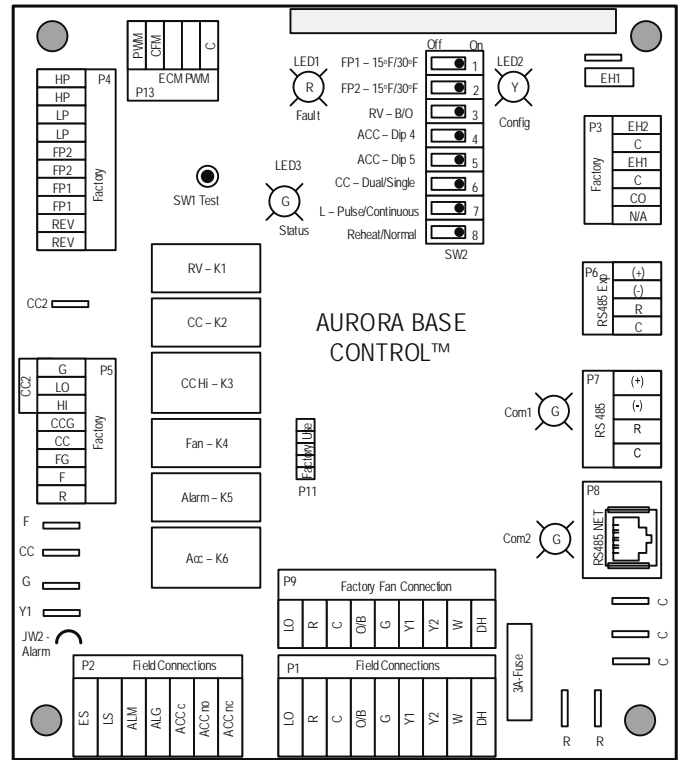
| Description of Operation | Fault LED, Green |
|---------------------------|------------------|
| Normal Mode | ON |
| Control is Non-functional | OFF |
| Test Mode | Slow Flash |
| Lockout Active | Fast Flash |
| Dehumidification Mode | Flash Code 2 |
| (Future Use) | Flash Code 3 |
| (Future Use) | Flash Code 4 |
| Load Shed | Flash Code 5 |
| ESD | Flash Code 6 |
| (Future Use) | Flash Code 7 |

Fault LED (LED1, Red)

| Red Fault LED | LED Flash Code* | Lockout | Reset/Remove |
|--------------------------------|-----------------|---------|--------------|
| Normal - No Faults | OFF | - | |
| Fault - Input | 1 | No | Auto |
| Fault - High Pressure | 2 | Yes | Hard or Soft |
| Fault - Low Pressure | 3 | Yes | Hard or Soft |
| Fault - Freeze Detection FP2 | 4 | Yes | Hard or Soft |
| Fault - Freeze Detection FP1 | 5 | Yes | Hard or Soft |
| Fault - Condensate Overflow | 7 | Yes | Hard or Soft |
| Fault - Over/Under Voltage | 8 | No | Auto |
| Fault - FP1 & FP2 Sensor Error | 11 | Yes | Hard or Soft |

NOTE: All codes >11 use long flash for tens digit and short flash for the ones digit. 20, 30, 40, 50, etc. are skipped.

ABC Control Board Layout



Aurora Interface and Diagnostics (AID) Tool

The Aurora Interface and Diagnostics (AID) Tool is a device that is a member of the Aurora network. The AID Tool is used to troubleshoot equipment which uses the Aurora control via Modbus RTU communication. The AID Tool provides diagnostics, fault management, ECM setup, and system configuration capabilities to the Aurora family of controls. An AID Tool is recommended, although not required, for ECM airflow settings. The AID Tool simply plugs into the exterior of the cabinet in the AID Tool port.



Reference Calculations

| | |
|----------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------|
| <p>Heating Calculations:</p> $LWT = EWT - \frac{HE}{GPM \times C^*}$ $HE = C^* \times GPM \times (EWT - LWT)$ | <p>Cooling Calculations:</p> $LWT = EWT + \frac{HR}{GPM \times C^*}$ $HR = C^* \times GPM \times (LWT - EWT)$ |
|----------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------|

NOTE: * C = 500 for pure water, 485 for brine.

Legend and Notes

Abbreviations and Definitions

| | |
|-----------------------------------------------------|-----------------------------------------------------------|
| ELT = entering load fluid temperature to heat pump | kW = kilowatts |
| SWPD = source coax water pressure drop | EST = entering source fluid temperature to heat pump |
| LLT = leaving load fluid temperature from heat pump | HE = heat extracted in MBTUH |
| PSI = pressure drop in pounds per square inch | LST = leaving source fluid temperature from heat pump |
| LGPM = load flow in gallons per minute | HC = total heating capacity in MBTUH |
| FT HD = pressure drop in feet of head | COP = coefficient of performance, heating [HC/kW x 3.413] |
| LWPD = load coax water pressure drop | EER = energy efficiency ratio, cooling |
| LWT = leaving water temperature | TC = total cooling capacity in MBTUH |
| EWT = entering water temperature | HR = heat rejected in MBTUH |
| Brine = water with a freeze inhibiting solution | |

Notes to Performance Data Tables

The following notes apply to all performance data tables:

- Three flow rates are shown for each unit. The lowest flow rate shown is used for geothermal open loop/well water systems with a minimum of 50°F EST. The middle flow rate shown is the minimum geothermal closed loop flow rate. The highest flow rate shown is optimum for geothermal closed loop systems and the suggested flow rate for boiler/tower applications.
- Entering water temperatures below 40°F assumes 15% antifreeze solution.
- Interpolation between ELT, EST, and GPM data is permissible.
- Operation in the gray areas is not recommended.

Pressure Drop

| Model | GPM | Pressure Drop (psi) | | | | |
|--------|------|---------------------|------|------|-------|-------|
| | | 30°F | 60°F | 80°F | 100°F | 120°F |
| 018R* | 3.0 | 0.5 | 0.4 | 0.4 | 0.3 | 0.3 |
| | 4.0 | 1.1 | 0.9 | 0.9 | 0.8 | 0.8 |
| | 5.0 | 1.6 | 1.4 | 1.4 | 1.3 | 1.3 |
| | 6.0 | 2.1 | 1.9 | 1.9 | 1.8 | 1.8 |
| 025R* | 4.0 | 0.7 | 0.6 | 0.4 | 0.3 | 0.3 |
| | 5.5 | 1.3 | 1.1 | 0.9 | 0.7 | 0.6 |
| | 7.0 | 1.9 | 1.7 | 1.5 | 1.3 | 1.2 |
| | 8.5 | 2.6 | 2.4 | 2.2 | 2.0 | 1.9 |
| 040H/R | 5.0 | 0.9 | 0.6 | 0.6 | 0.5 | 0.5 |
| | 7.5 | 2.3 | 2.1 | 2.0 | 1.9 | 1.8 |
| | 10.0 | 3.7 | 3.5 | 3.3 | 3.2 | 3.0 |
| | 12.5 | 5.0 | 4.7 | 4.4 | 4.2 | 4.0 |
| 050H/R | 8.0 | 1.7 | 1.4 | 1.4 | 1.3 | 1.3 |
| | 11.5 | 3.6 | 3.4 | 3.2 | 3.0 | 2.8 |
| | 15.0 | 5.6 | 5.4 | 5.0 | 4.6 | 4.2 |
| | 18.5 | 8.3 | 8.1 | 7.6 | 7.2 | 6.8 |
| 060H/R | 9.0 | 1.4 | 1.1 | 1.0 | 1.0 | 0.9 |
| | 13.5 | 4.2 | 3.9 | 3.5 | 3.1 | 2.7 |
| | 18.0 | 6.9 | 6.7 | 6.0 | 5.2 | 4.5 |
| | 22.5 | 10.7 | 10.5 | 10.0 | 9.4 | 8.7 |
| 075H/R | 10.0 | 3.2 | 3.0 | 2.8 | 2.7 | 2.5 |
| | 14.5 | 5.5 | 5.3 | 5.1 | 4.9 | 4.7 |
| | 19.0 | 7.9 | 7.6 | 7.3 | 7.1 | 6.8 |
| | 23.5 | 11.5 | 11.3 | 11.0 | 10.8 | 10.5 |

NOTES: Temperatures are Entering Water Temperatures 8/9/10
 *Domestic water heating units source side pressure drop and reversible units load and source pressure drop.

Vented Only Load Side

| Model | GPM | Pressure Drop (psi) | | | |
|-------|-----|---------------------|------|-------|-------|
| | | 60°F | 80°F | 100°F | 120°F |
| 018H | 3.0 | 0.5 | 0.4 | 0.4 | 0.3 |
| | 4.0 | 1.4 | 1.3 | 1.2 | 1.2 |
| | 5.0 | 2.2 | 2.1 | 2.1 | 2.0 |
| | 6.0 | 3.0 | 2.9 | 2.9 | 2.8 |
| 025H | 4.0 | 1.3 | 1.3 | 1.2 | 1.2 |
| | 5.5 | 3.0 | 2.9 | 2.8 | 2.7 |
| | 7.0 | 4.6 | 4.4 | 4.3 | 4.1 |
| | 8.5 | 6.7 | 6.5 | 6.4 | 6.2 |

NOTES: Temperatures are Entering Water Temperatures. 7/13/09
 Double wall vented coax for heating potable water

Operating Limits

| Operating Limits | Cooling | | Heating | |
|---------------------------------|---------|------|---------|------|
| | °F | °C | °F | °C |
| Source Side Water Limits | | | | |
| Minimum Entering Water | 30 | -1.1 | 20 | -6.7 |
| Normal Entering Water | 85 | 29.4 | 60 | 15.6 |
| Maximum Entering Water | 110 | 43.3 | 90 | 32.2 |
| Load Side Water Limits | | | | |
| Minimum Entering Water | 50 | 10.0 | 60 | 15.6 |
| Normal Entering Water | 60 | 15.6 | 100 | 37.8 |
| Maximum Entering Water | 90 | 32.2 | 120 | 48.9 |

NOTES: Minimum/maximum limits are only for start-up conditions, and are meant for bringing the space up to occupancy temperature. Units are not designed to operate at the minimum/maximum conditions on a regular basis. The operating limits are dependant upon three primary factors: 1) entering source temperature, 2) entering load temperature, and 3) flow rate (gpm). When any of the factors are at the minimum or maximum levels, the other two factors must be at the normal level for proper and reliable unit operation. Consult the Capacity Tables for each model to determine allowable normal operating conditions. Units are not designed for outdoor installation.

Physical Data

| Model | 018 | 025 | 040 | 050 | 060 | 075 |
|---------------------------------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Compressor (1 each) | Scroll | | | | | |
| Factory Charge R410a, oz [kg] | 44.0 [1.25] | 58.0 [1.64] | 70 [1.98] | 68 [1.93] | 104 [2.95] | 110 [3.12] |
| Coax & Piping Water Volume - gal [l]* | .52 [1.97] | .89 [3.38] | 1.0 [3.94] | 1.4 [5.25] | 1.6 [6.13] | 1.6 [6.13] |
| Weight - Operating, lb [kg] | 191 [86.6] | 225 [102.1] | 290 [131.5] | 325 [147.4] | 345 [156.5] | 345 [156.5] |
| Weight - Packaged, lb [kg] | 213 [96.6] | 247 [112.0] | 305 [138.3] | 340 [154.2] | 360 [163.3] | 360 [163.3] |

NOTE: * Source or load side only.

8/6/10

Flow Rates

Source Flow Rates

| Model | Minimum Open Loop Flow Rate | Minimum Closed Loop Flow Rate | Normal Load Flow Rate | Maximum Flow Rate |
|-------|-----------------------------|-------------------------------|-----------------------|-------------------|
| 018 | 3.0 | 4.0 | 5.0 | 7.0 |
| 025 | 4.0 | 5.0 | 7.0 | 9.0 |
| 040 | 5.0 | 8.0 | 10.0 | 12.0 |
| 050 | 8.0 | 12.0 | 15.0 | 17.0 |
| 060 | 9.0 | 13.0 | 18.0 | 20.0 |
| 075 | 10.0 | 14.0 | 19.0 | 21.0 |

5/15/09

Load Flow Rates

| Model | Minimum Load Flow Rate | Normal Load Flow Rate | Maximum Flow Rate |
|-------|------------------------|-----------------------|-------------------|
| 018 | 3.0 | 5.0 | 7.0 |
| 025 | 4.0 | 7.0 | 9.0 |
| 040 | 5.0 | 10.0 | 12.0 |
| 050 | 8.0 | 15.0 | 17.0 |
| 060 | 9.0 | 18.0 | 20.0 |
| 075 | 10.0 | 19.0 | 21.0 |

5/15/09

Thermistor and Compressor Resistance

Thermistor Table

| Thermistor Temperature (°F) | Resistance (Ohms) |
|-----------------------------|-------------------|
| 78.8 | 9,230 - 10,007 |
| 77.5 | 9,460 - 10,032 |
| 76.5 | 9,690 - 10,580 |
| 75.5 | 9,930 - 10,840 |
| 33.5 | 30,490 - 32,080 |
| 32.5 | 31,370 - 33,010 |
| 31.5 | 32,270 - 33,690 |
| 30.5 | 33,190 - 34,940 |
| 1.5 | 79,110 - 83,750 |
| 0.5 | 81,860 - 86,460 |
| 0.0 | 82,960 - 87,860 |

Compressor Resistance Table (77°F)

| Terminals | 018 ZP16K5E | 025 ZP25K5E | 040 HRH034U | 050 ZP51K5E | 060 HRH056U | 075 HLJ072T |
|-----------|----------------|----------------|----------------|----------------|----------------|----------------|
| C to S | 2.14 - 2.28 | 1.77-2.03 | 1.30 - 1.49 | 0.74 - 0.85 | 0.76 - 0.88 | 0.78 - 0.90 |
| C to R | 1.42 - 1.64 | 0.95-1.09 | 0.49 - 0.57 | 0.42 - 0.48 | 0.26 - 0.30 | 0.27 - 0.31 |
| S to R | 3.56 - 4.10 | 2.72-3.12 | 1.79 - 2.06 | 1.16 - 1.33 | 1.02 - 1.18 | 1.05 - 1.21 |

NOTE: Resistance listed are for single phase (208-230/60Hz) compressors. 1/15/15

Operating Parameters

Heating Mode

| Entering Load Temp (°F) | Entering Source Temp (°F) | Suction Pressure (psig) | Discharge Pressure (psig) | Superheat (°F) | Subcooling (°F) |
|-------------------------|---------------------------|---------------------------|---------------------------|----------------|-----------------|
| 60 | 20 | 52-67 | 195-227 | 8-16 | 5-15 |
| | 30 | 67-82 | 208-235 | 7-14 | 6-14 |
| | 50 | 95-113 | 216-245 | 7-14 | 6-12 |
| | 70 | 124-144 | 225-255 | 8-19 | 5-15 |
| | 90 | 143-167 | 230-275 | 14-26 | 8-12 |
| 80 | 20 | 54-69 | 283-316 | 8-16 | 7-15 |
| | 30 | 69-84 | 293-323 | 10-12 | 7-18 |
| | 50 | 98-125 | 302-335 | 12-14 | 8-16 |
| | 70 | 121-148 | 311-346 | 14-18 | 8-16 |
| | 90 | 144-179 | 319-363 | 14-26 | 8-16 |
| 100 | 20 | 56-71 | 369-405 | 8-10 | 6-14 |
| | 30 | 77-85 | 378-411 | 10-12 | 7-15 |
| | 50 | 104-126 | 388-425 | 12-14 | 7-15 |
| | 70 | 123-152 | 398-438 | 14-18 | 3-12 |
| | 90 | 148-191 | 408-452 | 14-22 | 3-12 |
| 120 | 20 | 59-74 | 455-495 | 8-18 | 4-16 |
| | 30 | 74-87 | 464-500 | 6-16 | 5-17 |
| | 50 | 106-128 | 474-515 | 5-17 | 5-15 |
| | 70 | 125-156 | 485-530 | 6-16 | 4-15 |
| | 90 | Operation not recommended | | | |

NOTES: Operating parameters at 3 gpm/ton source and load flow. Consult the Capacity Tables for each model for normal allowable operating conditions. Some of the conditions shown above are outside of the compressor operational limits for specific models.

Cooling Mode

| Entering Load Temp (°F) | Entering Source Temp (°F) | Suction Pressure (psig) | Discharge Pressure (psig) | Superheat (°F) | Subcooling (°F) |
|-------------------------|---------------------------|---------------------------|---------------------------|----------------|-----------------|
| 50 | 30 | 86-99 | 135-160 | 12-22 | 2-15 |
| | 50 | 92-107 | 191-214 | 10-19 | 4-15 |
| | 70 | 98-115 | 248-268 | 5-15 | 6-16 |
| | 90 | 101-119 | 335-367 | 6-15 | 8-16 |
| | 110 | 105-122 | 425-465 | 8-16 | 10-19 |
| 70 | 30 | 89-106 | 131-163 | 15-20 | 3-6 |
| | 50 | 103-125 | 194-223 | 11-15 | 6-9 |
| | 70 | 118-143 | 257-273 | 11-15 | 9-12 |
| | 90 | 125-151 | 344-381 | 8-12 | 12-14 |
| 90 | 30 | 92-113 | 128-166 | 15-20 | 3-6 |
| | 50 | 115-143 | 197-233 | 11-15 | 6-9 |
| | 70 | 129-158 | 266-294 | 11-15 | 9-12 |
| | 90 | 150-168 | 354-395 | 8-12 | 12-14 |
| 110 | 30 | 96-121 | 125-170 | 55-65 | 2-20 |
| | 50 | 127-161 | 200-243 | 41-52 | 4-18 |
| | 70 | 158-200 | 275-315 | 21-38 | 8-19 |
| | 90 | Operation not recommended | | | |

NOTES: Operating parameters at 3 gpm/ton source and load flow. Consult the Capacity Tables for each model for normal allowable operating conditions. Some of the conditions shown above are outside of the compressor operational limits for specific models.

6/16/09

Antifreeze Correction

Catalog performance can be corrected for antifreeze use. Please use the following table and note the example given.

| Antifreeze Type | Antifreeze % by wt | Heating | | Cooling | | Pressure Drop |
|-------------------------|-----------------------|------------------|------------------|------------------|------------------|------------------|
| | | Load | Source | Load | Source | |
| EWT - °F [°C] | | 80 [26.7] | 30 [-1.1] | 50 [10.0] | 90 [32.2] | 30 [-1.1] |
| Water | 0 | 1.000 | 1.000 | 1.000 | 1.000 | 1.000 |
| Ethylene Glycol | 10 | 0.990 | 0.973 | 0.976 | 0.991 | 1.075 |
| | 20 | 0.978 | 0.943 | 0.947 | 0.979 | 1.163 |
| | 30 | 0.964 | 0.917 | 0.921 | 0.965 | 1.225 |
| | 40 | 0.953 | 0.890 | 0.897 | 0.955 | 1.324 |
| | 50 | 0.942 | 0.865 | 0.872 | 0.943 | 1.419 |
| Propylene Glycol | 10 | 0.981 | 0.958 | 0.959 | 0.981 | 1.130 |
| | 20 | 0.967 | 0.913 | 0.921 | 0.969 | 1.270 |
| | 30 | 0.946 | 0.854 | 0.869 | 0.950 | 1.433 |
| | 40 | 0.932 | 0.813 | 0.834 | 0.937 | 1.614 |
| | 50 | 0.915 | 0.770 | 0.796 | 0.922 | 1.816 |
| Ethanol | 10 | 0.986 | 0.927 | 0.945 | 0.991 | 1.242 |
| | 20 | 0.967 | 0.887 | 0.906 | 0.972 | 1.343 |
| | 30 | 0.944 | 0.856 | 0.869 | 0.947 | 1.383 |
| | 40 | 0.926 | 0.815 | 0.830 | 0.930 | 1.523 |
| | 50 | 0.907 | 0.779 | 0.795 | 0.911 | 1.639 |
| Methanol | 10 | 0.985 | 0.957 | 0.962 | 0.986 | 1.127 |
| | 20 | 0.969 | 0.924 | 0.929 | 0.970 | 1.197 |
| | 30 | 0.950 | 0.895 | 0.897 | 0.951 | 1.235 |
| | 40 | 0.935 | 0.863 | 0.866 | 0.936 | 1.323 |
| | 50 | 0.919 | 0.833 | 0.836 | 0.920 | 1.399 |



WARNING: Gray area represents antifreeze concentrations greater than 35% by weight and should be avoided due to the extreme performance penalty they represent.

Antifreeze Correction Example

Antifreeze solution is propylene glycol 20% by weight for the source and methanol 10% for the load. Determine the corrected heating at 30°F source and 80°F load as well as pressure drop at 30°F for an O50. Also, determine the corrected cooling at 90°F source and 50°F load.

The corrected heating capacity at 30°F/80°F would be:

$$46,700 \text{ MBTUH} \times 0.913 \times 0.985 = 41,998 \text{ MBTUH}$$

The corrected cooling capacity at 90°F/50°F would be:

$$44,200 \times 0.969 \times 0.962 = 41,202 \text{ MBTUH}$$

The corrected pressure drop at 30°F and 15 GPM would be:

$$5.2 \text{ psi} \times 1.270 = 6.60 \text{ psi}$$

Troubleshooting Guideline for Refrigerant Circuit

The chart below will assist in determining if measurements taken at the unit are within factory specifications and aid in accurate diagnosis (SYMPTOM) and repair. The chart is general in nature and represents whether a symptom would result in normal, high, or low readings from the typical operating range.

| Symptom | Head Pressure | Suction Pressure | Compressor Amp Draw | Superheat | Subcooling | Water Temp. Differential |
|-----------------------------------------------|-------------------------------------------------------------|------------------|---------------------|------------|-------------|--------------------------|
| Under Charged System (Possible Leak) | Low | Low | Low | High | Low | Low |
| Over Charged System | High | High | High | Normal | High | Normal |
| Low Water Flow Evaporator | Low/Normal | Low/Normal | Low | Low | High | High |
| Low Water Flow Condensor | High | High | High | High | Low | High |
| High Water Flow Evaporator | Normal | Low | Normal | High | Normal | Low |
| High Water Flow Condensor | Low | Low | Low | Low | High | Low |
| Restricted TXV (Check Service Advisory) | High | Low | Normal/Low | High | High | Low |
| Insufficient Compressor (Possible Bad Valves) | Low | High | Low | High | Normal/High | Low |
| TXV - Bulb Loss of Charge | Low | Low | Low | High | High | Low |
| Scaled Coaxial Heat Exchanger Evaporator | Low | Low | Low | Normal/Low | High | Low |
| Scaled Coaxial Heat Exchanger Condensor | High | High | High | Normal/Low | Low | Low |
| Restricted Filter Drier | Check temperature difference (delta T) across filter drier. | | | | | |

7/8/14

HR Data

| Heat of Rejection (kBtuh) Table | | | | | | | | | | | | | | | |
|---------------------------------|------------|-----------------|----------|----------|-----------|-----------------|----------|----------|-----------|-----------------|----------|----------|-----------|------|------|
| Source EST °F | Source GPM | Load Flow-3 GPM | | | | Load Flow-4 GPM | | | | Load Flow-5 GPM | | | | | |
| | | ELT 50°F | ELT 70°F | ELT 90°F | ELT 110°F | ELT 50°F | ELT 70°F | ELT 90°F | ELT 110°F | ELT 50°F | ELT 70°F | ELT 90°F | ELT 110°F | | |
| 018 | 30 | 3.0 | 19.8 | 21.3 | 22.7 | 24.2 | 20.1 | 21.5 | 22.8 | 24.2 | 20.4 | 21.6 | 22.9 | 24.2 | |
| | | 4.0 | 19.9 | 21.3 | 22.6 | 23.9 | 20.2 | 21.4 | 22.7 | 23.9 | 20.4 | 21.6 | 22.8 | 24.0 | |
| | | 5.0 | 20.0 | 21.2 | 22.4 | 23.6 | 20.2 | 21.4 | 22.5 | 23.7 | 20.4 | 21.5 | 22.7 | 23.8 | |
| | 50 | 3.0 | 19.6 | 22.6 | 25.6 | 28.6 | 20.0 | 22.9 | 25.8 | 28.8 | 20.5 | 23.3 | 26.1 | 28.9 | |
| | | 4.0 | 19.6 | 22.5 | 25.5 | 28.4 | 20.0 | 22.9 | 25.7 | 28.6 | 20.5 | 23.2 | 25.9 | 28.7 | |
| | | 5.0 | 19.7 | 22.5 | 25.4 | 28.2 | 20.0 | 22.8 | 25.6 | 28.3 | 20.4 | 23.1 | 25.8 | 28.5 | |
| | 70 | 3.0 | 19.3 | 23.9 | | | 19.9 | 24.4= | | | 20.6 | 24.9 | | | |
| | | 4.0 | 19.3 | 23.8 | | | 19.9 | 24.3 | | | 20.5 | 24.8 | | | |
| | | 5.0 | 19.3 | 23.8 | | | 19.9 | 24.2 | | | 20.4 | 24.7 | | | |
| | 90 | 3.0 | 18.4 | 22.7 | | | 19.0 | 23.2 | | | 19.5 | 23.6 | | | |
| | | 4.0 | 18.4 | 22.7 | | | 19.0 | 23.1 | | | 19.5 | 23.6 | | | |
| | | 5.0 | 18.5 | 22.7 | | | 18.9 | 23.1 | | | 19.4 | 23.5 | | | |
| | 110 | 3.0 | 17.6 | 21.5 | | | 18.0 | 21.9 | | | 18.4 | 22.3 | | | |
| | | 4.0 | 17.6 | 21.6 | | | 18.0 | 22.0 | | | 18.4 | 22.3 | | | |
| | | 5.0 | 17.6 | 21.6 | | | 18.0 | 22.0 | | | 18.4 | 22.4 | | | |
| | 025 | 30 | 4.0 | 29.2 | 31.3 | 33.4 | 35.6 | 30.0 | 31.8 | 33.7 | 35.5 | 30.8 | 32.3 | 33.9 | 35.5 |
| | | | 5.5 | 28.6 | 30.3 | 31.9 | 33.6 | 29.3 | 30.7 | 32.2 | 33.6 | 30.1 | 31.2 | 32.4 | 33.6 |
| | | | 7.0 | 28.0 | 29.2 | 30.4 | 31.6 | 28.7 | 29.7 | 30.6 | 31.6 | 29.4 | 30.1 | 30.9 | 31.6 |
| 50 | | 4.0 | 28.8 | 32.6 | 36.4 | 40.2 | 29.6 | 33.3 | 37.0 | 40.7 | 30.4 | 34.0 | 37.6 | 41.2 | |
| | | 5.5 | 28.4 | 31.9 | 35.4 | 38.9 | 29.2 | 32.6 | 35.9 | 39.3 | 30.0 | 33.3 | 36.5 | 39.8 | |
| | | 7.0 | 28.0 | 31.2 | 34.3 | 37.5 | 28.8 | 31.9 | 34.9 | 37.9 | 29.6 | 32.5 | 35.4 | 38.3 | |
| 70 | | 4.0 | 28.4 | 33.9 | 39.4 | | 29.2 | 34.8 | 40.3 | | 30.0 | 35.7 | 41.3 | | |
| | | 5.5 | 28.2 | 33.5 | 38.8 | | 29.1 | 34.4 | 39.7 | | 30.0 | 35.3 | 40.7 | | |
| | | 7.0 | 28.0 | 33.1 | 38.2 | 43.3 | 29.0 | 34.1 | 39.1 | 44.2 | 29.9 | 35.0 | 40.0 | 45.0 | |
| 90 | | 4.0 | 27.4 | 33.3 | | | 28.1 | 34.1 | | | 28.8 | 35.0 | | | |
| | | 5.5 | 27.3 | 33.1 | | | 28.0 | 34.0 | | | 28.8 | 34.8 | | | |
| | | 7.0 | 27.2 | 33.0 | | | 28.0 | 33.8 | | | 28.7 | 34.6 | | | |
| 110 | | 4.0 | 26.5 | 32.7 | | | 27.1 | 33.5 | | | 27.7 | 34.4 | | | |
| | | 5.5 | 26.4 | 32.8 | | | 27.0 | 33.5 | | | 27.6 | 34.3 | | | |
| | | 7.0 | 26.3 | 32.8 | | | 26.9 | 33.5 | | | 27.5 | 34.2 | | | |
| 040 | | 30 | 5.0 | 43.4 | 41.8 | 40.2 | 38.6 | 44.5 | 42.3 | 40.0 | 37.8 | 45.6 | 42.8 | 39.9 | 37.0 |
| | | | 7.5 | 42.2 | 40.4 | 38.6 | 36.7 | 43.1 | 40.8 | 38.5 | 36.2 | 43.9 | 41.2 | 38.5 | 35.7 |
| | | | 10.0 | 41.0 | 38.9 | 36.9 | 34.8 | 41.6 | 39.3 | 37.0 | 34.7 | 42.2 | 39.6 | 37.1 | 34.5 |
| | 50 | 5.0 | 41.7 | 46.1 | 50.6 | 55.1 | 43.4 | 47.4 | 51.4 | 55.3 | 45.2 | 48.6 | 52.1 | 55.6 | |
| | | 7.5 | 41.0 | 44.8 | 48.6 | 52.3 | 42.6 | 45.9 | 49.2 | 52.5 | 44.2 | 47.1 | 49.9 | 52.7 | |
| | | 10.0 | 40.4 | 43.5 | 46.5 | 49.6 | 41.9 | 44.5 | 47.1 | 49.7 | 43.3 | 45.5 | 47.7 | 49.9 | |
| | 70 | 5.0 | 39.9 | 50.5 | 61.0 | | 42.3 | 52.5 | 62.7 | | 44.7 | 54.5 | 64.3 | | |
| | | 7.5 | 39.8 | 49.2 | 58.6 | | 42.2 | 51.1 | 59.9 | | 44.5 | 52.9 | 61.3 | | |
| | | 10.0 | 39.8 | 48.0 | 56.1 | 64.3 | 42.1 | 49.7 | 57.2 | 64.8 | 44.4 | 51.4 | 58.3 | 65.3 | |
| | 90 | 5.0 | 38.4 | 48.8 | 59.1 | | 40.3 | 50.7 | 61.1 | | 42.2 | 52.6 | 63.1 | | |
| | | 7.5 | 38.3 | 48.1 | 57.9 | | 40.1 | 49.9 | 59.7 | | 42.0 | 51.8 | 61.6 | | |
| | | 10.0 | 38.1 | 47.4 | 56.6 | | 40.0 | 49.2 | 58.4 | | 41.9 | 51.0 | 60.1 | | |
| | 110 | 5.0 | 36.9 | 47.1 | | | 38.3 | 48.9 | | | 39.6 | 50.8 | | | |
| | | 7.5 | 36.7 | 46.9 | | | 38.1 | 48.8 | | | 39.5 | 50.7 | | | |
| | | 10.0 | 36.4 | 46.8 | | | 37.9 | 48.7 | | | 39.4 | 50.6 | | | |

NOTE: Operation not recommended in shaded areas

4/05/2016

HR Data cont.

| | Source EST °F | Source GPM | Load Flow-8 GPM | | | | Load Flow-11.5 GPM | | | | Load Flow-15 GPM | | | |
|-----|---------------|------------|-----------------|----------|----------|-----------|--------------------|----------|----------|-----------|------------------|----------|----------|-----------|
| | | | ELT 50°F | ELT 70°F | ELT 90°F | ELT 110°F | ELT 50°F | ELT 70°F | ELT 90°F | ELT 110°F | ELT 50°F | ELT 70°F | ELT 90°F | ELT 110°F |
| 050 | 30 | 8.0 | 61.9 | 66.6 | 71.3 | 75.9 | 63.8 | 67.8 | 71.9 | 75.9 | 65.7 | 69.1 | 72.5 | 75.9 |
| | | 11.5 | 61.1 | 64.6 | 68.1 | 71.6 | 62.8 | 65.7 | 68.6 | 71.5 | 64.5 | 66.9 | 69.2 | 71.5 |
| | | 15.0 | 60.3 | 62.6 | 64.9 | 67.2 | 61.8 | 63.6 | 65.4 | 67.2 | 63.4 | 64.6 | 65.9 | 67.1 |
| | 50 | 8.0 | 60.2 | 68.7 | 77.3 | 85.9 | 62.2 | 70.4 | 78.5 | 86.7 | 64.2 | 72.0 | 79.8 | 87.5 |
| | | 11.5 | 59.9 | 67.4 | 74.8 | 82.3 | 61.7 | 68.8 | 75.8 | 82.9 | 63.6 | 70.2 | 76.9 | 83.5 |
| | | 15.0 | 59.7 | 66.0 | 72.3 | 78.6 | 61.3 | 67.2 | 73.1 | 76.1 | 63.0 | 68.5 | 74.0 | 79.5 |
| | 70 | 8.0 | 58.4 | 70.9 | 83.4 | | 60.5 | 72.9 | 85.2 | | 62.7 | 74.9 | 87.0 | |
| | | 11.5 | 58.7 | 70.1 | 81.5 | | 60.6 | 71.8 | 83.1 | | 62.6 | 73.6 | 84.6 | |
| | | 15.0 | 59.0 | 69.3 | 79.7 | 90.0 | 60.8 | 70.8 | 80.9 | 91.0 | 62.5 | 72.3 | 82.1 | 91.9 |
| | 90 | 8.0 | 56.4 | 68.2 | 80.0 | | 58.1 | 70.0 | 81.9 | | 59.9 | 71.8 | 83.7 | |
| | | 11.5 | 56.6 | 67.9 | 79.3 | | 58.2 | 69.6 | 81.0 | | 59.8 | 71.2 | 82.7 | |
| | | 15.0 | 56.8 | 67.7 | 78.6 | | 58.2 | 69.2 | 80.1 | | 59.7 | 70.7 | 81.6 | |
| | 110 | 8.0 | 54.3 | 65.5 | | | 55.7 | 67.1 | | | 57.1 | 68.7 | | |
| | | 11.5 | 54.4 | 65.8 | | | 55.7 | 67.3 | | | 57.0 | 68.9 | | |
| | | 15.0 | 54.5 | 66.1 | | | 55.7 | 67.5 | | | 56.9 | 69.0 | | |
| 060 | 30 | 9.0 | 68.7 | 75.9 | 83.0 | 90.2 | 72.1 | 78.4 | 84.7 | 91.0 | 75.5 | 80.9 | 86.4 | 91.8 |
| | | 13.5 | 67.8 | 73.5 | 79.2 | 84.9 | 71.3 | 76.0 | 80.7 | 85.4 | 74.8 | 78.5 | 82.2 | 85.9 |
| | | 18.0 | 66.9 | 71.1 | 75.4 | 79.6 | 70.5 | 73.6 | 76.7 | 79.8 | 74.2 | 76.1 | 78.1 | 80.0 |
| | 50 | 9.0 | 67.2 | 78.3 | 89.5 | 100.7 | 70.0 | 80.7 | 91.3 | 102.0 | 72.8 | 83.0 | 93.2 | 103.3 |
| | | 13.5 | 66.6 | 76.4 | 86.2 | 96.0 | 69.6 | 78.8 | 87.9 | 97.1 | 72.5 | 81.1 | 89.7 | 98.2 |
| | | 18.0 | 66.1 | 74.5 | 83.0 | 91.4 | 69.2 | 76.9 | 84.6 | 92.2 | 72.2 | 79.2 | 86.2 | 93.1 |
| | 70 | 9.0 | 65.6 | 80.8 | 96.0 | | 67.9 | 82.9 | 98.0 | | 70.1 | 85.0 | 99.9 | |
| | | 13.5 | 65.5 | 79.4 | 93.3 | | 67.8 | 81.5 | 95.2 | | 70.2 | 83.6 | 97.1 | |
| | | 18.0 | 65.4 | 77.9 | 90.5 | 103.1 | 67.8 | 80.1 | 92.4 | 104.7 | 70.3 | 82.2 | 94.2 | 106.2 |
| | 90 | 9.0 | 62.8 | 77.4 | 92.0 | | 64.7 | 79.4 | 94.0 | | 66.7 | 81.4 | 96.1 | |
| | | 13.5 | 62.7 | 76.5 | 90.4 | | 64.6 | 78.6 | 92.5 | | 66.6 | 80.6 | 94.6 | |
| | | 18.0 | 62.5 | 75.7 | 88.8 | | 64.5 | 77.7 | 90.9 | | 66.5 | 79.8 | 93.1 | |
| | 110 | 9.0 | 60.0 | 74.0 | | | 61.6 | 75.9 | | | 63.2 | 77.7 | | |
| | | 13.5 | 59.9 | 73.7 | | | 61.5 | 75.6 | | | 63.0 | 77.5 | | |
| | | 18.0 | 59.7 | 73.4 | | | 61.3 | 75.4 | | | 62.8 | 77.4 | | |
| 075 | 30 | 10.0 | 84.7 | 96.4 | 108.0 | 119.7 | 88.7 | 99.3 | 110.0 | 120.7 | 92.7 | 102.3 | 112.0 | 121.6 |
| | | 14.5 | 84.4 | 93.8 | 10.3 | 112.6 | 88.2 | 96.6 | 105.0 | 113.4 | 91.9 | 99.4 | 106.8 | 114.2 |
| | | 19.0 | 84.0 | 91.2 | 98.4 | 105.6 | 87.6 | 93.8 | 100.0 | 106.1 | 91.2 | 96.4 | 101.6 | 106.7 |
| | 50 | 10.0 | 82.3 | 97.2 | 112.0 | 126.8 | 85.9 | 100.2 | 114.5 | 128.8 | 89.4 | 103.1 | 116.9 | 130.7 |
| | | 14.5 | 82.2 | 95.2 | 108.2 | 121.2 | 85.6 | 98.0 | 110.5 | 122.9 | 89.0 | 100.9 | 112.7 | 124.6 |
| | | 19.0 | 82.0 | 93.2 | 104.4 | 115.6 | 85.4 | 95.9 | 106.5 | 117.0 | 88.7 | 98.6 | 108.6 | 118.5 |
| | 70 | 10.0 | 80.0 | 98.0 | 115.9 | | 83.0 | 101.0 | 118.9 | | 86.1 | 104.0 | 121.9 | |
| | | 14.5 | 80.0 | 96.6 | 113.2 | | 83.1 | 99.5 | 116.0 | | 86.1 | 102.4 | 118.7 | |
| | | 19.0 | 80.0 | 95.2 | 110.4 | 125.6 | 83.1 | 98.1 | 113.0 | 127.9 | 86.2 | 100.9 | 115.6 | 130.3 |
| | 90 | 10.0 | 77.4 | 94.8 | 112.2 | | 79.9 | 97.3 | 114.8 | | 82.4 | 99.9 | 117.4 | |
| | | 14.5 | 77.4 | 93.9 | 110.4 | | 79.9 | 96.4 | 112.9 | | 82.4 | 98.9 | 115.3 | |
| | | 19.0 | 77.0 | 93.0 | 108.6 | | 79.9 | 95.4 | 110.9 | | 82.5 | 97.9 | 113.3 | |
| | 110 | 10.0 | 74.9 | 91.6 | | | 76.8 | 93.7 | | | 78.7 | 95.8 | | |
| | | 14.5 | 74.8 | 91.2 | | | 76.7 | 93.3 | | | 78.7 | 95.3 | | |
| | | 19.0 | 74.7 | 90.8 | | | 76.7 | 92.8 | | | 78.7 | 94.9 | | |

NOTE: Operation not recommended in shaded areas

4/05/2016

HE Data

| Heat of Extraction (kBtu/h) Table | | | | | | | | | | | | | | | |
|-----------------------------------|---------------|------------|-----------------|----------|-----------|-----------|-----------------|----------|-----------|-----------|-----------------|----------|-----------|-----------|------|
| | Source EST °F | Source GPM | Load Flow-3 GPM | | | | Load Flow-4 GPM | | | | Load Flow-5 GPM | | | | |
| | | | ELT 60°F | ELT 80°F | ELT 100°F | ELT 120°F | ELT 60°F | ELT 80°F | ELT 100°F | ELT 120°F | ELT 60°F | ELT 80°F | ELT 100°F | ELT 120°F | |
| 018 | 25 | 3.0 | | | | | | | | | | | | | |
| | | 4.0 | | | | | | | | | | | | | |
| | | 5.0 | 11.1 | 9.6 | 8.0 | 6.4 | 11.3 | 9.7 | 8.1 | 6.5 | 11.5 | 9.9 | 8.3 | 6.7 | |
| | 30 | 3.0 | 12.0 | 10.4 | 8.7 | 7.1 | 12.4 | 10.7 | 9.0 | 7.4 | 12.8 | 11.1 | 9.4 | 7.6 | |
| | | 4.0 | 12.1 | 10.5 | 8.8 | 7.2 | 12.6 | 10.9 | 9.2 | 7.5 | 13.0 | 11.3 | 9.5 | 7.8 | |
| | | 5.0 | 12.2 | 10.6 | 9.0 | 7.4 | 12.7 | 11.0 | 9.3 | 7.6 | 13.2 | 11.5 | 9.7 | 7.9 | |
| | 50 | 3.0 | 16.6 | 14.7 | 12.9 | 11.0 | 10.4 | 10.7 | 10.9 | 11.1 | 16.8 | 15.0 | 13.2 | 11.3 | |
| | | 4.0 | 17.1 | 15.2 | 13.2 | 11.3 | 14.2 | 13.3 | 12.4 | 11.5 | 17.3 | 15.4 | 13.5 | 11.6 | |
| | | 5.0 | 17.7 | 15.6 | 13.6 | 11.6 | 18.0 | 15.9 | 13.9 | 11.8 | 17.9 | 15.9 | 13.8 | 11.8 | |
| | 70 | 3.0 | 21.2 | 19.1 | 17.0 | 14.9 | 8.8 | 10.9 | 13.0 | 15.1 | 21.3 | 19.1 | 17.0 | 14.8 | |
| | | 4.0 | 21.8 | 19.6 | 17.4 | 15.2 | 15.9 | 15.7 | 15.6 | 15.4 | 22.0 | 19.7 | 17.4 | 15.1 | |
| | | 5.0 | 22.5 | 20.2 | 17.9 | 15.6 | 22.9 | 20.6 | 18.2 | 15.8 | 22.7 | 20.2 | 17.8 | 15.4 | |
| | 90 | 3.0 | 25.5 | 23.0 | | | 25.5 | 23.1 | | | 26.0 | 23.8 | | | |
| | | 4.0 | 26.2 | 23.6 | | | 26.1 | 23.7 | | | 26.5 | 24.3 | | | |
| | | 5.0 | 26.9 | 24.2 | | | 26.7 | 24.2 | | | 26.5 | 24.3 | | | |
| 025 | 25 | 4.0 | | | | | | | | | | | | | |
| | | 5.5 | | | | | | | | | | | | | |
| | 30 | 7.0 | 17.0 | 14.7 | 12.4 | 10.1 | 17.2 | 14.9 | 12.7 | 10.4 | 17.4 | 15.1 | 12.9 | 10.6 | |
| | | 4.0 | 17.8 | 15.6 | 13.4 | 11.1 | 18.1 | 15.9 | 13.6 | 11.4 | 18.4 | 16.2 | 13.9 | 11.7 | |
| | | 5.5 | 18.4 | 16.1 | 13.7 | 11.4 | 18.7 | 16.4 | 14.1 | 11.7 | 19.0 | 16.7 | 14.4 | 12.1 | |
| | 50 | 7.0 | 19.1 | 16.6 | 14.1 | 11.6 | 19.3 | 16.9 | 14.5 | 12.1 | 19.6 | 17.2 | 14.8 | 12.5 | |
| | | 4.0 | 24.9 | 22.3 | 19.6 | 17.0 | 25.1 | 22.5 | 19.9 | 17.3 | 25.3 | 22.7 | 20.1 | 17.5 | |
| | | 5.5 | 25.9 | 23.2 | 20.4 | 17.6 | 26.1 | 23.4 | 20.6 | 17.9 | 26.3 | 23.6 | 20.9 | 18.2 | |
| | 70 | 7.0 | 27.0 | 24.0 | 21.1 | 18.1 | 27.1 | 24.2 | 21.3 | 18.4 | 27.2 | 24.4 | 21.6 | 18.8 | |
| | | 4.0 | 32.1 | 29.0 | 25.9 | 22.9 | 32.1 | 29.1 | 26.1 | 23.1 | 32.2 | 29.3 | 26.3 | 23.4 | |
| | | 5.5 | 33.4 | 30.2 | 27.0 | 23.7 | 33.5 | 30.3 | 27.2 | 24.0 | 33.5 | 30.4 | 27.3 | 24.3 | |
| | 90 | 7.0 | 34.8 | 31.4 | 28.0 | 24.6 | 34.8 | 31.5 | 28.2 | 24.8 | 34.8 | 31.6 | 28.3 | 25.1 | |
| | | 4.0 | 39.3 | 35.7 | | | 39.2 | 35.8 | | | 39.1 | 35.9 | | | |
| | | 5.5 | 40.8 | 37.0 | | | 40.3 | 36.8 | | | 39.8 | 36.7 | | | |
| | 040 | 25 | 5.0 | | | | | | | | | | | | |
| 7.5 | | | | | | | | | | | | | | | |
| 30 | | 10.0 | 23.5 | 20.6 | 17.7 | 14.8 | 23.6 | 20.7 | 17.9 | 15.0 | 23.7 | 20.9 | 18.0 | 15.2 | |
| | | 5.0 | 24.6 | 21.8 | 19.0 | 16.1 | 24.7 | 21.9 | 19.1 | 16.3 | 24.8 | 22.0 | 19.3 | 16.5 | |
| | | 7.5 | 26.0 | 22.7 | 19.5 | 16.3 | 26.1 | 23.0 | 19.9 | 16.7 | 26.3 | 23.2 | 20.2 | 17.1 | |
| 50 | | 10.0 | 27.3 | 23.7 | 20.1 | 16.5 | 27.5 | 24.1 | 20.6 | 17.1 | 27.7 | 24.4 | 21.1 | 17.8 | |
| | | 5.0 | 34.7 | 31.1 | 27.4 | 23.8 | 34.7 | 31.1 | 27.6 | 24.1 | 34.6 | 31.2 | 27.8 | 24.4 | |
| | | 7.5 | 36.6 | 32.7 | 28.7 | 24.7 | 36.5 | 32.7 | 29.0 | 25.2 | 36.4 | 32.8 | 29.2 | 25.6 | |
| 70 | | 10.0 | 38.6 | 34.3 | 30.0 | 25.6 | 38.4 | 34.3 | 30.3 | 26.3 | 38.2 | 34.4 | 30.6 | 26.9 | |
| | | 5.0 | 44.7 | 40.3 | 35.9 | 31.5 | 44.6 | 40.4 | 36.1 | 31.9 | 44.5 | 40.4 | 36.4 | 32.3 | |
| | | 7.5 | 47.3 | 42.6 | 37.9 | 33.2 | 46.9 | 42.5 | 38.1 | 33.6 | 46.5 | 42.4 | 38.3 | 34.1 | |
| 90 | | 10.0 | 49.8 | 44.8 | 39.8 | 34.8 | 49.2 | 44.6 | 40.0 | 35.4 | 48.6 | 44.4 | 40.2 | 36.0 | |
| | | 5.0 | 54.7 | 50.7 | | | 52.5 | 48.3 | | | 50.4 | 46.0 | | | |
| | | 7.5 | 56.8 | 53.1 | 49.3 | | | 53.9 | 49.9 | 45.9 | | | 51.0 | 46.8 | 42.6 |
| | | | 10.0 | 58.9 | 55.4 | 51.9 | | | 55.3 | 51.5 | 47.8 | | | 51.7 | 47.6 |

NOTE: Operation not recommended in shaded areas

4/05/2016

HE Data cont.

| Heat of Extraction (kBtu/h) Table | | | | | | | | | | | | | | |
|-----------------------------------|------------|-----------------|------------------|-----------|-----------|--------------------|--------------------|-----------|-----------|------------------|------------------|-----------|-----------|-----------|
| Source EST °F | Source GPM | Load Flow-8 GPM | | | | Load Flow-11.5 GPM | | | | Load Flow-15 GPM | | | | |
| | | ELT 60°F | ELT 80°F | ELT 100°F | ELT 120°F | ELT 60°F | ELT 80°F | ELT 100°F | ELT 120°F | ELT 60°F | EL 80°F | ELT 100°F | ELT 120°F | |
| 050 | 25 | 8.0 | | | | | | | | | | | | |
| | | 11.5 | | | | | | | | | | | | |
| | | 15.0 | 35.4 | 31.0 | 26.6 | 22.2 | 35.4 | 31.1 | 26.8 | 22.5 | 35.5 | 31.3 | 27.0 | 22.8 |
| | 30 | 8.0 | 37.6 | 33.1 | 28.5 | 23.9 | 37.5 | 33.0 | 28.6 | 24.1 | 37.3 | 33.0 | 28.7 | 24.4 |
| | | 11.5 | 38.6 | 33.9 | 29.2 | 24.5 | 38.7 | 34.1 | 29.4 | 24.8 | 38.8 | 34.2 | 29.6 | 25.0 |
| | | 15.0 | 39.6 | 34.8 | 29.9 | 25.1 | 40.0 | 35.1 | 30.2 | 25.4 | 40.4 | 35.5 | 30.6 | 25.7 |
| | 50 | 8.0 | 50.0 | 44.4 | 38.9 | 33.3 | 50.0 | 44.6 | 39.2 | 33.7 | 49.9 | 44.7 | 39.4 | 34.2 |
| | | 11.5 | 52.0 | 46.1 | 40.2 | 34.3 | 52.0 | 46.2 | 40.4 | 34.6 | 51.9 | 46.3 | 40.6 | 35.0 |
| | | 15.0 | 54.0 | 47.7 | 41.5 | 35.2 | 54.0 | 47.8 | 41.7 | 35.5 | 53.9 | 47.9 | 41.9 | 35.8 |
| | 70 | 8.0 | 62.4 | 55.8 | 49.3 | 42.7 | 62.5 | 56.1 | 49.7 | 43.4 | 62.5 | 56.3 | 50.2 | 44.0 |
| | | 11.5 | 65.4 | 58.3 | 51.2 | 44.0 | 65.2 | 58.3 | 51.4 | 44.5 | 65.0 | 58.3 | 51.6 | 45.0 |
| | | 15.0 | 68.4 | 60.7 | 53.0 | 45.3 | 67.9 | 60.5 | 53.1 | 45.7 | 67.5 | 60.3 | 53.1 | 46.0 |
| | 90 | 8.0 | 75.2 | 67.4 | 59.6 | | 70.8 | 64.8 | 58.7 | | 66.5 | 62.2 | 57.8 | |
| | | 11.5 | 76.9 | 69.0 | 61.2 | | 73.5 | 67.1 | 60.7 | | 70.1 | 65.1 | 60.1 | |
| | | 15.0 | 78.5 | 70.7 | 62.8 | | 76.1 | 69.3 | 62.6 | | 73.7 | 68.0 | 62.3 | |
| 060 | 25 | 9.0 | Load Flow-9 GPM | | | | Load Flow-13.5 GPM | | | | Load Flow-18 GPM | | | |
| | | | ELT 60°F | ELT 80°F | ELT 100°F | ELT 120°F | ELT 60°F | ELT 80°F | ELT 100°F | ELT 120°F | ELT 60°F | ELT 80°F | ELT 100°F | ELT 120°F |
| | | | | | | | | | | | | | | |
| | 30 | 13.5 | 38.3 | 33.9 | 29.5 | 25.1 | 38.8 | 34.4 | 30.0 | 25.6 | 39.4 | 35.0 | 30.6 | 26.2 |
| | | 18.0 | 40.1 | 35.9 | 31.7 | 27.5 | 40.7 | 36.5 | 32.3 | 28.0 | 41.4 | 37.1 | 32.8 | 28.6 |
| | | 9.0 | 42.0 | 37.4 | 32.8 | 28.2 | 42.0 | 37.6 | 33.2 | 28.9 | 42.0 | 37.8 | 33.7 | 29.5 |
| | 50 | 13.5 | 44.0 | 39.0 | 34.0 | 29.0 | 43.3 | 38.8 | 34.2 | 29.7 | 42.7 | 38.6 | 34.5 | 30.4 |
| | | 18.0 | 55.7 | 50.2 | 44.7 | 39.3 | 56.2 | 50.8 | 45.4 | 40.1 | 56.7 | 51.4 | 46.1 | 40.9 |
| | | 9.0 | 58.4 | 52.5 | 46.6 | 40.6 | 58.5 | 52.8 | 47.2 | 41.5 | 58.5 | 53.2 | 47.8 | 42.4 |
| | 70 | 13.5 | 61.1 | 54.7 | 48.4 | 42.0 | 60.7 | 54.8 | 48.9 | 43.0 | 60.4 | 54.9 | 49.4 | 44.0 |
| | | 18.0 | 71.3 | 64.5 | 57.8 | 51.1 | 71.6 | 65.1 | 58.6 | 52.1 | 72.0 | 65.7 | 59.4 | 53.1 |
| | | 9.0 | 74.8 | 67.5 | 60.3 | 53.0 | 74.9 | 68.0 | 61.1 | 54.2 | 75.0 | 68.5 | 61.9 | 55.4 |
| | 90 | 13.5 | 78.3 | 70.5 | 62.7 | 55.0 | 78.2 | 70.9 | 63.6 | 56.3 | 78.0 | 71.2 | 64.4 | 57.6 |
| | | 18.0 | 86.6 | 78.7 | | | 84.7 | 78.0 | | | 82.7 | 77.4 | | |
| | | 9.0 | 88.4 | 80.6 | 72.8 | | 86.1 | 79.6 | 73.1 | | 83.7 | 78.6 | 73.4 | |
| 075 | 25 | 10.0 | Load Flow-10 GPM | | | | Load Flow-14.5 GPM | | | | Load Flow-19 GPM | | | |
| | | | ELT 60°F | ELT 80°F | ELT 100°F | ELT 120°F | ELT 60°F | ELT 80°F | ELT 100°F | ELT 120°F | ELT 60°F | ELT 80°F | ELT 100°F | ELT 120°F |
| | | | | | | | | | | | | | | |
| | 30 | 14.5 | 45.5 | 40.0 | 34.5 | 29.0 | 46.0 | 40.6 | 35.1 | 29.7 | 46.5 | 41.1 | 35.7 | 30.3 |
| | | 19.0 | 47.8 | 42.3 | 36.7 | 31.2 | 48.3 | 42.8 | 37.3 | 31.8 | 48.7 | 43.3 | 37.9 | 32.4 |
| | | 10.0 | 50.1 | 44.1 | 38.1 | 32.1 | 50.5 | 44.6 | 38.7 | 32.8 | 51.0 | 45.2 | 39.4 | 33.5 |
| | 50 | 14.5 | 52.3 | 45.9 | 39.5 | 33.1 | 52.8 | 46.5 | 40.2 | 33.9 | 53.3 | 47.1 | 40.8 | 34.6 |
| | | 19.0 | 66.7 | 59.6 | 52.5 | 45.4 | 67.3 | 60.3 | 53.3 | 46.4 | 67.8 | 61.0 | 54.2 | 47.3 |
| | | 10.0 | 70.1 | 62.4 | 54.8 | 47.2 | 70.5 | 63.1 | 55.7 | 48.2 | 71.0 | 63.7 | 56.5 | 49.3 |
| | 70 | 14.5 | 73.4 | 65.2 | 57.1 | 48.9 | 73.8 | 65.9 | 58.0 | 50.1 | 74.1 | 66.5 | 58.9 | 51.2 |
| | | 19.0 | 85.6 | 77.0 | 68.3 | 59.7 | 86.3 | 77.8 | 69.4 | 60.9 | 86.9 | 78.7 | 70.4 | 62.2 |
| | | 10.0 | 90.0 | 80.8 | 71.5 | 62.2 | 90.5 | 81.5 | 72.6 | 63.6 | 91.0 | 82.3 | 73.7 | 65.0 |
| | 90 | 14.5 | 94.5 | 84.6 | 74.7 | 64.8 | 94.7 | 85.2 | 75.8 | 66.3 | 95.0 | 85.9 | 76.9 | 67.8 |
| | | 19.0 | 103.9 | 94.4 | | | 102.2 | 93.7 | | | 100.4 | 93.1 | | |
| | | 10.0 | 106.5 | 96.8 | 87.2 | | 104.2 | 95.8 | 87.4 | | 101.8 | 94.7 | 87.7 | |
| | | 19.0 | 109.1 | 99.3 | 89.5 | | 106.1 | 97.9 | 89.6 | | 103.2 | 96.4 | 89.7 | |

NOTE: Operation not recommended in shaded areas

4/05/2016

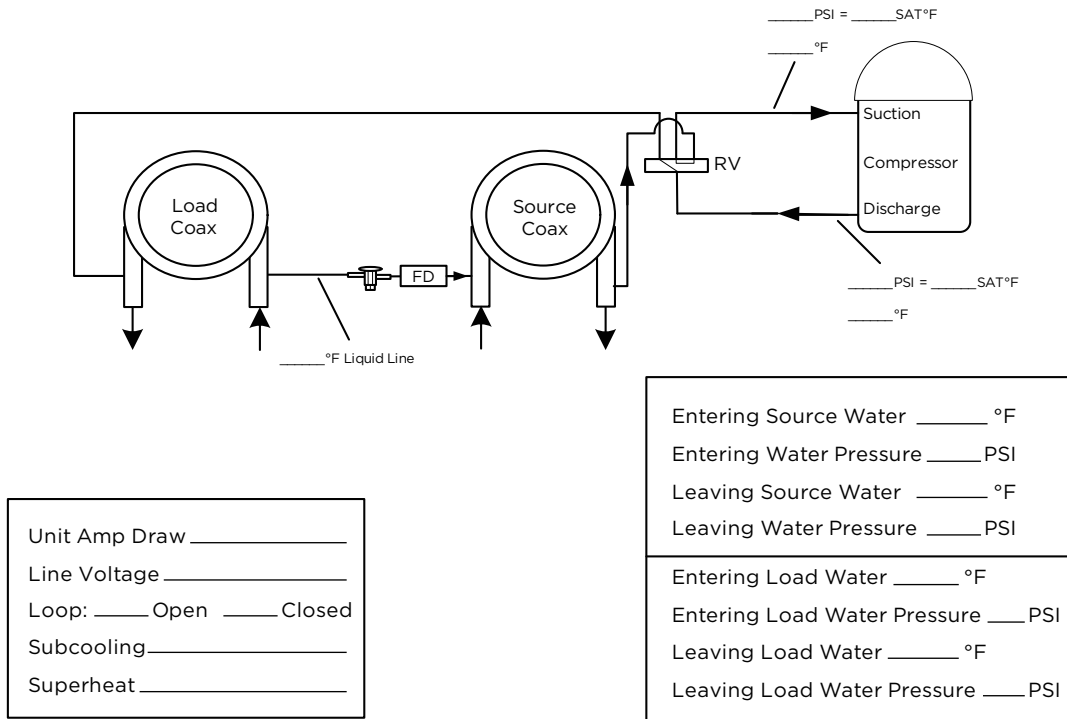
DHW HE cont.

| O18 and O25 DHW Heat of Extraction (kBtuh) Table | | | | | | | | | | | | | | |
|--------------------------------------------------|------------|-----------------|----------|-----------|-----------|-------------------|----------|-----------|-----------|-----------------|----------|-----------|-----------|------|
| Source EST °F | Source GPM | Load Flow-3 GPM | | | | Load Flow-4 GPM | | | | Load Flow-5 GPM | | | | |
| | | ELT 60°F | ELT 80°F | ELT 100°F | ELT 120°F | ELT 60°F | ELT 80°F | ELT 100°F | ELT 120°F | ELT 60°F | ELT 80°F | ELT 100°F | ELT 120°F | |
| O18 | 25 | 3.0 | | | | | | | | | | | | |
| | | 4.0 | | | | | | | | | | | | |
| | | 5.0 | 11.2 | 9.7 | 8.2 | 6.7 | 11.4 | 9.9 | 8.4 | 6.9 | 11.6 | 10.1 | 8.6 | 7.1 |
| | 30 | 3.0 | 11.9 | 10.4 | 9.0 | 7.5 | 12.1 | 10.6 | 9.2 | 7.7 | 12.3 | 10.8 | 9.3 | 7.8 |
| | | 4.0 | 12.3 | 10.8 | 9.2 | 7.7 | 12.5 | 11.0 | 9.4 | 7.9 | 12.7 | 11.2 | 9.6 | 8.0 |
| | | 5.0 | 12.7 | 11.1 | 9.5 | 7.9 | 12.9 | 11.3 | 9.7 | 8.0 | 13.1 | 11.5 | 9.8 | 8.2 |
| | 50 | 3.0 | 16.2 | 14.4 | 12.7 | 10.9 | 16.5 | 14.7 | 12.9 | 11.1 | 16.8 | 15.0 | 13.2 | 11.3 |
| | | 4.0 | 16.7 | 14.9 | 13.0 | 11.2 | 17.0 | 15.2 | 13.3 | 11.4 | 17.3 | 15.4 | 13.5 | 11.6 |
| | | 5.0 | 17.3 | 15.3 | 13.4 | 11.5 | 17.6 | 15.6 | 13.6 | 11.6 | 17.9 | 15.9 | 13.8 | 11.8 |
| | 70 | 3.0 | 20.6 | 18.5 | 16.3 | 14.2 | 20.9 | 18.8 | 16.7 | 14.5 | 21.3 | 19.1 | 17.0 | 14.8 |
| | | 4.0 | 21.2 | 19.0 | 16.8 | 14.6 | 21.6 | 19.3 | 17.1 | 14.9 | 22.0 | 19.7 | 17.4 | 15.1 |
| | | 5.0 | 21.9 | 19.6 | 17.3 | 15.0 | 22.3 | 19.9 | 17.6 | 15.2 | 22.7 | 20.2 | 17.8 | 15.4 |
| 90 | 3.0 | 24.7 | 22.0 | | | 24.9 | 22.4 | | | 25.2 | 22.7 | | | |
| | 4.0 | | | | | | | | | | | | | |
| | 5.0 | | | | | | | | | | | | | |
| Source EST °F | Source GPM | Load Flow-4 GPM | | | | Load Flow-5.5 GPM | | | | Load Flow-7 GPM | | | | |
| | | ELT 60°F | ELT 80°F | ELT 100°F | ELT 120°F | EL 60°F | ELT 80°F | ELT 100°F | ELT 120°F | ELT 60°F | ELT 80°F | ELT 100°F | ELT 120°F | |
| O25 | 25 | 4.0 | | | | | | | | | | | | |
| | | 5.5 | | | | | | | | | | | | |
| | | 7.0 | 16.8 | 14.6 | 12.5 | 10.3 | 17.0 | 14.9 | 12.9 | 10.9 | 17.1 | 15.2 | 13.3 | 11.4 |
| | 30 | 4.0 | 17.9 | 15.7 | 13.5 | 11.4 | 18.0 | 16.1 | 14.1 | 12.2 | 18.2 | 16.4 | 14.7 | 12.9 |
| | | 5.5 | 18.4 | 16.2 | 13.9 | 11.7 | 18.6 | 16.5 | 14.3 | 12.2 | 18.8 | 16.8 | 14.8 | 12.7 |
| | | 7.0 | 19.0 | 16.6 | 14.3 | 11.9 | 19.2 | 16.9 | 14.5 | 12.2 | 19.4 | 17.1 | 14.8 | 12.5 |
| | 50 | 4.0 | 24.4 | 21.7 | 19.0 | 16.2 | 24.7 | 22.1 | 19.5 | 16.9 | 24.9 | 22.4 | 20.0 | 17.6 |
| | | 5.5 | 25.3 | 22.4 | 19.6 | 16.7 | 25.5 | 22.8 | 20.0 | 17.3 | 25.7 | 23.1 | 20.5 | 17.8 |
| | | 7.0 | 26.1 | 23.2 | 20.2 | 17.2 | 26.4 | 23.5 | 20.6 | 17.7 | 26.6 | 23.8 | 21.0 | 18.1 |
| | 70 | 4.0 | 31.0 | 27.7 | 24.4 | 21.2 | 31.3 | 28.1 | 24.8 | 21.6 | 31.5 | 28.4 | 25.3 | 22.2 |
| | | 5.5 | 32.2 | 28.7 | 25.2 | 21.8 | 32.4 | 29.1 | 25.7 | 22.4 | 32.7 | 29.5 | 26.2 | 23.0 |
| | | 7.0 | 33.3 | 29.7 | 26.1 | 22.4 | 33.6 | 30.1 | 26.6 | 23.1 | 33.9 | 30.5 | 27.1 | 23.7 |
| 90 | 4.0 | 37.4 | 33.6 | | | 37.9 | 34.2 | | | 38.5 | 34.8 | | | |
| | 5.5 | | | | | | | | | | | | | |
| | 7.0 | | | | | | | | | | | | | |

NOTE: Operation not recommended in shaded areas

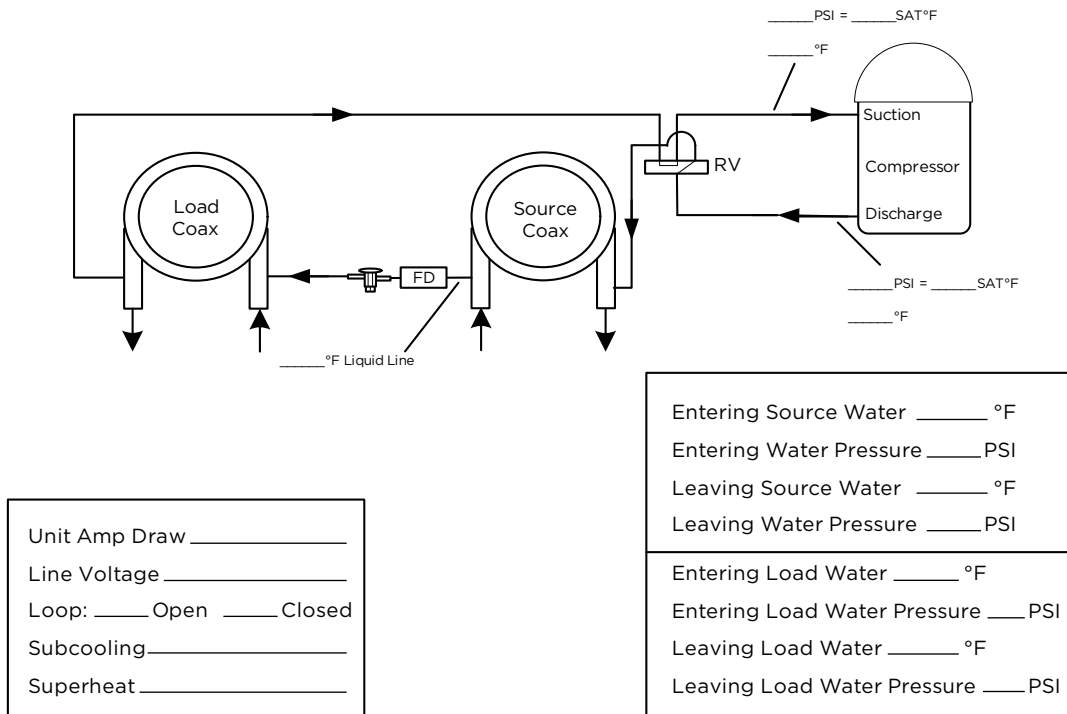
4/05/2016

Heating Cycle Analysis



NOTE: Do not attach refrigerant gauges unless a problem is suspected!

Cooling Cycle Analysis



NOTE: Do not attach refrigerant gauges unless a problem is suspected!

Startup and Troubleshooting Form

Company Name: _____ Company Phone No: _____
 Technician Name: _____ Date: _____
 Model No: _____ Serial No: _____
 Owner's Name: _____ Open or Closed Loop: _____
 Installation Address: _____ Installation Date: _____

Check One

Start up/Check-out for new installation Troubleshooting Problem: _____

1. FLOW RATE IN GPM (SOURCE SIDE HEAT EXCHANGER)

Water In Pressure: a. _____ PSI
 Water Out Pressure: b. _____ PSI
 Pressure Drop = a - b c. _____ PSI
 Convert Pressure Drop to Flow Rate
 (refer to *Pressure Drop* table) d. _____ GPM

2. TEMPERATURE RISE OR DROP ACROSS SOURCE SIDE HEAT EXCHANGER

| | COOLING | HEATING |
|-------------------------|-------------|-------------|
| Water In Temperature: | e. _____ °F | e. _____ °F |
| Water Out Temperature: | f. _____ °F | f. _____ °F |
| Temperature Difference: | g. _____ °F | g. _____ °F |

3. TEMPERATURE RISE OR DROP ACROSS LOAD SIDE HEAT EXCHANGER

| | COOLING | HEATING |
|-------------------------|-------------|-------------|
| Water In Temperature: | h. _____ °F | h. _____ °F |
| Water Out Temperature: | i. _____ °F | i. _____ °F |
| Temperature Difference: | j. _____ °F | j. _____ °F |

4. HEAT OF REJECTION (HR) / HEAT OF EXTRACTION (HE) CALCULATION

HR or HE = Flow Rate x Temperature Difference x Brine Factor*
 d. (above) x g. (above) x 485 for Methanol or Environol, 500 for water*
 Heat of Extraction (Heating Mode) = _____ btu/hr
 Heat of Rejection (Cooling Mode) = _____ btu/hr
 Compare results to Capacity Data Tables

Note: Steps 5 through 8 need only be completed if a problem is suspected

5. WATTS

| | COOLING | HEATING | HYDRONIC |
|---------------------------|----------------|----------------|----------------|
| Volts: | m. _____ VOLTS | m. _____ VOLTS | m. _____ VOLTS |
| Total Amps (Comp. + Fan): | n. _____ AMPS | n. _____ AMPS | n. _____ AMPS |
| Watts = m. x n. x 0.85 | o. _____ WATTS | o. _____ WATTS | o. _____ WATTS |

6. CAPACITY

Cooling Capacity = HR. - (o. x 3.413) p. _____ btu/hr
 Heating Capacity = HE. + (o. x 3.413) p. _____ btu/hr

7. EFFICIENCY

Cooling EER = p. / o. q. _____ EER
 Heating COP = p. / (o. x 3.413) q. _____ COP

8. SUPERHEAT (S.H.) / SUBCOOLING (S.C.)

| | COOLING | HEATING | HYDRONIC |
|---------------------------------|--------------|--------------|--------------|
| COOLING | | | |
| Suction Pressure: | r. _____ PSI | r. _____ PSI | r. _____ PSI |
| Suction Saturation Temperature: | s. _____ °F | s. _____ °F | s. _____ °F |
| Suction Line Temperature: | t. _____ °F | t. _____ °F | t. _____ °F |
| Superheat = t. - s. | u. _____ °F | u. _____ °F | u. _____ °F |
| HEATING | | | |
| Head Pressure: | v. _____ PSI | v. _____ PSI | v. _____ PSI |
| High Pressure Saturation Temp.: | w. _____ °F | w. _____ °F | w. _____ °F |
| Liquid Line Temperature*: | x. _____ °F | x. _____ °F | x. _____ °F |
| Subcooling = w. - x. | y. _____ °F | y. _____ °F | y. _____ °F |

* Note: Liquid line is between the source heat exchanger and the expansion valve in the cooling mode; between the load heat exchanger and the expansion valve in the heating mode.

Troubleshooting

Should a major problem develop, refer to the following information for possible causes and corrective steps:

Compressor Won't Run

1. The fuse may be blown or the circuit breaker is open. Check electrical circuits and motor windings for shorts or grounds. Investigate for possible overloading. Replace fuse or reset circuit breakers after the fault is corrected.
2. Supply voltage may be too low. Check voltage with a volt meter.
3. Remote control system may be faulty. Check aquastat for correct wiring, setting and calibration. Check 24-volt transformer for burnout.
4. Wires may be loose or broken. Replace or tighten.
5. The low pressure switch may have tripped due to one or more of the following:
 - a. Fouled or plugged coaxial heat exchangers
 - b. Low or no water flow (source side heating, load side cooling)
 - c. Water too cold (source side heating)
 - d. Low refrigerant
6. The high pressure switch may have tripped due to one or more of the following:
 - a. Fouled or plugged coaxial heat exchanger
 - b. Low or no water flow (source side cooling, load side heating)
 - c. Water too warm (source side cooling)
7. Check the capacitor.
8. The compressor overload protection may be open. If the compressor dome is extremely hot, the overload will not reset until cooled down. If the overload does not reset when cool, it may be defective. If so, replace the compressor.

9. The internal winding of the compressor motor may be grounded to the compressor shell. If so, replace the compressor.
10. The compressor winding may be open. Check continuity with an ohm meter. If the winding is open, replace the compressor.

Insufficient Cooling or Heating

1. Check for restriction in water flow.
2. Check subcooling for low refrigerant charge.
3. The reversing valve may be defective and creating a bypass of refrigerant. If the unit will not cool, check the reversing valve coil.
4. Check thermal expansion valve for possible restriction of refrigerant flow.

Noisy Unit Operation

1. Check compressor for loosened mounting bolts. Make sure compressor is floating free on its isolator mounts, and shipping bolt is removed from compressor plate.
2. Check for tubing contact with the compressor or other surfaces. Readjust it by bending slightly.
3. Check screws on all panels.
4. Check for chattering or humming in the contactor or relays due to low voltage or a defective holding coil. Replace the component.
5. Check for proper installation of vibration absorbing material under the unit. Unit must be fully supported, not just on corners.
6. Check for abnormally high discharge pressures.

Preventive Maintenance

1. Keep all air out of the water lines. An open loop system should be checked to ensure that the well head is not allowing air to infiltrate the water line. Lines should always be airtight.
2. Keep the system under pressure at all times. In open loop systems, it is recommended that a water control valve be placed in the discharge line to prevent loss of pressure during off cycles. Closed loop systems must have a positive static pressure.

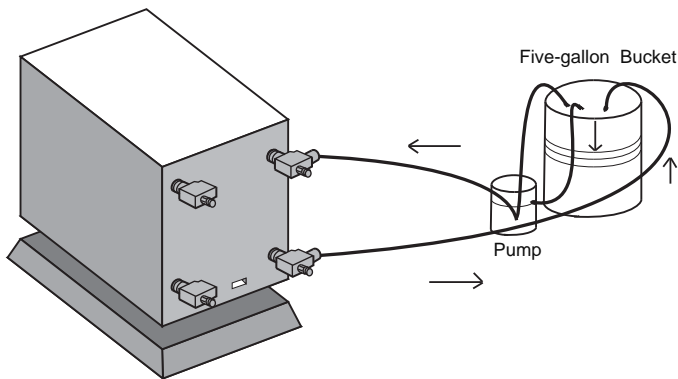
NOTES: If the installation is performed in an area with a known high mineral content in the water, it is best to establish a periodic maintenance schedule to check the water-to-refrigerant heat exchanger on a regular basis. Should periodic cleaning be necessary, use standard cleaning procedures which are compatible with either the cupronickel or copper water lines. Generally, the more water flowing through the unit, the less chance there is for scaling. Low GPM flow rates produce higher temperatures through the coil. To avoid excessive pressure drop and the possibility of copper erosion, do not exceed GPM flow rate as shown on the specification sheets for each unit.

Cleaning Procedure

1. Close the inlet and outlet water valves to isolate the heat pump from the well system, water heater or loop pumps.
2. Disconnect piping and remove solenoid valve, pumps, etc. from the inlet and outlet connections on the heat pump.
3. Connect plastic hoses from the circulating pump* to the outlet of the water-to-refrigerant heat exchanger to be de-limed (refer to the Cleaning Connections illustration).

4. Connect a plastic hose from the circulating pump inlet to the bottom of a plastic five (5) gallon pail (refer to the Cleaning Connections illustration).
5. Connect a plastic hose from the inlet line of the water-to-refrigerant heat exchanger to the plastic pail. Secure tightly to ensure that circulating solution does not spill (refer to the Cleaning Connections illustration).
6. Partially fill the plastic pail with clear water (about two-thirds full) and prime the circulating pump. Circulate until lines are full.
7. Start the circulating pump and slowly add a commercial scale remover** to the water as recommended by the scale remover manufacturer's directions.
8. Be sure the pump circulation is opposite to the normal water flow through the water-to-refrigerant heat exchanger.
9. Maintain re-circulation until all scale and other material has been dissolved and flushed from the heat exchanger.
10. Upon completion of the procedure. Safely dispose of the solution.
11. Rinse the pump and plastic pail. Refill with clear water.
12. Start the pump circulation and flush the system until all acid residue has been removed from the system. Refill the plastic pail until only clear water is circulated.
13. Turn off the circulating pump and disconnect all hoses and fittings.
14. Replace solenoid valves, pumps, hoses and other devices in their original locations. On closed loop systems, be sure to purge between the flow center and unit to avoid getting air into the loop.
15. Put the heat pump back into operation. Check for proper operating temperature.

Cleaning Connections



WARNING: This process involves a caustic solution and may be harmful to people and animals. Wear protective equipment (glasses, rubber gloves, apron, etc.)

NOTES: *Virginia Chemical Co. makes a Pump model H460.

* W.W. Granger Co. sells a Pump #2P-017 made by Little Giant.

**Virginia Chemical Co. makes a liquid ice machine cleaner which should be used on water-to-refrigerant heat exchangers serving a domestic hot water system. Calci-Solve by NYCO is available for use on other heat exchangers

Service Parts

Aurora Controls

| Part Description | | 018 | 025R | 040 | 050 | 060 | 075 |
|-------------------------------------------|---------------------------------------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Refrigeration Components | Compressor 208-230/60/1 | 34P657-01 | 34P583-01 | 34P621-01 | 34P580-01 | 34P616-01 | 34P614-01 |
| | 265/60/1 | n/a | 34P583-02 | n/a | 34P580-02 | n/a | n/a |
| | 230/60/3 | n/a | n/a | 34P621-03 | 34P580-03 | 34P616-03 | 34P614-03 |
| | 460/60/3 | n/a | 34P583-04 | 34P621-04 | 34P580-04 | 34P616-04 | 34P614-04 |
| | 575/60/3 | n/a | n/a | 34P621-05 | 34P580-05 | 34P616-05 | 34P614-05 |
| | Compressor Capacitor 208-230/60/1 | 16P002D18 | 16P002D20 | 16P002D36 | 16P002D25 | 16P002D41 | 16P002D41 |
| | Compressor Run Capacitor 265/60/1 | n/a | 16P002D20 | n/a | 16P002D41 | n/a | n/a |
| | Compressor Sound Jacket | 92P504A05 | 92P504A05 | 92P519-01 | 92P519-02 | 92P519-02 | 92P519-02 |
| | Thermal Expansion Valve | 33P605-16 | 33P605-18 | 33P605-10 | 33P605-15 | 33P605-17 | 33P605-17 |
| | Filter Drier for 'Reversible Models' | 36P500B01 | 36P500B01 | 36P500B01 | 36P500B02 | 36P500B02 | 36P500B02 |
| | Filter Drier for 'Heating Only' Models | 36P510-01 | | | | | |
| | Reversing Valve with Coil | 33P506-04 | 33P506-04 | 33P503-05 | 33P526-04 | 33P526-04 | 33P526-04 |
| | Hot Water Generator (Desuperheater) | n/a | n/a | 62I516-03 | 62I516-03 | 62I516-03 | 62I516-03 |
| | Source Coaxial Heat Exchanger (copper) | 62I566-01 | 62I573-01 | 62I574-01 | 62I543-04 | 62I557-01 | 62I557-01 |
| | Source Coaxial Heat Exchanger (cupronickel) | 62I566-02 | 62I573-02 | 62I574-02 | 62I543-03 | 62I557-02 | 62I557-02 |
| | Load Coaxial Heat Exchanger (copper) | 62I566-01 | 62I573-01 | 62I574-01 | 62I543-04 | 62I557-01 | 62I557-01 |
| | Load Coaxial Heat Exchanger (cupronickel) | 62I566-02 | 62I573-02 | 62I574-02 | 62I543-03 | 62I557-02 | 62I557-02 |
| DHW Load Coax Vented Double Wall (copper) | 62P567-01 | 62P549-01 | n/a | n/a | n/a | n/a | |
| Safeties/Sensors | High Pressure Switch | 35P506B02 | 35P506B02 | 35P506B02 | 35P506B02 | 35P506B02 | 35P506B02 |
| | Low Pressure Switch | 35P506B01 | 35P506B01 | 35P506B01 | 35P506B01 | 35P506B01 | 35P506B01 |
| | Thermistor Freeze Protection | 12P505-08 | 12P505-08 | 12P505-08 | 12P505-08 | 12P505-08 | 12P505-08 |
| | Thermistor Well Port | 12P541-01 | 12P541-01 | 12P541-01 | 12P541-01 | 12P541-01 | 12P541-01 |
| Electrical | Compressor Contactor - Single Phase | 13P004A03 | 13P004A03 | 13P004A03 | 13P004A03 | 13P004A03 | 13P004A03 |
| | Compressor Contactor - Three Phase | 13P537B03 | 13P537B03 | 13P537B03 | 13P537B03 | 13P537B03 | 13P537B03 |
| | Transformer - 208-230v | 15P501-02 | 15P501-02 | 15P501-02 | 15P501-02 | 15P501-02 | 15P501-02 |
| | Transformer - 265v | 15P507B01 | 15P507B01 | 15P507B01 | 15P507B01 | 15P507B01 | 15P507B01 |
| | Transformer - 460v | 15P505B01 | 15P505B01 | 15P505B01 | 15P505B01 | 15P505B01 | 15P505B01 |
| | Transformer - 575v | 15P506B01 | 15P506B01 | 15P506B01 | 15P506B01 | 15P506B01 | 15P506B01 |
| | Relay 24 VDC SPDT | 13P711-01 | 13P711-01 | 13P711-01 | 13P711-01 | 13P711-01 | 13P711-01 |
| | Circuit Breaker 5 Amp (208-230/60/1) | 19P583-01 | 19P583-01 | 19P583-01 | 19P583-01 | 19P583-01 | 19P583-01 |
| | Power Block 15 Amp 2 Pole | 12P500A01 | 12P500A01 | 12P500A01 | 12P500A01 | 12P500A01 | 12P500A01 |
| | Aurora Board Programmed (ABC) | 17X553-10 | 17X553-10 | 17X553-10 | 17X553-10 | 17X553-10 | 17X553-10 |
| | IntelliStart Soft Starter (208-230/60/1) | IS1B08-16SN | IS1B08-16SN | IS1B16-32SN | IS1B16-32SN | IS1B16-32SN | IS1B16-32SN |
| | IntelliStart Soft Starter (208-230/60/3) | n/a | n/a | IS1B16-32SN | IS1B16-32SN | IS1B16-32SN | IS1B16-32SN |
| | IntelliStart Soft Starter (460-480/60/3) | n/a | IS5A04-27SN | IS5A04-27SN | IS5A04-27SN | IS5A04-27SN | IS5A04-27SN |
| Grounding Lug | 12P004A | 12P004A | 12P004A | 12P004A | 12P004A | 12P004A | |
| Cabinet | Front/Rear Access Panel | 40P749-01 | 40P749-01 | 40P749-01 | 40P749-01 | 40P749-01 | 40P749-01 |
| | Top Panel | 42P557-01B | 42P557-01B | 42C548-01 | 42C548-01 | 42C548-01 | 42C548-01 |

6/10/2016

Notes

Revision Guide

| Pages: | Description: | Date: | By: |
|---------------|---------------------------|--------------|------------|
| All | Commercial Guide Creation | 08 June 2016 | JM |



Product: **Aston Series Single Hydronic**
Type: Commercial Geothermal Hydronic Heat Pump
Size: 1.5-6 Tons

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